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浙江禾川科技股份有限公司
浙江省衢州市龙游县工业园区亲善路 5 号

Zhejiang Hechuan Technology Co.,Ltd
No.5, Qinshan Road, Longyou Industrial Zone, Quzhou City, Zhejiang Province

07060201-0764-002
Date 2025-07-29
CN 安装说明
EN Instruction Sheet

## ⚠ 1. 安全注意事项（Safety precautions）

本说明书涉及产品为工业产品，并且均为开放型外壳设计。要求用户使用产品时，务必将产品安装于具有防尘、防潮以及免于电击 / 冲击等意外的控制柜内，并且需要设置保护措施以防止非维护人员不当操作或意外导致设备故障或损坏，造成不可避免的人员危险和财产损失。

The products in this manual are industrial products and are all open-type housing designs. It is essential to install these products within a control cabinet that is safeguarded against dust, moisture, and accidents such as electric shocks or physical impacts. Additionally, protective measures must be taken to prevent malfunctions or damage caused by improper operation or accidents involving non-maintenance personnel. Failure to do so may lead to serious risks to personnel safety and potential loss of property.

更详细的信息请参考 QP 系列硬件手册。
Please refer to the QP series hardware manual for more detailed information.

| | |
|---|---|
| ⚠ 电池 Battery | QP 系列弹片式电池型号为 CR2032（3.2V），客户可自行选购符合 UL 认证且规格参数合适的电池，由专业的电气工程师佩戴绝缘手套在断电情况下参考 5.3 小节描述进行电池更换。<br>For the spring-contact battery, its model number is CR2032 (3.2V), customers can choose batteries that meet UL certification and have appropriate specifications on their own. Professional electrical engineers will wear insulated gloves to replace the batteries in the event of a power outage, as described in section 5.3.<br>Pour la pile à contact à ressort, son numéro de modèle est CR2032 (3.2V), Les clients peuvent acheter eux - mêmes des batteries conformes à la certification UL et aux paramètres de spécification appropriés, qui seront remplacées par des ingénieurs électriciens professionnels portant des gants isolants en cas de panne de courant, en se référant à la description de la Sous - section 5.3. |

## 2. 命名规则（Model identification）

| HC | Q3 | P | - | 1 | 4 | 0 | 0 | - | D | 4 | - | XXXX |
|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 1 | 2 | 3 | | 4 | 5 | 6 | 7 | | 8 | 9 | | 10 |

| 1 | 产品名称（Product name） |
|---|---|
| HC | 禾川（Hechuan Technology） |

| 2 | 产品系列（Product series） |
|---|---|
| Q3 | 高端总线型运动控制器<br>(High-end Bus-based motion controller) |

| 3 | 系列型号（Series type） |
|---|---|
| 空（N/A） | 标准型（Standard type） |
| P | 增强型（Enhanced type） |

| 4 | 操作系统（Operating system） |
|---|---|
| 1 | Linux |

| 5 | 内部编号（Internal number） |
|---|---|
| 4 | 预留（Reserved） |

| 6 | 控制软件模块（Control software module） |
|---|---|
| 0 | CODESYS |

| 7 | 控制软件（Control software） |
|---|---|
| 0 | 标准软件（Standard software） |

| 8 | 电源类型（Power supply type） |
|---|---|
| D | 直流电源（DC power supply） |

| 9 | 迭代版本（Iteration version） |
|---|---|
| 4 | 第4代（The 4th generation） |

| 10 | 软件/固件定制代码（Customized software/firmware code） |
|---|---|
| X | 0~9/A~Z/空 (N/A) |

## 3. 适用型号（Applicable model）

| 名称 (Name) | 型号（Model） | 适配的 IO 型号 * (Applicable IO model) | 简要说明（Brief description） |
|---|---|---|---|
| CPU单元 CPU unit | HCQ3P-1400-D4 | HCQX-EC01-D4<br>HCQX-EC02-D4<br>HCQX-EC03-D4<br>HCQX-ES06-D4<br>HCQX-ID16-D4<br>HCQX-OD16-D4<br>HCQX-OD16-D4-PNP<br>HCQX-MD16-D4<br>HCQX-MD16-D4-PNP<br>HCQX-ID32-D4<br>HCQX-OD32-D4<br>HCQX-OD32-D4-PNP<br>HCQX-MD32-D4<br>HCQX-MD32-D4-PNP<br>HCQX-AD04-D4<br>HCQX-DA04-D4<br>HCQX-TS04-D4<br>HCQX-RS02-D4<br>HCQX-RS02-D4-M<br>HCQX-OC08-D4 | ARM处理器、8G EMMC、运存512M、掉电保持区1M、16点输入16点输出、32轴EtherCAT总线、8轴脉冲、2路以太网口、1路EtherCAT口、RS485*2、RS232*1、CAN*1、USB-A*1、USB-C*1、SD卡*1<br>ARM processor, 8G EMMC, 512M RAM, 1M persistent data memory, 16-channel input and 16-channel output, 32-axis EtherCAT bus, 8-axis pulse, 2-channel Ethernet port, 1-channel EtherCAT port, RS485*2, RS232*1, CAN*1, USB-A*1, USB-C*1, SD card*1<br>支持协议（Supported protocols）： Modbus RTU、Modbus TCP、EtherCAT、CANopen、EtherNet/IP、OPC UA |

* 注：CPU 单元右侧可挂载模块数量以实际功率计算。
*Note: The number of modules that can be mounted on the right side of the CPU unit is calculated based on the actual power.

