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HCFA

BETTER WORK, BETTER LIFE



HCFA

Initiative Integrity Innovation

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please refer to the official website for the latest product information



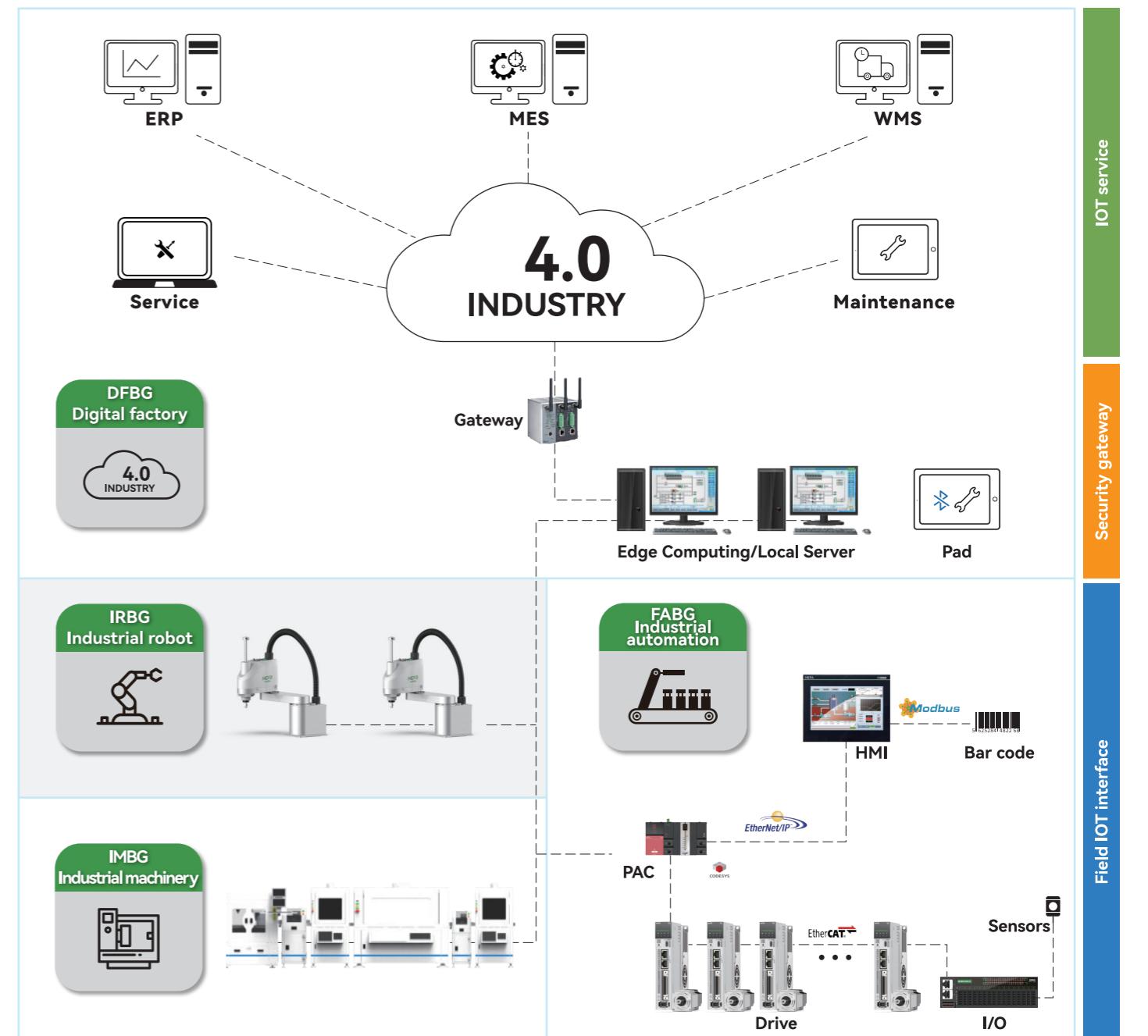


Founded in 2011, Zhejiang Hechuan Technology Co., Ltd. is an enterprise focusing on the R&D, manufacturing, sales and application integration of industrial automation products, and is committed to providing core components and system integration solutions for smart factories. The main products include PLCs, servo systems, vision systems, encoders, inverters, touch screens, electric drums, etc., covering the entire field of industrial automation.



Better Work, Better Life

We not only provide the core components of industrial automation, but also engage in the industrial process, industrial robots, industrial machines, and digital factories, and can provide enterprises with comprehensive solutions of **automation + intelligent equipment + digitalization**



R&D Centers
5
Set up nationally

R&D investment
10%+
Proportion of revenue

R&D personnel
300+
Elite gathering

- Established five R&D centers in Longyou, Hangzhou, Shenzhen, Dalian and Suzhou
- Self-designed ASIC and SOC chips, realize localization replacement
- First-class AMR magnetic technology/high-precision encoder in the industry

3 types of EtherCAT Couplers

6-ch EtherCAT Splitter

Suitable for different application scenarios!



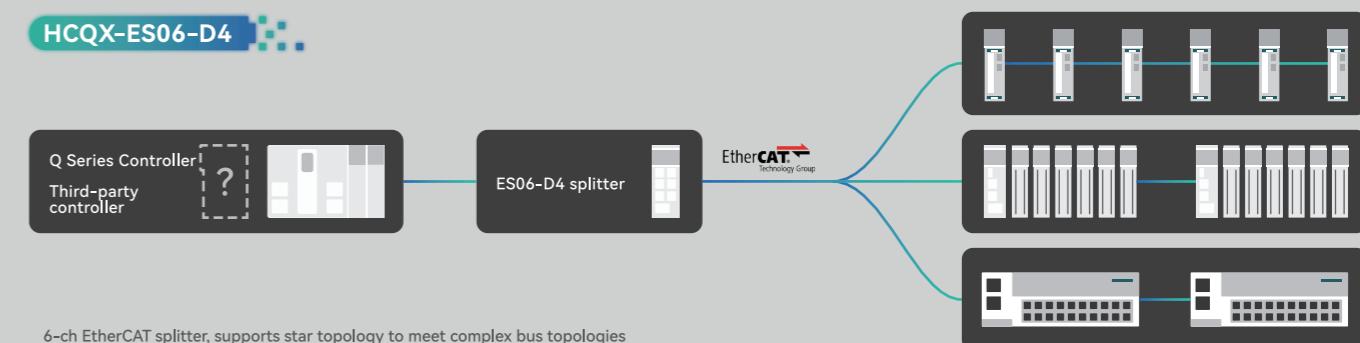
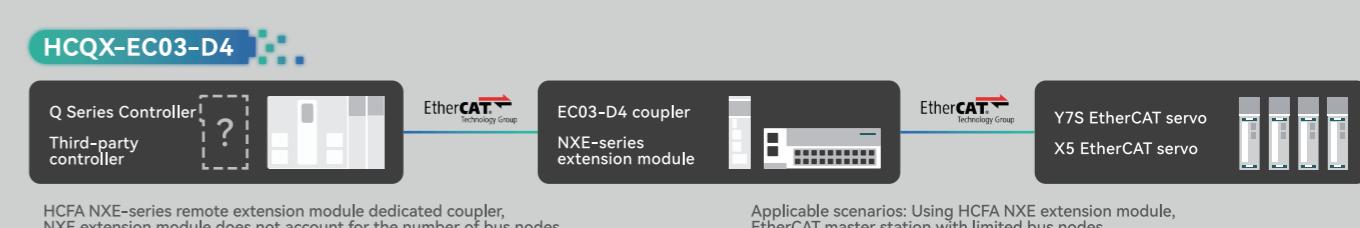
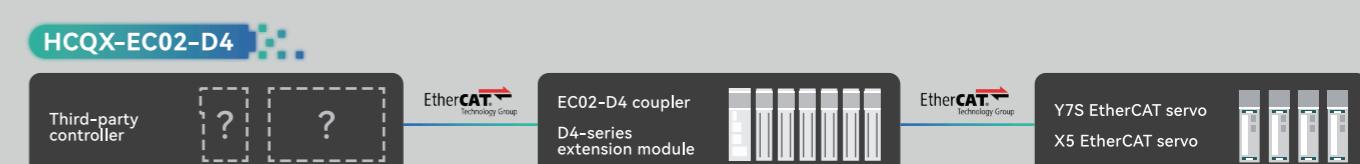
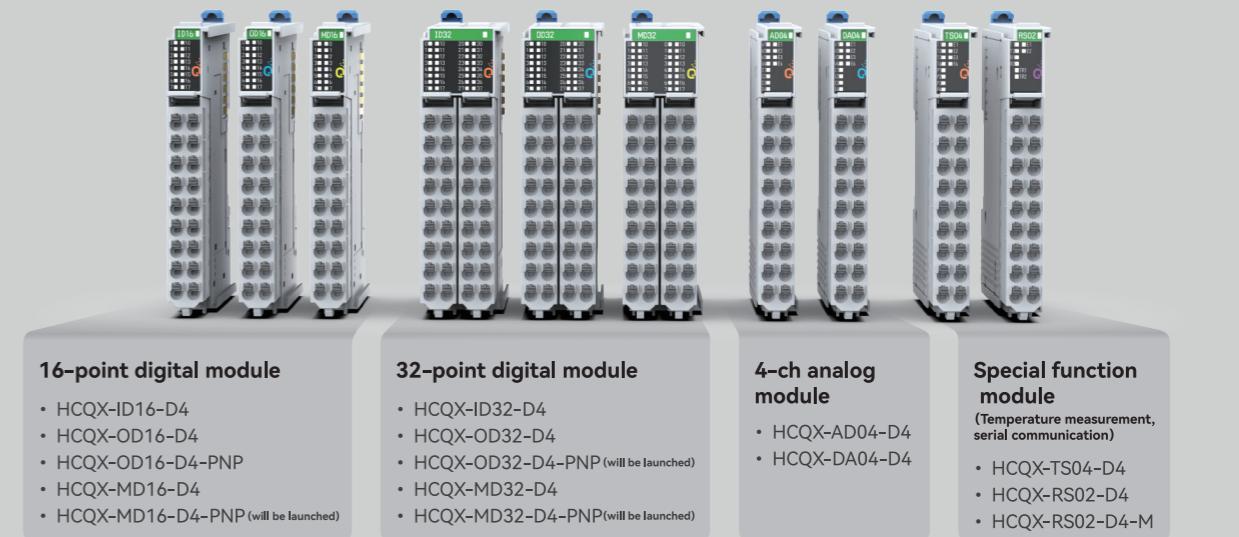
HCQX-D4 Series

