



BETTER WORK, BETTER LIFE

Selection Guide for Control Products

Zhejiang Hechuan Technology Co.LTD
<https://www.hcfaglobal.com/>

Headquarters address
No.9,Fucai Road, Longyou industrial Zone, Quzhou City, Zhejiang Province, P.R.China

Headquarters address
No. 299, Lixin Road, Qingshanhu Sci-Tech City, Lin'an District, Hangzhou City, Hangzhou R&D Centre Zhejiang Province

EtherCAT® is owned by Beckhoff Automation Co., Ltd.; MECHATROLINK® is owned by the MECHATROLINK Association, which is an open field network;
The other products, product names, and product trademarks or registered trademarks described in this manual are owned by each company.

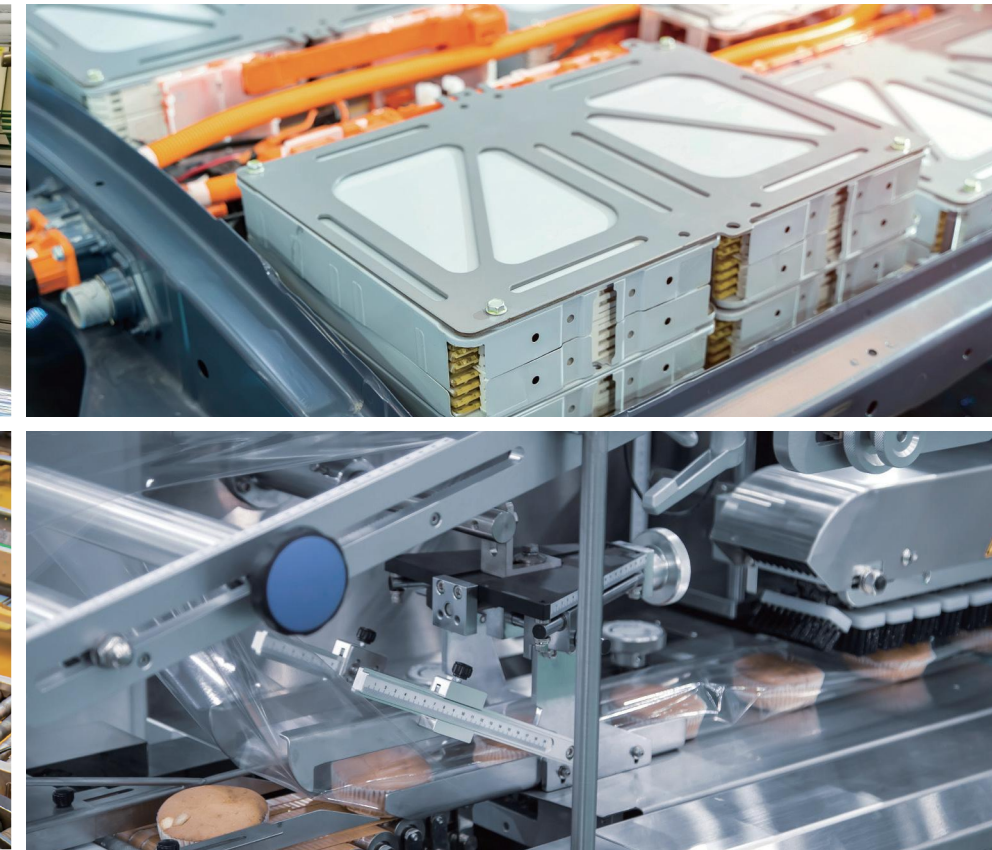
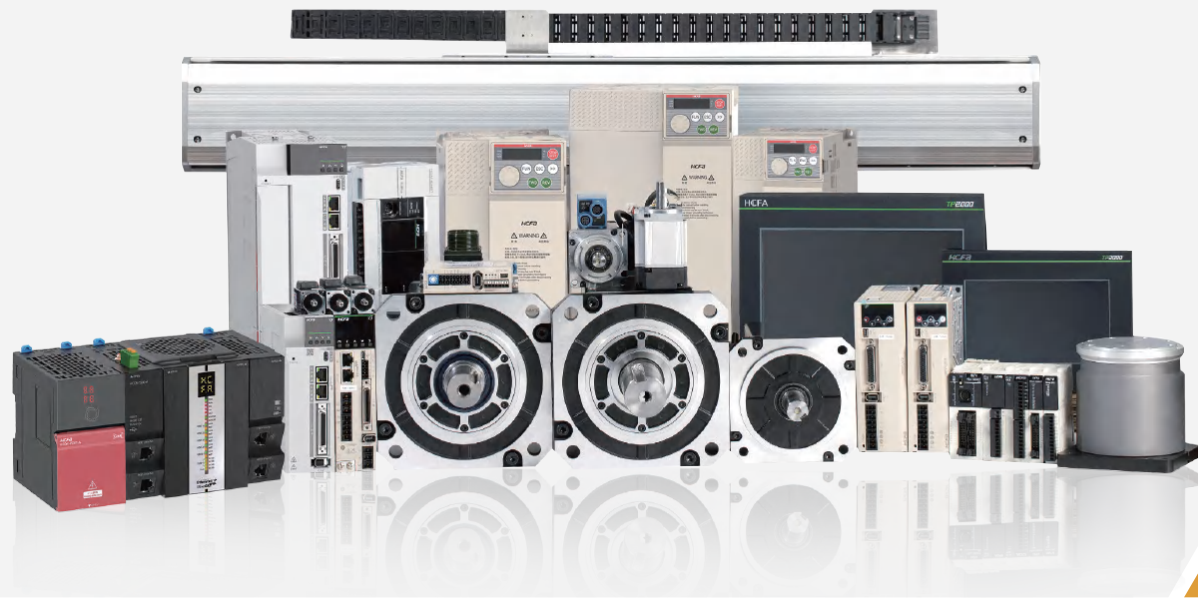