## 4. 通用电气及环境规格（General electrical and environmental specifications）

4.1 通用电气规格（Electrical specifications）

| 型号（Model）*1 | 额定电压 / 功率（Rated voltage/power）*2 | 输出电压 / 功率（Output voltage/power） | 数字量输入 / 输出类型（Digital input/Output type） |
|---|---|---|---|
| HCQ3P-1400-D4 | DC24V（DC 20.4V~28.8V)/32W | DC12V/16W | 数字量输入（Digital input）：DC24V, 6.81mA/Ch<br>芯片输出（Digital output）：DC24V, 500mA/Ch, 4A/16Ch*3<br>负载类型：阻性/电磁负载（Resistive/Pilot duty） |

* 注：1. 所有型号仅能在由有限功率电源（LPS）提供的安全特低电压（SELV）下运行。
2. 此处标识的额定功率为满负载运行时的最大功率。
3. 考虑温升影响，降额使用。

*Note: 1. All models can only operate under the safety extra low voltage (SELV) provided by a limited power source (LPS).
2. The power rating indicated here is the maximum power under full-load operation.
3. Consider the effect of temperature rise and derate during using.

4.2 环境规格（Environmental requirements）

| 项目 | Item | 规格 | Specifications |
|---|---|---|---|
| 海拔高度 | Altitude | ≤2000m | ≤2000m |
| 使用环境 | Operating environment | 控制柜内安装，开放式及室内使用 | Installation within a control cabinet, open-type and indoor use |
| 工作温度 | Operating temperature | -10~55℃ | -10~55℃ |
| 储存温度 | Storage temperature | -40~75℃ | -40~75℃ |
| 环境湿度 | Ambient humidity | 10~95%RH（无结露） | 10~95%RH (non-condensing) |
| 振动耐受 | Vibration resistance | 5~150Hz（X/Y/Z方向，1g/3.5mm位移） | 5~150Hz (X/Y/Z direction, 1g /3.5mm displacement) |
| 污染等级 | Pollution degree | 污染度2 | Level 2 |
| 冷却方式 | Cooling method | 自然冷却 | Natural cooling |

| | | | |
|---|---|---|---|
| 防护等级 | IP rating | IP20 | IP20 |
| 外壳材质 | Enclosure material | 阻燃材料 | Self-extinguishable |

* 注：若设备未依制造商指定方式使用，设备所提供的保护可能会被减弱。

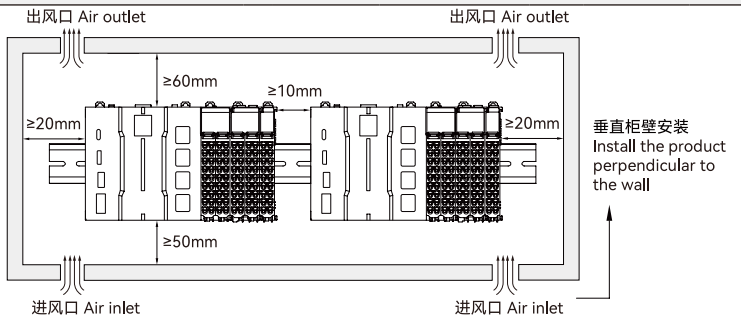
*Note: If the equipment is used in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired.

## 5. 安装说明（Installation instructions）

### 5.1 控制柜安装（Installation within a control cabinet）

CN 设备冷却方式为自然冷却，请保证安装方向与柜壁垂直；请参考右侧示意图，在设备的周围留有足够的空间。 并排安装时，建议横向两侧预留 20mm 以上间距。

EN Please install the product perpendicular to the wall and ensure a sufficient cooling effect via natural air. Please leave enough clearance around the product as shown in the right figure. During a side-by-side installation, please leave a horizontal clearance of more than 20 mm on both sides.



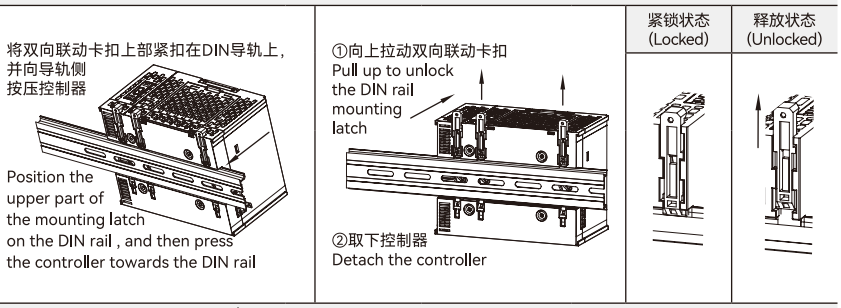

* 注：无线缆状态下建议最小间距。

*Note: Recommended minimum clearance in cableless state.