EtherCAT centralized ultra-thin I/O module

More than 10 kinds of extension I/O modules

13mm ultra-thin module, 50% space saved;

Removable terminals, no wiring when replacing modules ; PUSH IN, direct plug-in wiring.



Rich specifications

- ① 19 kinds of extension modules; ② 3 types of EtherCAT couplers; ③ 6-ch EtherCAT splitter.

Flexible and easy-to-use

- ① Ultra-thin module: 13mm; ② PUSH IN terminal.

Safe and reliable

- ① Multiple hardware protection; ② Detailed fault diagnosis.

Naming rule for Q-series coupler

H C Q X - E C 0 1 - D 4 - * * *

1. Product name 2. Product series 3. Function module 4. Function code 5. Power type 6. Iterative version 7. Non-standard specifications

HC
HC: HCFA

QX
QX: Q-Series general extension

EC
EC: EtherCAT coupler

01
01: Standard version^{*1}
02: Function code 2^{*2}
03: Function code 3^{*3}

D
D: DC power

4

None: Standard version

General specifications of Q-series extension module

General specifications

Items	Specifications
Ambient environment	Working temperature 0~55°C
	Storage temperature -25~70°C
	Relative humidity 10~95%RH,(no condensation)
	Altitude 2,000m MAX.
	Random drop 1m. twice with outer packaging
	Vibration resistance 5~8.4Hz, amplitude 3.5mm, 8.4~150Hz, acceleration 9.8m/s ² (100 minutes each in X, Y, Z directions) 5~150Hz
	Impact resistance 147m/s ² , 3 times each in X, Y and Z directions
Protection level	IP20
Pollution level	Pollution degree II
Insulation method	Please refer to the instructions
EMC requirements	Electrostatic discharge Contact ±4kV, air ±8kV
	EFT ±2kV
	Surge DC power: 0.5 CM 0.5kV DM
Withstand voltage	500VDC for 1 minute (leakage current 5mA or less)
Heat dissipation method	Passive heat dissipation, natural air cooling
Installation location	Inside control cabinet
Main material	Standard PPE, UL94, fire protection grade V0

Naming rule for Q-series extension module

H C Q X - A D 0 4 - D 4 - * * *

1. Product name 2. Product series 3. Function module 4. Number of channels 5. Power type 6. Iterative version 7. Non-standard specifications

HC
HC: HCFA

QX
QX: Q-Series general extension

AD
AD: Analog input
DA: Analog output
ID: Digital input
OD: Digital output
MD: Digital I/O
TS: Temperature measurement
RS: Serial communication
ES: Splitter

04
04: 4 channels
D: DC power

4
4: Iterative version
*: Non-standard specifications

^{*1}Standard EtherCAT coupler, extension module accounts for the number of bus nodes;

^{*2}Standard EtherCAT coupler, extension module does not account for the number of bus nodes;

^{*3}NXE-series module EtherCAT coupler, extension modules do not account for the number of bus nodes.

Coupler module

Models	HCQX-EC01-D4	HCQX-EC02-D4	HCQX-EC03-D4
Appearance			
Transfer protocol	EtherCAT		
Extension module type *1	Applicable to all types of Q-series modules	Applicable to Q-series ID/OD/MD/AD/DA/TS/RS modules	Applicable to all NXE series extension modules
Max. number of extension modules	16*2		
Data transmission medium	Category 5e shielded twisted pair		
Transmission rate	100Mbps		
Max. communication distance between stations	100m		
Communication physical layer	10/100BASE-TX (IEEE 802.3)		
QBUS communication cycle	Mini. scan period 125μs; The scan cycle time is same as master station scan cycle	Mini. scan period 500μs; The scan cycle time is same as the master station scan cycle	-
QBUS fault tolerance	-	The number of frame loss tolerances for QBUS communication: 0~255 times, 12 times by default, this can be set.	-
NXE OUT communication cycle	-	Mini. scan cycle 500μs; The scan cycle time is same as master station scan cycle.	
NXE OUT fault tolerance	-	The number of frame loss tolerances for QBUS communication: 0~255 times, 12 times by default, this can be set.	
Addressing mode	Sequential addressing, setting addressing		
COE	✓		
FOE	✓		
Refresh method	Free-run	✓	
	SM-Synchron	✓	
DC	Support DC with master station	Supported(The module itself supports DC)	
Rated voltage	DC 24V (-15%~+20%)		
Rated current	79mA		50mA
QBUS rated output voltage	DC12V		
QBUS output power	16W MAX.		
Power protection features	Undervoltage protection	18V	
	Overvoltage protection	33V	
	Overcurrent protection	3.5A	
	Anti-reverse connection function	✓	
	Abnormal voltage alarm	-	Supports overvoltage and undervoltage detection (error: ±0.5V)
Weight(g)	About 90	About 95	About 90

*1 Please refer to the selection guide.

*2 Users should ensure that the power of all modules on QBUS is not greater than 16W when selecting modules.