All information in this document is subject to change without notice.
Manual No.; June, 2023 Issue No. 1

Due to the delay in updating the paper version, please refer to the official website for the latest product information



Be dedicated to creating values in
automation industry



Stock code: 688320.SH

R&D Centers

5

Set up nationally

Sales Office

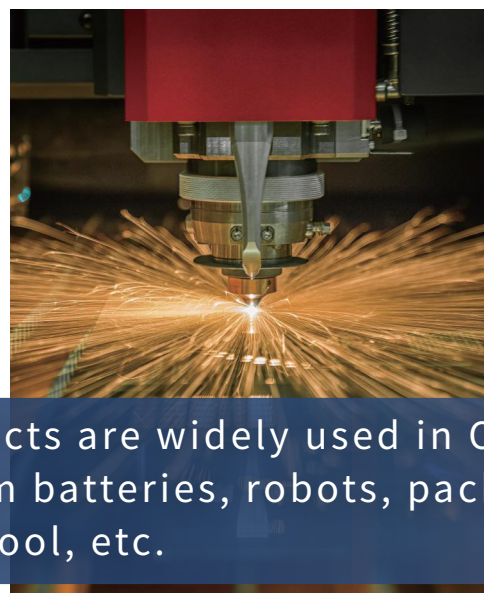
40+

Sales elites gathering

Global Distributor

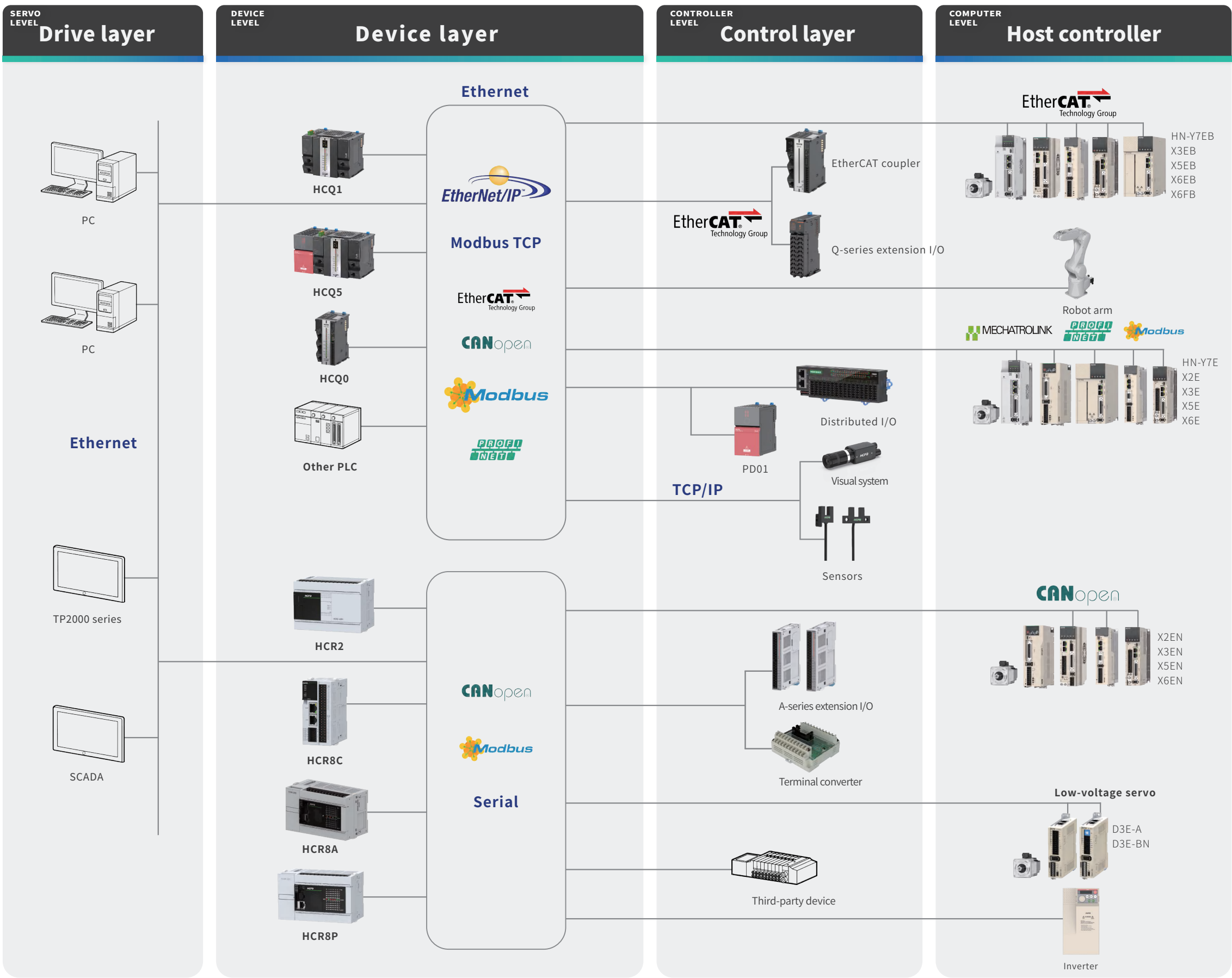
400+

Products sold worldwide



The products are widely used in OEM fields such as photovoltaic, 3C, lithium batteries, robots, packaging, textiles, logistics, lasers, machine tool, etc.

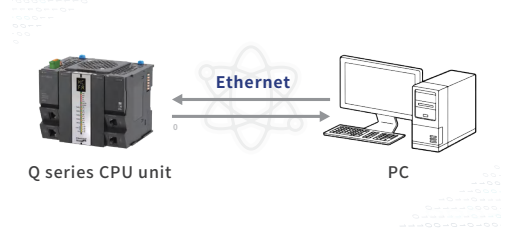
CONTROL SYSTEM TOPOLOGY



COMPUTER LEVEL

Ethernet cable / USB to achieve program download

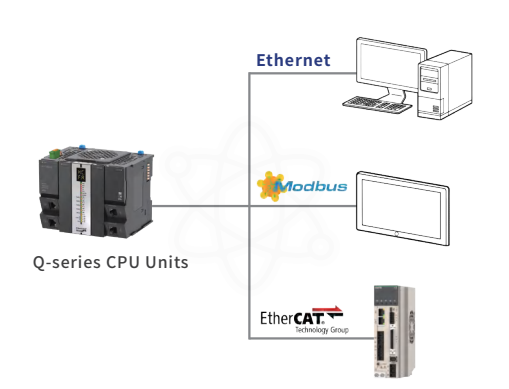
The upper controller transmits the internal data of the program through the Ethernet cable, and the user can also upload and download the program through the USB port.



COMPUTER LEVEL

Multiple communication protocol supported:

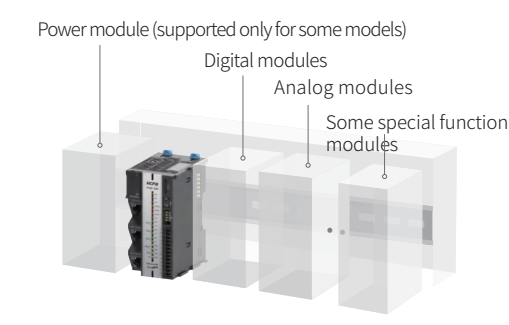
Various communication protocol: Modbus TCP
Modbus RTU EtherNet/IP OPC UA
EtherCAT CANopen RS232/RS485



COMPUTER LEVEL

Up to 16 local extension modules