### 5.2 导轨拆装（DIN rail mounting and dismounting）

CN 安装控制器时，将控制器后方双向联动卡扣上部紧扣在 DIN 导轨上，并用力按压控制器下部，听到 “咔哒”声，控制器即成功安装于 DIN 导轨上（安装前应保证双向联动卡扣处于紧锁状态，否则可能导致安装故障）；拆卸控制器时（如有电源模块需先拆卸电源模块），将双向联动卡扣向上拉动一定距离，听到“咔哒”声后，取下控制器即可。

EN Before installation, check that the DIN rail mounting latch is in a locked state. During mounting, position the upper part of the mounting latch of the controller on the DIN rail, and then press the controller against the DIN rail until a clear click is heard (which indicates the latch is momentarily opened and locked onto the rail).During dismounting (if there is a power module, please dismount it first), pull the latch upwards until a clear click is heard (which indicates the latch is unlocked), and then directly remove the controller.

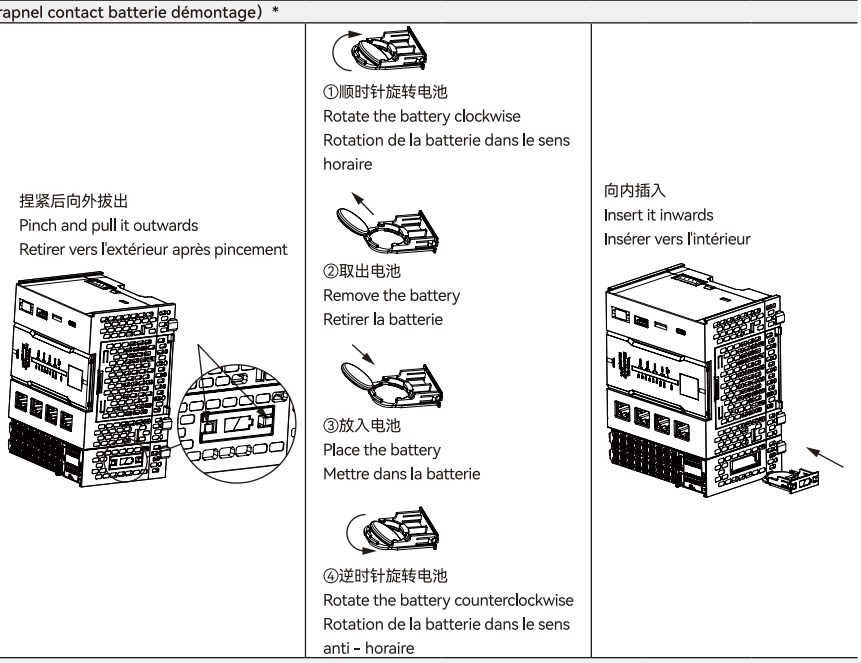



### 5.3 弹片接触式电池拆装（Spring-contact battery mounting and dismounting / Shrapnel contact batterie démontage）*

CN 弹片接触式电池组件支持电池独立更换。捏紧弹片接触式电池槽两侧后向外拔出电池组件。在电池正反两面施力，使其顺时针旋转，然后沿箭头方向取出电池，即可完成电池拆卸。将电池斜放入电池槽中，在电池正反两面施力，使其逆时针旋转至电池卡入电池槽，然后将电池组件插入控制器中，即可完成电池安装。

EN Spring-contact battery assembly supports independent battery replacement. During dismounting, pinch the spring-contact type battery compartment on both sides and then pull it outwards. Apply force to the front and back of the battery to rotate it clockwise, and then remove the battery along the direction of the arrow. During mounting, place the battery diagonally into the battery compartment, apply force on the front and back of the battery to rotate it counterclockwise until the battery clips into the battery compartment, then insert the battery compartment into the controller.