Splitter module

Items	HCQX-ES06-D4
Appearance	
Transfer protocol	EtherCAT
Number of channels	1-ch EtherCAT signal input, 5-ch EtherCAT signal output
Splitter cascade	Support up to 2 ES06 splitter cascade
Port data priority	PORT2>PORT3>PORT4>PORT5>PORT6
Transmission mode	Full duplex
Topology	Star topology
Data transmission medium	Category 5e shielded twisted pair
Transmission rate	100Mbps
Max. communication distance between stations	100m
Communication physical layer	10/100BASE-TX (IEEE 802.3)
Mini. scan cycle of the master station	500μs
Addressing mode	Sequential addressing, setting addressing
Refresh method	DC
Rated voltage	DC 24V (-15%~+20%)
Rated current	106mA
Power consumption	2.4W
Power protection features	Undervoltage protection
	Overvoltage protection
	Overcurrent protection
	Anti-reverse connection function
Weight (g)	About 130

Digital input module

Models	HCQX-ID16-D4	HCQX-ID32-D4						
Appearance								
Input points	16	32						
Operating temperature based on different input points and channels	<table border="1"> <tr> <td>Full load working</td><td>45°C</td></tr> <tr> <td>Inputs conduction 75%</td><td>50°C</td></tr> <tr> <td>Inputs conduction 50%</td><td>55°C</td></tr> </table>	Full load working	45°C	Inputs conduction 75%	50°C	Inputs conduction 50%	55°C	-
Full load working	45°C							
Inputs conduction 75%	50°C							
Inputs conduction 50%	55°C							
Input format	NPN/PNP							
Rated input voltage	DC 24V (-15%~+20%)							
Rated input current	4.1mA/DC24V (Typ.)							
Input impedance	6.35kΩ							
Input OFF voltage	<DC5V							
Input OFF current	<0.65mA							
Input ON voltage	>DC15V							
Input ON current	>2.4mA							
ON/OFF response time	125μs							
Hardware filtering time	1ms							
QBUS power consumption	1.0W							
Weight (g)	About 70	About 120						

Digital output module

Models	HCQX-OD16-D4	HCQX-OD16-D4-PNP	HCQX-OD32-D4	HCQX-OD32-D4-PNP*
Appearance				
Output points	16		32	
Output form	NPN	PNP	NPN	PNP
Rated load voltage	DC 24V (-15%~+20%)		DC 24V (-15%~+20%)	
Rated load current	0.5A/ch 4A/module		0.5A/ch 8A/module	
Inductive load	12W/ch 96W/module		12W/ch 216W/module	
Lamp load	1.5W/ch 12W/module		1.5W/ch 24W/module	
Leakage current at OFF	0.1mA or less		0.1mA or less	
Residual voltage at ON	0.3V or less		0.3V or less	
ON/OFF response time	125μs		125μs	
Overcurrent protection	✓		✓	
Overvoltage protection	✓		✓	
QBUS power consumption	1.2W		1.2W	
Weight (g)	About 70		About 120	

*This model will be launched later.

Digital I/O module

Models	HCQX-MD16-D4	HCQX-MD16-D4-PNP*	HCQX-MD32-D4	HCQX-MD32-D4-PNP*						
Appearance										
Input points	8		16							
Operating temperature based on different input points and channels	<table border="1"> <tr> <td>Full load working</td><td>45°C</td></tr> <tr> <td>Inputs conduction 75%</td><td>50°C</td></tr> <tr> <td>Inputs conduction 50%</td><td>55°C</td></tr> </table>	Full load working	45°C	Inputs conduction 75%	50°C	Inputs conduction 50%	55°C	-	-	-
Full load working	45°C									
Inputs conduction 75%	50°C									
Inputs conduction 50%	55°C									
Input format	NPN/PNP		NPN/PNP							
Rated input voltage	DC 24V (-15%~+20%)		DC 24V (-15%~+20%)							
Rated input current	4.1mA/DC24V (Typ.)		4.1mA/DC24V (Typ.)							
Input impedance	6.35kΩ		6.35kΩ							
Input OFF voltage	<DC5V		<DC5V							
Input OFF current	<0.65mA		<0.65mA							
Input ON voltage	>DC15V		>DC15V							
Input ON current	>2.4mA		>2.4mA							
ON/OFF response time	125μs		125μs							
Hardware filtering time	1ms		1ms							
Output points	8		16							
Output form	NPN	PNP	NPN	PNP						
Rated load voltage	DC 24V (-15%~+20%)		DC 24V (-15%~+20%)							
Rated load current	0.5A/ch 4A/module		0.5A/ch 4A/module							
Inductive load	12W/ch 96W/module		12W/ch 96W/module							
Lamp load	1.5W/ch 12W/module		1.5W/ch 12W/module							
Leakage current at OFF	0.1mA or less		0.1mA or less							
Residual voltage at ON	0.3V or less		0.3V or less							
ON/OFF response time	125μs		125μs							
Overcurrent protection	✓		✓							
Overvoltage protection	✓		✓							
QBUS power consumption	1.0W		1.0W							
Weight (g)	About 70		About 120							

*This model will be launched later.

Analog module

Models	HCQX-AD04-D4	Models	HCQX-DA04-D4																				
Appearance		Appearance																					
																							
Number of input channels	4-ch	Number of output channels	4-ch																				
Voltage input	<table border="1"> <tr> <td>Voltage input range</td><td>-10~+10V, 0~10V, -5V~+5V, 0~5V, 1~5V</td> </tr> <tr> <td>Voltage input impedance</td><td>1MΩ or more</td> </tr> <tr> <td>Voltage input type</td><td>Differential input</td> </tr> </table>	Voltage input range	-10~+10V, 0~10V, -5V~+5V, 0~5V, 1~5V	Voltage input impedance	1MΩ or more	Voltage input type	Differential input	<table border="1"> <tr> <td>Voltage output range</td><td>-10~+10V, 0~10V, -5V~+5V, 0~5V, 1~5V</td> </tr> <tr> <td>Voltage load</td><td>>5kΩ</td> </tr> <tr> <td>Voltage output type</td><td>Single-ended output</td> </tr> </table>	Voltage output range	-10~+10V, 0~10V, -5V~+5V, 0~5V, 1~5V	Voltage load	>5kΩ	Voltage output type	Single-ended output									
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Current input type	Differential input																						
Current output range	0~20mA, 4~20mA																						
Current load	<350Ω																						
Current output type	Single-ended output																						
Software filtering	Supports average filtering, 0~4096		-																				
Max. common-mode voltage	35V		-																				
Conversion time	1ms/4 ch	Conversion time	1ms/4 ch																				
Resolution	16bit	Resolution	16bit																				
Accuracy	<=±0.3%FSR	Accuracy	<=±0.3%FSR																				
Over-limit detection	✓	Preset input/output values	✓																				
Range detection	✓		-																				
Rapid change detection	✓		-																				
User calibration	✓	User calibration	✓																				
Power protection characteristic	<table border="1"> <tr> <td>Under-voltage protection</td><td>18V</td> </tr> <tr> <td>Overvoltage protection</td><td>30V</td> </tr> <tr> <td>Reverse phase protection</td><td>✓(max. voltage 60V for reverse connection)</td> </tr> <tr> <td>Input overvoltage protection</td><td>-50~+50V</td> </tr> <tr> <td>Input overcurrent protection</td><td>-50~+50mA</td> </tr> </table>	Under-voltage protection	18V	Overvoltage protection	30V	Reverse phase protection	✓(max. voltage 60V for reverse connection)	Input overvoltage protection	-50~+50V	Input overcurrent protection	-50~+50mA	<table border="1"> <tr> <td>Under-voltage protection</td><td>18V</td> </tr> <tr> <td>Overvoltage protection</td><td>30V</td> </tr> <tr> <td>Reverse phase protection</td><td>✓(max. voltage 60V for reverse connection)</td> </tr> <tr> <td>Voltage output short-circuit protection</td><td>Not supported</td> </tr> <tr> <td>Voltage output open-circuit detection</td><td>Not supported</td> </tr> </table>	Under-voltage protection	18V	Overvoltage protection	30V	Reverse phase protection	✓(max. voltage 60V for reverse connection)	Voltage output short-circuit protection	Not supported	Voltage output open-circuit detection	Not supported	
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Addressing mode	Sequential addressing, setting addressing	Addressing mode	Sequential addressing, setting addressing																				
COE	✓	COE	✓																				
FOE	✓	FOE	✓																				
Refresh mode	SM-Synchron supported	Refresh mode	SM-Synchron supported																				
QBUS power consumption	1.0W	QBUS power consumption	1.0W																				
Weight (g)	About 70	Weight (g)	About 70																				

Serial communication module

Models	HCQX-RS02-D4	HCQX-RS02-D4-M																																																																				
Appearance																																																																						
Hardware specifications	<table border="1"> <tr> <td>Number of channels</td><td colspan="2">2-ch</td></tr> <tr> <td>Supported serial ports</td><td colspan="2">RS232, RS485, RS422</td></tr> <tr> <td>Supported Protocol</td><td colspan="2">Free protocol master</td></tr> <tr> <td>Number of slave</td><td>32 (16 for each channel)</td><td>16 (8 for each channel)</td></tr> <tr> <td>Wiring mode</td><td colspan="2">2-wire, 3-wire, 4-wire</td></tr> <tr> <td>MODBUS function code</td><td>-</td><td>01、02、03、04、05、06、15、16</td></tr> <tr> <td>Parity bit</td><td colspan="2">odd parity, even parity, no parity</td></tr> <tr> <td>Start bit</td><td colspan="2">Only bit1</td></tr> <tr> <td>Stop bit</td><td colspan="2">bit1, bit2</td></tr> <tr> <td>Data length</td><td>7, 8bytes</td><td>8bytes</td></tr> <tr> <td>Termination resistor configuration</td><td colspan="2">Software control whether the terminal resistor is configured (only RS485/RS422)</td></tr> <tr> <td>Data overflow detection</td><td colspan="2">Detect whether the data received from the slave station overflows, indicating that data has been lost</td></tr> <tr> <td>Check error detection</td><td colspan="2">Detect whether there are check errors during data transmission</td></tr> <tr> <td>Frame format error detection</td><td colspan="2">Detect whether there are frame format errors during data transmission</td></tr> <tr> <td>Data communication control</td><td colspan="2">Control data communication between the master station and slave stations through control words and status words</td></tr> <tr> <td>PDO maximum number of bytes</td><td>Output 32 bytes and input 32 bytes for each channel</td><td>Input 64 bytes and output 64 bytes for each channel</td></tr> <tr> <td>Receive buffer</td><td>1024 bytes for sending and receiving</td><td>-</td></tr> <tr> <td>Addressing mode</td><td colspan="2">Sequential addressing, setting addressing</td></tr> <tr> <td>COE</td><td colspan="2">✓</td></tr> <tr> <td>FOE</td><td colspan="2">✓</td></tr> <tr> <td>Refresh mode</td><td colspan="2">SM-Synchron supported</td></tr> <tr> <td>QBUS power consumption</td><td colspan="2">1.2W</td></tr> <tr> <td>Weight (g)</td><td colspan="2">About 70</td></tr> </table>	Number of channels	2-ch		Supported serial ports	RS232, RS485, RS422		Supported Protocol	Free protocol master		Number of slave	32 (16 for each channel)	16 (8 for each channel)	Wiring mode	2-wire, 3-wire, 4-wire		MODBUS function code	-	01、02、03、04、05、06、15、16	Parity bit	odd parity, even parity, no parity		Start bit	Only bit1		Stop bit	bit1, bit2		Data length	7, 8bytes	8bytes	Termination resistor configuration	Software control whether the terminal resistor is configured (only RS485/RS422)		Data overflow detection	Detect whether the data received from the slave station overflows, indicating that data has been lost		Check error detection	Detect whether there are check errors during data transmission		Frame format error detection	Detect whether there are frame format errors during data transmission		Data communication control	Control data communication between the master station and slave stations through control words and status words		PDO maximum number of bytes	Output 32 bytes and input 32 bytes for each channel	Input 64 bytes and output 64 bytes for each channel	Receive buffer	1024 bytes for sending and receiving	-	Addressing mode	Sequential addressing, setting addressing		COE	✓		FOE	✓		Refresh mode	SM-Synchron supported		QBUS power consumption	1.2W		Weight (g)	About 70	
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 || Bus specification | | |
RS232/RS485/RS422 serial port specifications

Items	Specifications		
	RS232	RS485	RS422
Wiring method	3-wire	2-wire	4-wire
Communication method	Full duplex	Half duplex	Full duplex
Termination resistor	-	120Ω (By software configuration or external wiring)	
Baud rate (bps)	1200, 2400, 4800, 9600(default), 19.2k, 38.4K, 57.6k, 115.2k, 230.4k		
Communication distance	10m(related to communication rate)	500m(using terminal resistor, and related to communication rate)	

Temperature measurement module

HCQX-TS04-D4	
Appearance	
Number of channels	4-ch
Wiring mode	2-wire, 3-wire
Thermal resistance sensors	PT100, PT1000, Ni100, Ni1000
Thermocouple sensors	K, J, E, T, N, B, R, S
Display sensitivity	0.1°C, 0.1°F
Digital resolution	24bit
Accuracy	TC: Full temperature 0~55°C; Full range* ($\pm 0.1\%$) $\pm 4^\circ\text{C}$ (Max. cold-junction error 4°C) PT: Full temperature 0~55°C: $\pm 0.5^\circ\text{C}$
Sampling time (Disconnection disabled)	TC: 100ms*Number of starting channels*Number of filtering times for this channel PT: 200ms*Number of starting channels*Number of filtering times for this channel
Sampling time (Disconnection disabled)	TC: 140ms*Number of starting channels*Number of filtering times for this channel PT: 240ms*Number of starting channels*Number of filtering times for this channel
Preheat time	No preheating required
Cold-junction resistor	10kΩ (The external cold-end resistor is built-in by default)
Addressing mode	Sequential addressing, setting addressing
COE	✓
FOE	✓
Refresh mode	SM- Synchron supported
QBUS power consumption	1.2W
Weight (g)	About 70

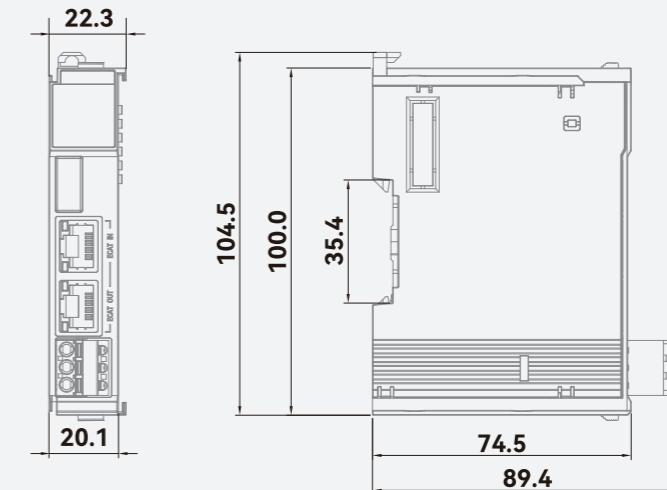


Software specifications

Sensor type setting	Can be set by software						
Over-limit detection	Supported						
Disconnection detection	Supported, user chooses to turn it on, and it's turned off by default. (After turning on, the sampling time of each channel increases by about 40ms)						
External cold junction compensation	Supported, enabled by default						
Software filtering	Supports average filtering, 0~4096						
Temperature unit	°C or °F						
User calibration	✓						
Troubleshooting	<table border="1"> <tr> <td>Power not connected</td> <td>Global error: Automatic recovery</td> </tr> <tr> <td>Input over-limit</td> <td>Channel error: Automatic recovery</td> </tr> <tr> <td>Disconnection detection</td> <td>Channel error: Automatic recovery</td> </tr> </table>	Power not connected	Global error: Automatic recovery	Input over-limit	Channel error: Automatic recovery	Disconnection detection	Channel error: Automatic recovery
Power not connected	Global error: Automatic recovery						
Input over-limit	Channel error: Automatic recovery						
Disconnection detection	Channel error: Automatic recovery						