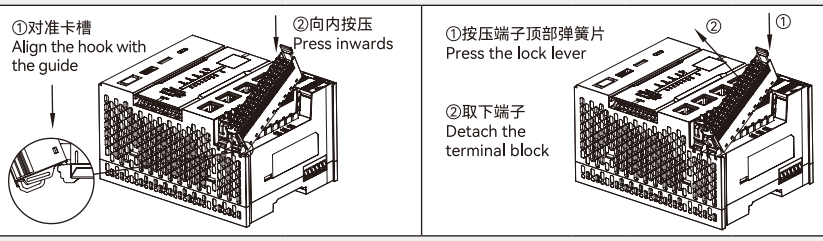
FR L'ensemble de batterie de contact shrapnel prend en charge le remplacement indépendant de la batterie. Retirez l'ensemble de la batterie vers l'extérieur après avoir pincé les deux côtés de la fente de la batterie de contact shrapnel. Appliquez une force sur les deux côtés avant et arrière de la batterie pour qu'elle tourne dans le sens des aiguilles d'une montre, puis retirez la batterie dans le sens de la flèche pour terminer le démontage de la batterie. Placez la batterie en diagonale dans la fente de la batterie, appliquez une force sur les côtés positif et inverse de la batterie pour qu'elle tourne dans le sens inverse des aiguilles d'une montre jusqu'à ce que la batterie s'enclenche dans la fente de la batterie, puis Insérez l'ensemble de la batterie dans le Contrôleur pour terminer L'installation de la batterie.




### 5.4 可拆卸端子拆装（Removable terminal block mounting and dismounting）

CN 安装可拆卸端子排时，将端子排底部对准模块底部凹槽并紧扣，上部对齐模块并向内施压，当听到“咔哒”声即完成组装；拆卸端子排时，向下摁压端子排顶部卡扣，使其脱离模块本体并以底部卡扣呈圆弧状斜向下施力，将端子排取下。

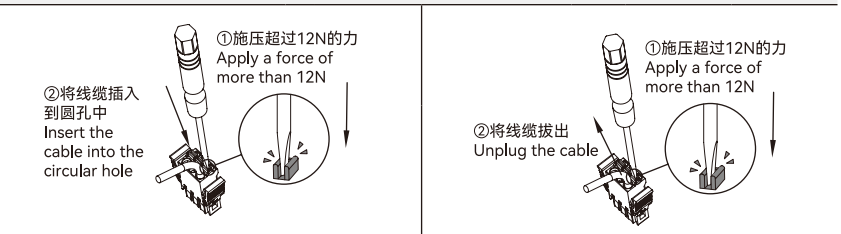
EN During mounting, align the mounting hook at the bottom of the terminal block to the guide of the module and press inwards on the terminal block until a clear click is heard (which indicates the terminal block has been locked to the module). During dismounting, press the lock lever on the terminal block and then detach it from the module.




### ⚠ 5.5 线缆拆装 1（Cable connecting and disconnecting I）

CN 安装线缆时，将赠送的一字螺丝刀垂直插入 DC24V 电源端子压块内，施加超过 12N 的力，此时圆孔打开，将准备好的线缆插入到圆孔中，拔出一字螺丝刀，轻拽线缆，线缆不松动即成功完成配线；反之即可取出线缆。端子规格及配线示意图如右图所示。

EN During connecting, insert the flat-blade screwdriver into the DC24V power supply terminal unlocking tab with a force of more than 12 N. Then insert a cable into the circular hole. Gently tug the cable after pulling out the screwdriver. If the cable is secured firmly, then the connection is finished. The reverse is the procedure for unplugging the cable. The terminal specifications and wiring diagram are shown in the right figure.

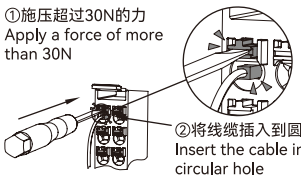


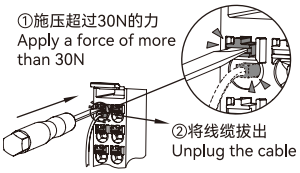
| 控制器端子（Terminal） | 线径范围：AWG (Wire width) | 剥线长度：mm (Wire stripping length) | 按压力：N (Pressure) | |
|---|---|---|---|---|
| DC24V 电源端子（DC24V power supply terminal） | 24~16 | 9~10 | 12 | 线径范围 Wire width<br>剥线长度 Wire stripping length |

### ⚠ 5.6 线缆拆装 2（Cable connecting and disconnecting II）

CN 安装线缆时，将一字螺丝刀垂直插入 18Pin IO 端子压块内，施加超过 30N 的力，此时圆孔打开，将准备好的线缆插入到圆孔中，拔出一字螺丝刀，轻拽线缆，线缆不松动即成功完成配线 反之即可取出线缆。端子规格及配线示意图如右图所示。

EN During connecting, insert the flat-blade screwdriver into the 18Pin IO terminal unlocking tab with a force of more than 30N. Then insert a cable into the circular hole. Gently tug the cable after pulling out the screwdriver. If the cable is secured firmly, then the connection is finished. The reverse is the procedure for unplugging the cable. The terminal specifications and wiring diagram are shown in the right figure.



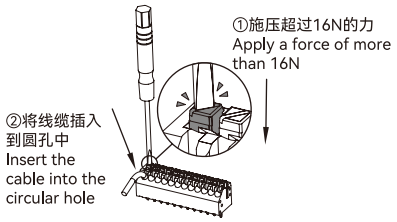



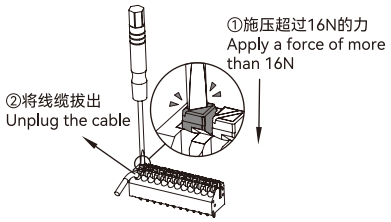

| 控制器端子（Terminal） | 线径范围：AWG (Wire width) | 剥线长度：mm (Wire stripping length) | 按压力：N (Pressure) | |
|---|---|---|---|---|
| 18Pin IO端子（18Pin IO terminal） | 24~18 | 8~10 | 30 | 线径范围 Wire width<br>剥线长度 Wire stripping length |

### ⚠ 5.7 线缆拆装 3（Cable connecting and disconnecting III）

CN 安装线缆时，将一字螺丝刀垂直插入 12Pin 通讯端子压块内，施加超过 16N 的力，此时圆孔打开，将准备好的线缆插入到圆孔中，拔出一字螺丝刀，轻拽线缆，线缆不松动即成功完成配线；反之即可取出线缆。

EN During connecting, insert the flat-blade screwdriver into the 12Pin communication terminals unlocking tab with a force of more than 16N. Then insert a cable into the circular hole. Gently tug the cable after pulling out the screwdriver. If the cable is secured firmly, then the connection is finished. The reverse is the procedure for unplugging the cable. The terminal specifications and wiring diagram are shown in the right figure.

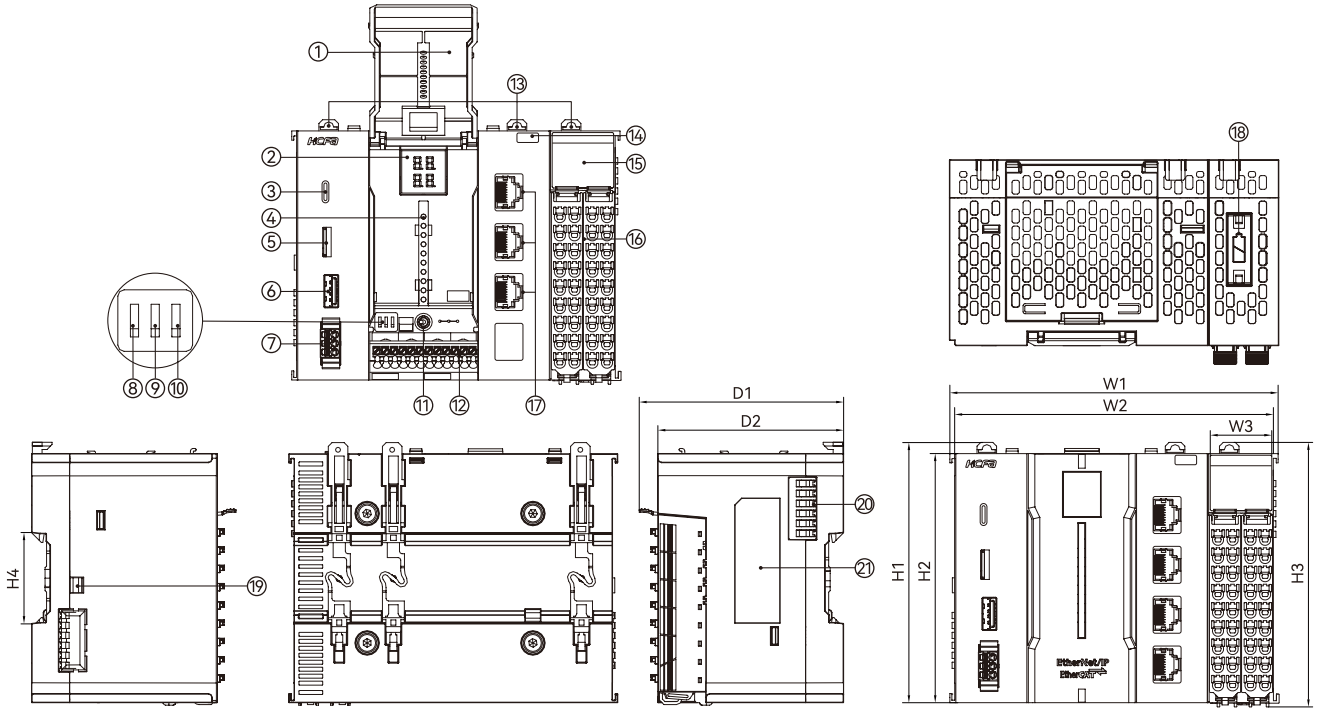



| 控制器端子（Terminal） | 线径范围：AWG (Wire width) | 剥线长度：mm (Wire stripping length) | 按压力：N (Pressure) | |
|---|---|---|---|---|
| 12Pin通讯端子（12Pin communication terminal） | 28~16 | 8~9 | 16 | 线径范围 Wire width<br>剥线长度 Wire stripping length |

警告：只能使用 75℃铜导线。
⚠ Warning: Use only a copper conductor that is 75° C.
Attention: Utilisez uniquement un conducteur en cuivre à 75° C.