Coupler module

Unit: mm



Models

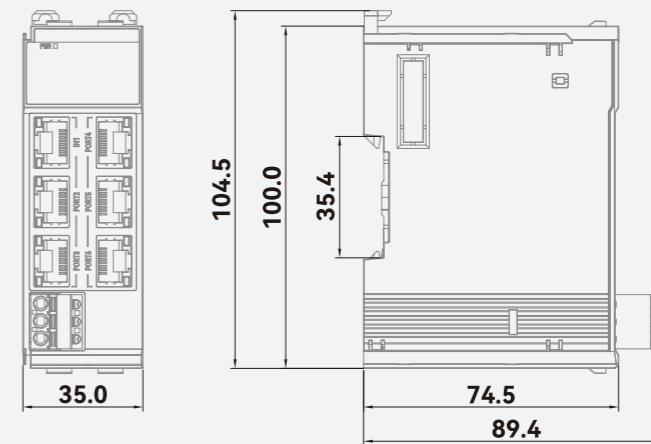
HCQX-EC01-D4

HCQX-EC02-D4

HCQX-EC03-D4

Splitter module

Unit: mm



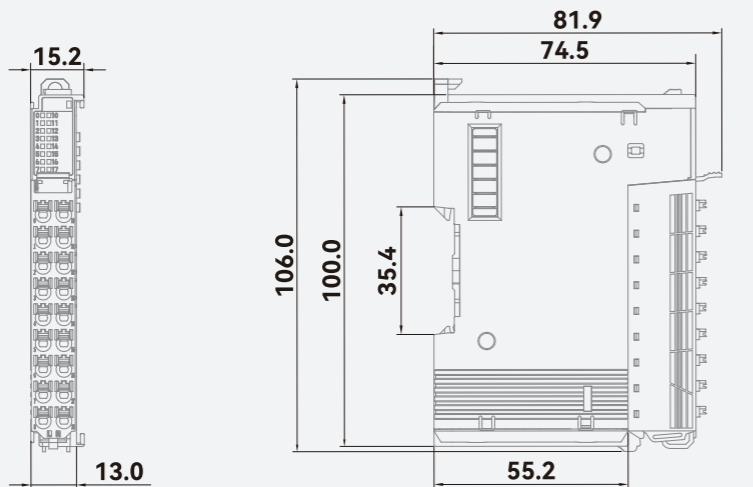
Models

HCQX-ES06-D4

MEMO

Extension module (narrow type)

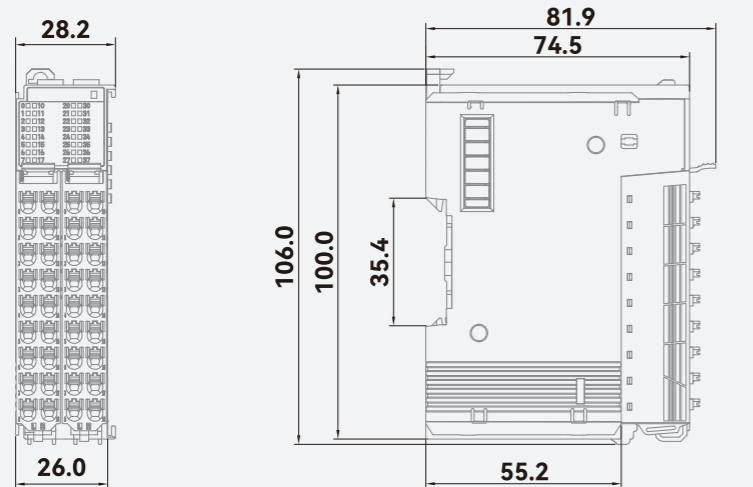
Unit: mm



Models				
HCQX-ID16-D4	HCQX-OD16-D4	HCQX-OD16-D4-PNP	HCQX-MD16-D4	HCQX-MD16-D4-PNP
HCQX-AD04-D4	HCQX-DA04-D4	HCQX-RS02-D4	HCQX-RS02-D4-M	HCQX-TS04-D4

Extension module (wide type)

Unit: mm



Models				
HCQX-ID32-D4	HCQX-OD32-D4	HCQX-OD32-D4-PNP	HCQX-MD32-D4	HCQX-MD32-D4-PNP

7 I/O combination modules

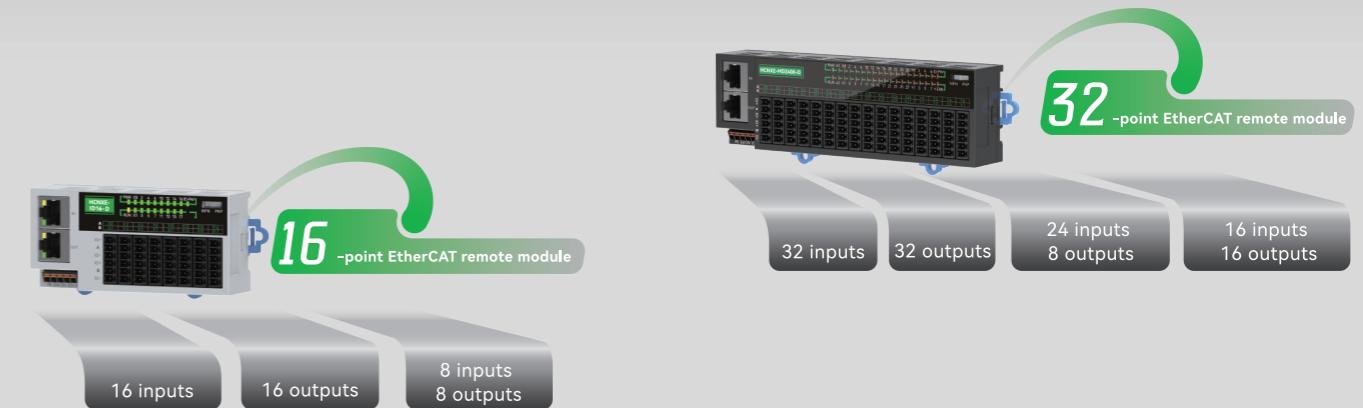
Meet various application scenarios !



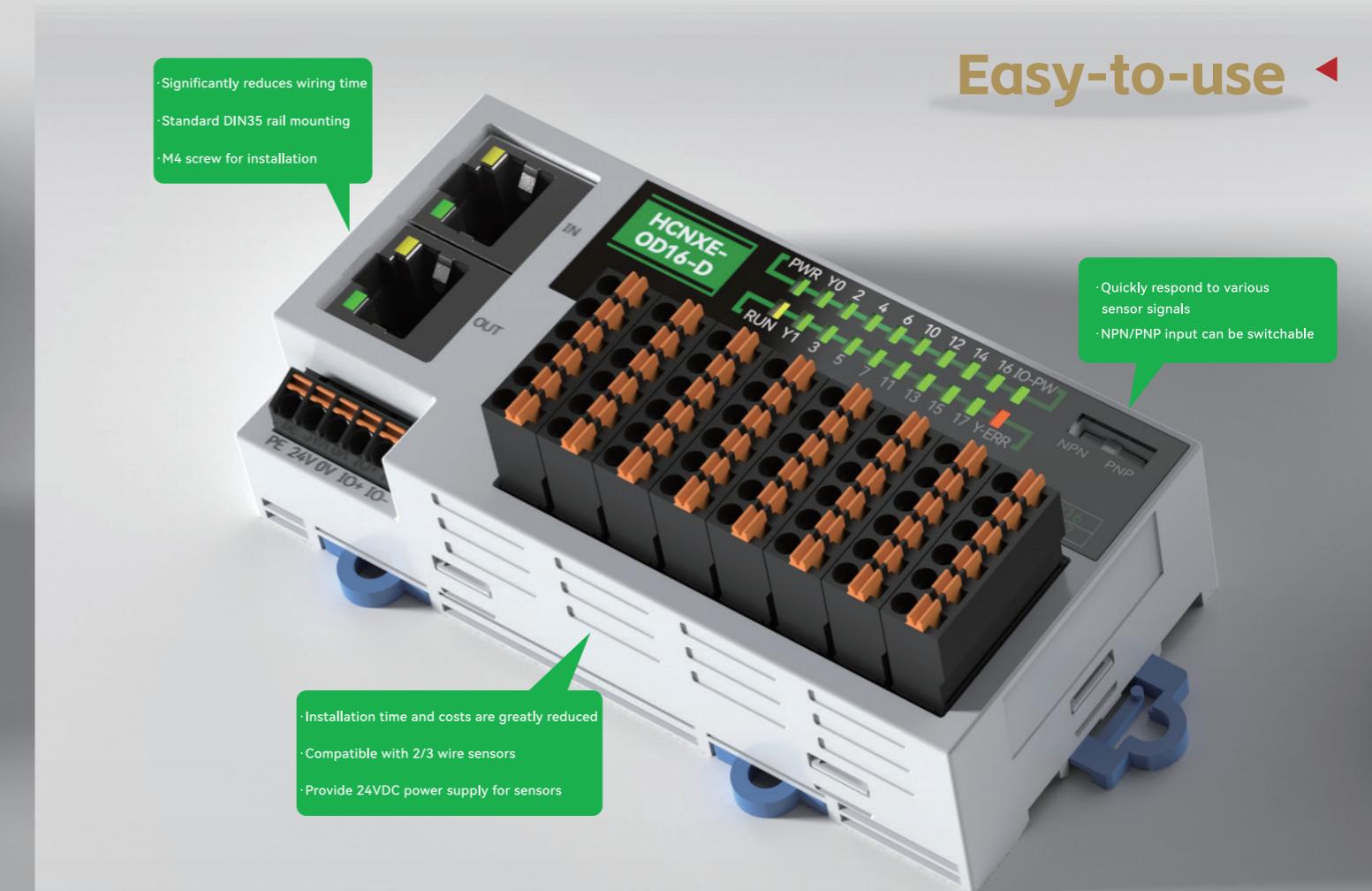
HCNXE Series

EtherCAT distributed I/O module

► Rich Specifications



Easy-to-use



Rich specifications

- ① 7 I/O combinations available; ② Supports 16 points and 32 points; ③ Supports I/O.

Convenient and easy-to-use

- ① Standard DIN35 rail; ② Supports NPN/PNP input switching;
- ③ Supports 2-wire/3-wire sensors; ④ Provide external 24VDC sensor power supply.

Safe and reliable

- ① Multiple hardware protection.

► High protection

- The fuse will not break if the current exceeds 5A, and max. 20A (the fuse can be replaceable)
- I/O board external sensor protection 1.1A (recoverable fuse)
- EtherCAT bus to avoid electromagnetic interference caused by too long I/O signal cables
- Multiple I/O signals are connected through EtherCAT

Naming rule for NXE series extension module

H C N X E - I D 3 2 - D

1 2 3 4 5

Product name



HC: HCFA

Distributed module



NXE: EtherCAT protocol module

Function modules



ID: Digital input
OD: Digital output
MD: Digital I/O

Number of channels



16: 16-ch

32: 32-ch

Note:For I/O module, use a 4-digit number to indicate input and output. For example: 2408, representing 24 inputs and 8 outputs.

Power type



D: DC power

General specifications of NXE series extension modules

General specifications

Items	Specifications	
Working environment	Working temperature	-5~55°C
	Storage temperature	-40~70°C
	Relative humidity	10%~95% (no condensation, temperature 55°C)
	Altitude	2,000m Max.
	Random drop	1m. twice with outer packaging
	Frequency	5-150Hz
	Displacement	3.5mm, constant amplitude
	Acceleration	1.0g, constant amplitude
	Direction	X/Y/Z-axis
	Shock resistance	Random amplitude 15g, 11ms half sine wave, 3 mutually perpendicular axes
Insulation method	Protection grade	IP40 (with protective cover)
	Pollution level	Pollution degree II
	Between channels	Not isolated
	Between power supply and interface	Transformer isolation
	Between interface and bus	Digital isolation
EMC requirements	Electrostatic discharge	Contact ±4kV, air ±8kV
	EFT ±2kV	±2kV
	Surge	DC power: 0.5 CM 0.5kV DM
	Insulation resistance	>1MΩ
	Withstand voltage	500VDC for 1 minute (leakage current 5mA or less)
Heat dissipation	Heat dissipation	Passive heat dissipation, natural air cooling
	Installation location	Inside the control cabinet
	Main material	Standard PPE, UL94, fire protection grade V0

Power Specifications

Items	Specifications
Rated power supply for module	DC 24V
Input voltage range for module	DC 24V (-15%~+20%)
Max. current for module	50mA/DC24V
Rated power supply for I/O terminal	DC 24V
Input voltage range for I/O terminal	DC 24V (-15%~+20%)
Max. current for I/O terminal	5A (The fuse will not blow at overcurrent)
IO power supply protection	20A(Blow at overcurrent, need to remove the shell and replace)
I/O board external sensor protection	1.1A (recoverable fuse, 8-ch share 1 fuse)

Digital input module

Models	HCNXE-ID16-D	HCNXE-ID32-D
Appearance		
Input points	16 points	32 points
Input form	NPN / PNP (can be switched)	
Rated input voltage	DC 24V (-15%~+20%)	DC 24V (-15%~+20%)
Rated input current	4.1mA/DC24V (Typ.)	6mA/DC24V (Typ.)
Input impedance	5.6kΩ	3kΩ
Input ON voltage	>DC15V	
Input ON current	>5mA	
Max. OFF current	2.5mA	
ON/OFF response time	125μs	
Wiring mode	2-wire, 3-wire	
QBUS power consumption	1.0W	
Weight (g)	About 100	About 210

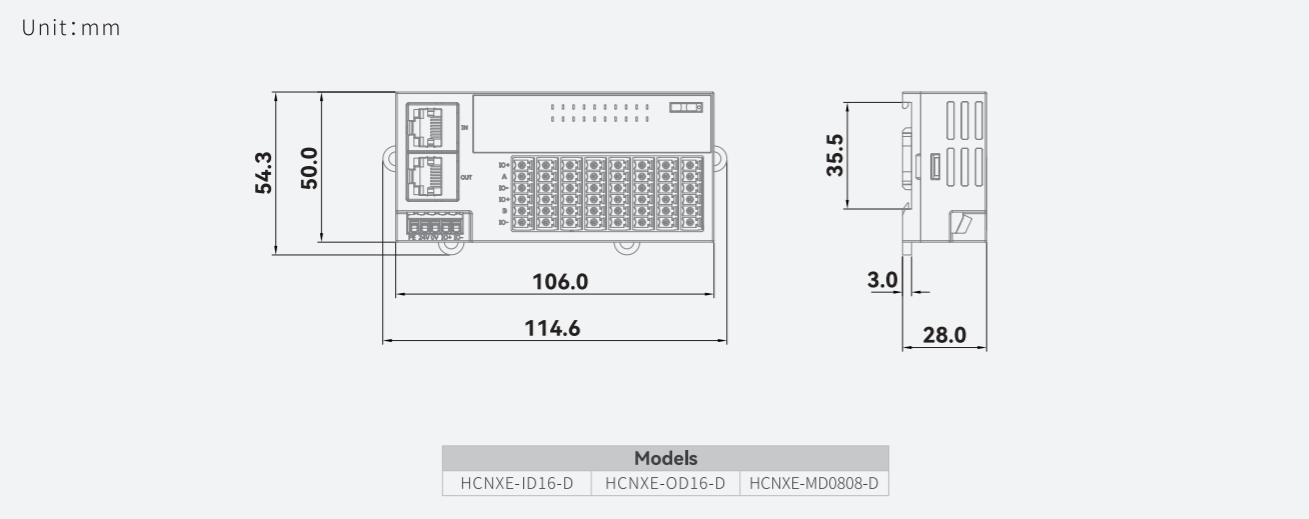
Digital output module

Models	HCNXE-OD16-D	HCNXE-OD32-D
Appearance		
Output points	16 points	32 points
Output form	NPN	
Rated load voltage	DC 24V (-15%~+20%)	
Rated load current	0.5A/ch, 4A/module	0.5A/ch, 2A/module
Leakage current at OFF	0.1mA or less	
ON Residual voltage	0.3V or less	
ON/OFF response time	125μs	
Hardware filtering	1ms	-
Wiring method	2-wire	
Protection items	overcurrent/overvoltage/ overheat protection	
QBUS power consumption	1.0W	
Weight (g)	About 100	About 210