## 6. 接口和尺寸说明（Interface and dimension description）

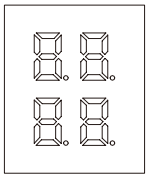



| 序号 (No.) | 名称 | Name | 功能 | Function |
|---|---|---|---|---|
| 1 | 前翻盖 | Front flip cover | 保护内部指示灯与端子 | Protects the indicators and terminals |
| 2 | 数码管 | LED | 显示系统运行状态和报错代码 | Displays system operation status and error code |
| 3 | Type-C接口 | Type-C interface | 预留接口 | Reserved interface |
| 4 | 指示灯 | Indicator | 显示控制器运行，SD卡/U盘连接与通讯接口状态 | Displays the status of controller operation, SD card/U disk connection, and communication interface |
| 5 | SD卡槽 | SD card slot | 支持Micro SD卡插入，用于数据存储，程序导入导出 | Supports Micro SD card insertion for data storage, program import, and export |
| 6 | USB-A接口 | USB-A interface | 支持U盘导入/导出程序与文件读写，支持DC5V/1A供电 | Supports U disk program import/export and file reading/writing, supports DC5V/1A power supply |
| 7 | DC24V电源端子 | DC24V power supply terminal | DC24V供电接口 | DC24V power supply interface |
| 8 | COM1终端电阻开关 | COM1 termination resistor switch | 向上拨动为开启终端电阻，向下拨动为关闭终端电阻，出厂默认关闭状态 | Toggle up to turn on the terminating resistor, toggle down to turn off the terminating resistor, off by factory default |
| 9 | COM2终端电阻开关 | COM2 termination resistor switch | | |
| 10 | CAN终端电阻开关 | CAN termination resistor switch | | |
| 11 | STOP/RUN/FN 拨码开关 | STOP/RUN/FN dial switch | 功能拨码，向左为控制器停止状态，中间为运行状态，向右拨至FN并停留3s为恢复Port1/port2 IP默认值 | DIP switch. Toggle to the left to put the controller in the STOP state. Toggle to the center to put it in the RUN state. Toggle to the right to put it to the FN state for 3s to restore the IP addresses of Port1/port2 to the default value |
| 12 | 12Pin通讯端子 | 12Pin communication terminal | RS485/RS232/CAN通讯接口 | RS485/232/CAN communication interface |
| 13 | 双向联动卡扣 | DIN rail mounting latch | 固定模块在DIN导轨上 | Mounts the module onto a DIN rail |

| | | | | | | |
|---|---|---|---|---|---|---|
| 14 | 产品型号 | | Product model | | 显示CPU单元型号 | Displays CPU unit model |
| 15 | 模块状态指示灯 | | Module status indicator | | 显示模块与通道状态 | Displays module and channel status |
| 16 | 18Pin IO端子 | 左侧 输入 | 18Pin IO terminal | Left input | 16通道数字量输入 | 16-channel digital input |
| | | 右侧 输出 | | Right output | 16通道数字量输出 | 16-channel digital output |
| 17 | RJ45 通讯接口 | Port1 EtherNet | RJ45 communication interface | Port1 EtherNet | 千兆以太网口，支持Modbus TCP、OPC UA、EtherNet/IP Scanner和Adapter<br>Port1 IP：192.168.188.100 | Gigabit Ethernet port, supports Modbus TCP, OPC UA, EtherNet/IP Scanner and Adapter<br>Port1 IP：192.168.188.100 |
| | | Port2 EtherNet | | Port2 EtherNet | 千兆以太网口，支持Modbus TCP、OPC UA、EtherNet/IP Scanner和Adapter<br>Port2 IP：192.168.88.100 | Gigabit Ethernet port, supports Modbus TCP, OPC UA, EtherNet/IP Scanner and Adapter<br>Port2 IP：192.168.88.100 |
| | | Port3 EtherCAT | | Port3 EtherCAT | 百兆以太网口，支持EtherCAT主站 | Fast Ethernet port, supports EtherCAT master |
| 18 | RTC电池 | | RTC battery | | 维持部分系统参数 | Maintains part of the system parameters |
| 19 | 金属弹片（悬空） | | Metal spring (float) | | 无功能，预留接口 | No function, reserved interface |
| 20 | 扩展模块通讯接口 | | Expansion terminal communication interface | | 主机和IO模块通讯及供电接口，不支持热插拔 | The interface for the communication and power supply of the host and IO modules, does not support hot-swapping |
| 21 | 标签 | | Label | | 显示CPU单元型号，规格参数、内部序列号等基本信息 | Displays the basic information including CPU unit model, specification parameters, and internal serial number |

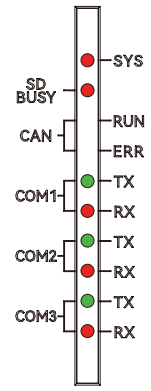
| 型号（Model） | 外形尺寸（Dimension）：mm | | | | | | | | | 重量（Weight）：g |
|---|---|---|---|---|---|---|---|---|---|---|
| | W1 | W2 | W3 | H1 | H2 | H3 | H4 | D1 | D2 | |
| HCQ3P-1400-D4 | 132.2 | 127.9 | 24.4 | 104.5 | 100.0 | 105.5 | 35.4 | 82.0 | 74.5 | 816 approx. |

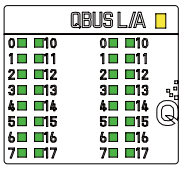
## 7. 指示灯说明（Indicator description）

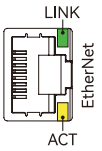


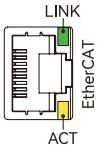
| 数码管（LED） | 状态 | Status | 说明 | Description |
|---|---|---|---|---|
| | 开机 | Boot | 开机中 | Booting up |
| | Run | Run | 正常运行 | Run |
| | Stop | Stop | 停止 | Stop |
| | 报错 | Error | 错误代码 | Error code |

| 丝印 (Screen printing) | 指示灯含义 (Indicator meaning) | | 颜色 (Color) | | 状态 | Status | 说明 | Description |
|---|---|---|---|---|---|---|---|---|
| SYS | 系统状态 (System status ) | | 红色 | Red | 其他 | Other | 发生故障 | Error |
| | | | | | 闪烁 | Blinking | 正常运行 | Run |
| SD_BUSY | SD 卡 / U 盘 (SD card/U disk ) | | 红色 | Red | 熄灭 | Not lit | SD 卡 /U 盘安全卸载或全部拔出 | Uninstall or unplug the SD card /USB flash drive successfully |
| | | | | | 常亮 | Lit | 成功加载 SD 卡 /U 盘 | Load the SD card /USB flash drive successfully |
| CAN * | CANOpen 通讯 (CANOpen communication ) | | - | - | - | - | - | - |
| COM1<br>COM2 | RS485 通讯 (RS485 communication) | TX | 绿色 | Green | 熄灭 | Not lit | 未发送数据 | No data is being sent to other devices |
| | | | | | 闪烁 | Blinking | 正在发送数据给其他设备 | Data is being sent to other devices |
| COM3 | RS232 通讯 (RS232 communication) | RX | 红色 | Red | 熄灭 | Not lit | 未接收数据 | No data is being received from other devices |
| | | | | | 闪烁 | Blinking | 正在接收其他设备发送的数据 | Data is being received from other devices |
| QBUS L/A | QBUS 通讯 (QBUS communication) | | 黄色 | Yellow | 熄灭 | Not lit | 通讯断开 / 故障 | Communication is abnormal or disconnected |
| | | | | | 闪烁 | Blinking | 通讯正常 | Communication is normal |
| IN N (0~7,10~17) | 输入 (Input) | | 绿色 | Green | 熄灭 | Not lit | 输入通道 N 未检测到输入信号 | The input channel N has not detected input signals |
| | | | | | 常亮 | Lit | 输入通道 N 检测到输入信号 | The input channel N has detected input signals |
| OUT N (0~7,10~17) | 输出 (Output) | | 绿色 | Green | 熄灭 | Not lit | 输出通道 N 无信号输出 | There is no output signal in this channel |
| | | | | | 常亮 | Lit | 输出通道 N 有信号输出 | There are output signals in this channel |
| EtherNet EtherCAT | LINK 物理连接 (Physical connection ) | | 绿色 | Green | 熄灭 | Not lit | 未建立物理连接 | Physical connection has not been established |
| | | | | | 常亮 | Lit | 已建立物理连接 | Physical connection has been established |
| | ACT 数据交互 (Data exchange) | | 黄色 | Yellow | 熄灭 | Not lit | 未收发数据 | No data is being sent or received |
| | | | | | 闪烁 | Blinking | 正在收发数据 | Data is being sent or received |



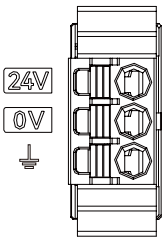
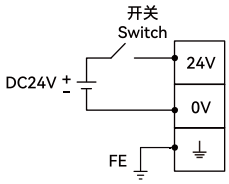



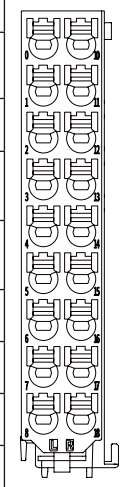
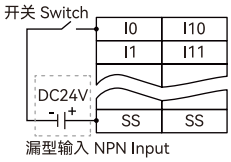
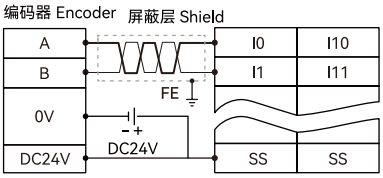
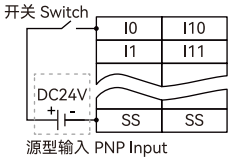
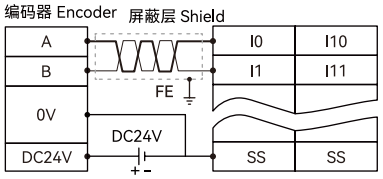
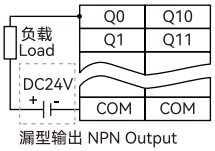
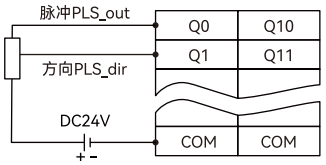




* 注：后续支持。

*Note: It will be supported subsequently.