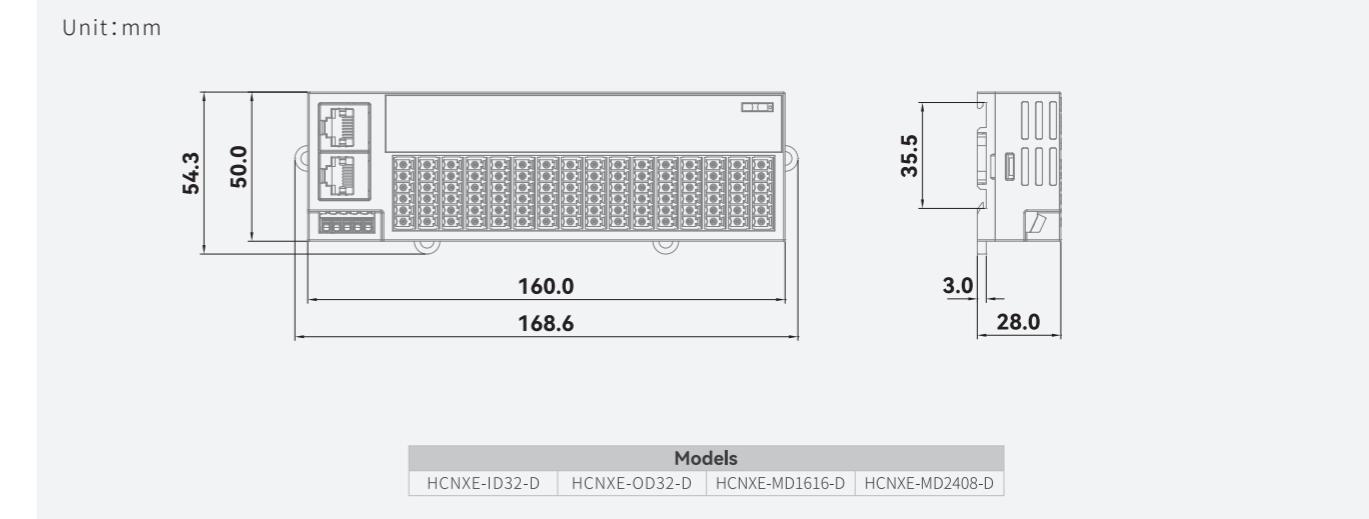
Digital I/O module

Models	HCNXE-MD0808-D	HCNXE-MD1616-D	HCNXE-MD2408-D
Appearance			
Input specifications	Input points 8 points Input form NPN / PNP (can be switched) Rated input voltage DC 24V (-15%~+20%) Rated input current 4.1mA/DC24V (Typ.) Input impedance 5.6kΩ Input ON voltage >DC15V Input ON current >5mA Max. OFF current 2.5mA ON/OFF response time 125μs Wiring mode 2-wire, 3-wire	Input points 16 points Input form NPN / PNP (can be switched) Rated input voltage DC 24V (-15%~+20%) Rated input current 6mA/DC24V (Typ.) Input impedance 3kΩ Input ON voltage >DC15V Input ON current >5mA Max. OFF current 2.5mA ON/OFF response time 125μs Wiring mode 2-wire, 3-wire	Input points 24 points Input form NPN / PNP (can be switched) Rated input voltage DC 24V (-15%~+20%) Rated input current 6mA/DC24V (Typ.) Input impedance 3kΩ Input ON voltage >DC15V Input ON current >5mA Max. OFF current 2.5mA ON/OFF response time 125μs Wiring mode 2-wire, 3-wire
Output specifications	Output points 8 points Output form NPN Rated load voltage DC 24V (-15%~+20%) Rated load current 0.5A/ch, 2A/module Leakage current at OFF 0.1mA or less Residual voltage 0.3V or less ON/OFF response time 125μs Hardware filtering 1ms Wiring method 2-wire Protection items overcurrent/overvoltage/ overheat protection	Output points 16 points Output form NPN Rated load voltage DC 24V (-15%~+20%) Rated load current 0.5A/ch, 4A/module Leakage current at OFF 0.1mA or less Residual voltage 0.3V or less ON/OFF response time 125μs Hardware filtering 1ms Wiring method 2-wire Protection items overcurrent/overvoltage/ overheat protection	Output points 8 points Output form NPN Rated load voltage DC 24V (-15%~+20%) Rated load current 0.5A/ch, 2A/module Leakage current at OFF 0.1mA or less Residual voltage 0.3V or less ON/OFF response time 125μs Hardware filtering 1ms Wiring method 2-wire Protection items overcurrent/overvoltage/ overheat protection
Weight (g)	About 100	About 210	About 210