## 8. 端子及配线说明（Terminal and wiring description）

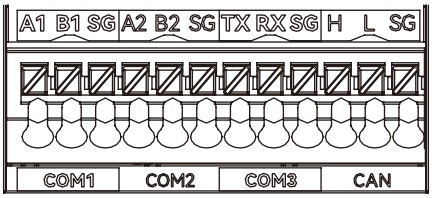
| DC24V 电源端子说明 (DC24V power supply terminal descirption) | | 接线（Wiring） |
|---|---|---|
| 24V |  |  |
| 0V | | |
| ⏚ | | |

| 18Pin IO 端子说明 (18Pin IO terminal descirption) | | | IN | | OUT | | 类型（Type） | 通用IO接线（General IO wiring） | 高速IO接线（High-speed IO wiring） |
|---|---|---|---|---|---|---|---|---|---|
| 0 |  | 10 | I0 | I10 | Q0 | Q10 | 漏型输入 NPN input |  |  |
| 1 | | 11 | I1 | I11 | Q1 | Q11 | | | |
| 2 | | 12 | I2 | I12 | Q2 | Q12 | | | |
| 3 | | 13 | I3 | I13 | Q3 | Q13 | 源型输入 PNP input |  |  |
| 4 | | 14 | I4 | I14 | Q4 | Q14 | | | |
| 5 | | 15 | I5 | I15 | Q5 | Q15 | | | |
| 6 | | 16 | I6 | I16 | Q6 | Q16 | 漏型输出 NPN output |  |  |
| 7 | | 17 | I7 | I17 | Q7 | Q17 | | | |
| 8 | | 18 | SS* | SS* | COM* | COM* | | | |

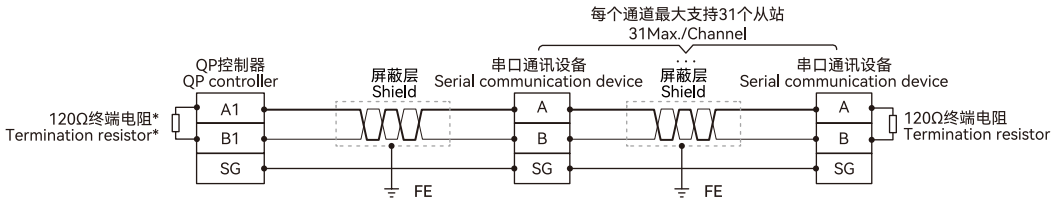
* 注：输入公共端 SS 内部导通，输出公共端 COM 内部导通。

*Note: The input terminals SS are internally conductive, and so are the output terminals COM.

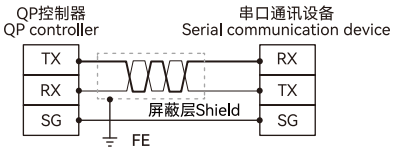
| 12Pin通讯端子说明（12Pin communication terminal descirption） | | | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 定义（Definition） | A1 | B1 | SG | A2 | B2 | SG | TX | RX | SG | H | L | SG |
| 接口（Interface） | COM1 | | | COM2 | | | COM3 | | | CAN | | |



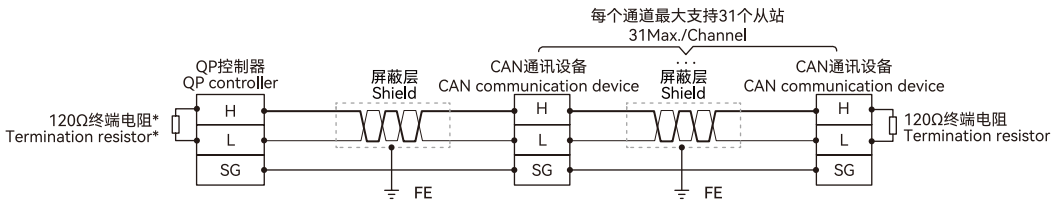

**COM1/COM2 RS485接线（RS485 Wiring）**




**COM3 RS232接线（RS232 Wiring）**




**CAN CANOpen接线（CANOpen Wiring）**




* 注：内置终端电阻，通过终端电阻拨码开关启用。

*Note: Built-in terminating resistor, which is enabled by the terminating resistor DIP switch.