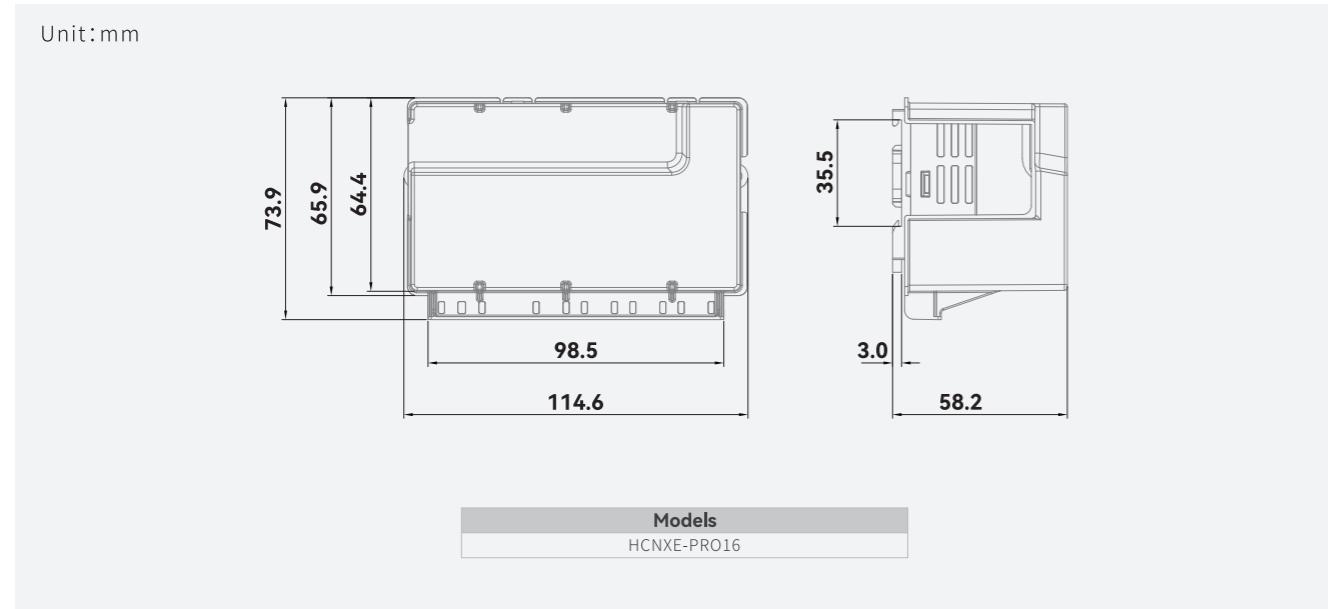
NXE-series 16 points



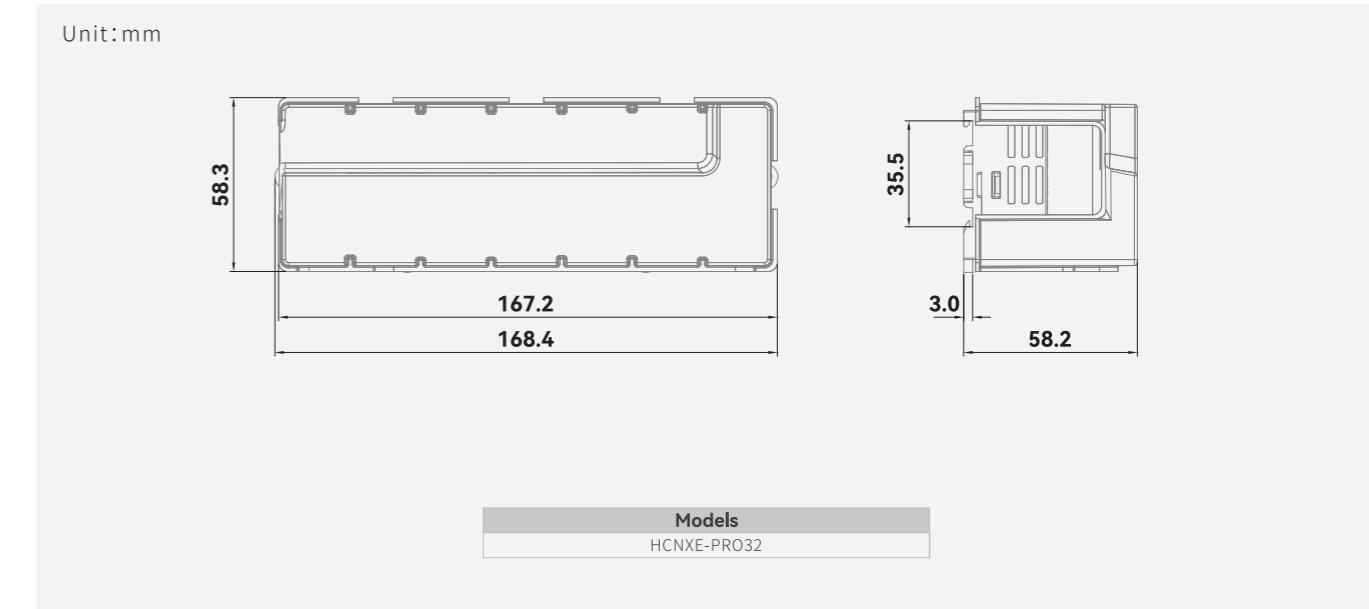
NXE-series 32 points



NXE-series 16 points Protective cover



NXE-series 32 points Protective cover



Selection Guide for Modules

Coupler | Selection Guide

Q-Series EtherCAT Coupler

Model name	Output power	Max. number of extension modules	Specification	Page
HCQX-EC01-D4	16W	16*	Standard EtherCAT coupler, extension module accounts for the number of bus nodes	05
HCQX-EC02-D4	16W	16*	Standard EtherCAT coupler, extension module does not account for the number of bus	05
HCQX-EC03-D4	-	31	EtherCAT coupler for NXE series modules, and extension module does not account for the number of bus nodes	05

*Make sure that the power of all modules on QBUS is not greater than 16W when selecting modules.

Q series splitter module

Model name	Specification	Page
HCQX-ES06-D4	EtherCAT 6-ch splitter (1 input and 5 outputs); support star topology; support splitter cascade	06

Q-series I/O module

Model name		Specification				Page	
		Power	Input		Output		
Digital input module	HCQX-ID16-D4	1.0W	16 points	NPN/PNP	-	07	
	HCQX-ID32-D4		32 points		-	07	
Digital output module	HCQX-OD16-D4	1.2W	-	-	16 points	NPN 07	
	HCQX-OD16-D4-PNP				PNP	07	
	HCQX-OD32-D4				NPN	07	
	HCQX-OD32-D4-PNP*				PNP	07	
Digital I/O module	HCQX-MD16-D4	1.0W	8 points	NPN/PNP	NPN	08	
	HCQX-MD16-D4-PNP*				PNP	08	
	HCQX-MD32-D4		16 points		NPN	08	
	HCQX-MD32-D4-PNP*				PNP	08	

Q-series special function module

Model name	Power	Specification	Page
Analog input module	HCQX-AD04-D4	1.0W 4-ch analog input; support -10~+10V, 0~10V, -5V~+5V, 0~5V, 1~5V differential input; support 0~20mA, 4~20mA differential input	09
Analog output module	HCQX-DA04-D4	1.0W 4-ch analog output; support -10~+10V, 0~10V, -5V~+5V, 0~5V, 1~5V single-ended output; support 0~20mA, 4~20mA single-ended output	09
Serial communication module	HCQX-RS02-D4	1.2W 2-ch serial communication (free protocol); supports RS232, RS485, RS422 interfaces; supports 32 slave stations; software configured terminal resistor	10
	HCQX-RS02-D4-M	1.2W 2-ch serial communication (Modbus protocol); support RS232, RS485, RS422 interfaces; support 16 slave stations; software configured terminal resistor	10
Temperature measurement module	HCQX-TS04-D4	1.2W 4-ch temperature measurement; support thermal resistors and thermocouples; support 2-wire and 3-wire sensors; 24bit resolution	11

NXE series I/O module

Model name		Specification				Page
		Power	Input		Output	
Digital input module	HCNXE-ID16-D	1.0W	16 points	NPN/PNP	-	19
	HCNXE-ID32-D	1.2W	32 points		-	19
Digital output module	HCNXE-OD16-D	1.0W	-	-	16 points	19
	HCNXE-OD32-D	1.2W			32 points	19
Digital I/O module	HCNXE-MD0808-D	1.0W	8 points	NPN/PNP	8 points	20
	HCNXE-MD1616-D	1.2W	16 points		16 points	20
	HCNXE-MD2408-D	1.2W	24 points		8 points	20

*This model will be launched later.

NXE-series protective cover

Model name	Specification	Page
HCNXE-PRO16	Protective cover for 16-point extension module	-
HCNXE-PRO32	Protective cover for 32-point extension module	-

Accessories

Type	Model name	Specifications	Page
Extension module 18-pin terminal	HCQXT-18P-N	Removable terminal block, suitable for QP controller I/O and extension module.	-
Terminal module	HCQX-END04	Attached to the end of the module.	-
24VDC power terminal	HCQX-3P-N	24VDC power terminal for HCQX-EC01/02/03-D4 coupler and HCQX-ES06-D4 splitter	-

Matching table for EC coupler and module

Module	EC	EC01	EC02	EC03
HCQX-ID16-D4		✓	✓	-
HCQX-ID32-D4		✓	✓	-
HCQX-OD16-D4		✓	✓	-
HCQX-OD16-D4-PNP		✓	✓	-
HCQX-OD32-D4		✓	✓	-
HCQX-OD32-D4-PNP*		✓	✓	-
HCQX-MD16-D4		✓	✓	-
HCQX-MD16-D4-PNP*		✓	✓	-
HCQX-MD32-D4		✓	✓	-
HCQX-MD32-D4-PNP*		✓	✓	-
HCQX-AD04-D4		✓	✓	-
HCQX-DA04-D4		✓	✓	-
HCQX-RS02-D4		✓	✓	-
HCQX-RS02-D4-M		✓	✓	-
HCQX-TS04-D4		✓	✓	-
HCNXE-ID16-D		-	-	✓
HCNXE-ID32-D		-	-	✓
HCNXE-OD16-D		-	-	✓
HCNXE-OD32-D		-	-	✓
HCNXE-MD0808-D		-	-	✓
HCNXE-MD1616-D		-	-	✓
HCNXE-MD2408-D		-	-	✓

*This model will be launched later.