Q series CPU unit supports power modules on the left side, and supports digital, analog, temperature measurement, high-speed counting extension modules, etc. on the right side.



*The number of local extension modules needs to be calculated based on the current consumption of the module

Overall solutions

Q1 standard PACs are the solution to a control device that integrates logical operations, motion control, visualized interfaces, and multiple communications in a single control device.

Up to 128 axes in 4ms

Help improve production accuracy and efficiency

Customer-centric

The brain of the control system, rich communication interfaces make information interaction more easier, software motion control enrich the hardware options, and graphical data collection makes the variable monitoring more intuitive.

Naming rule for Q-series PACs

HCQ1□-1300-D2

Product name

HC

HC: HCFA controller

Series name

Q1

Q0: Basic bus motion controller

Q1: Standard bus motion controller

Q3: High-end bus motion controller

Q5: Basic intelligent mechanical controller

Q7: Standard intelligent mechanical controller

Q9: High-end intelligent mechanical controller

Series models

□

N/A: Standard type

S: Basic type

J: Modular type

Operating system

1

1: Linux

2: Windows10

3: Windows7

4: QNX

Number of motion control axis

3

n (0~8) : 2ⁿ⁺²

Note: Number of axes recommended by the controller.

Control software module

0

0: CODESYS

1: HCPACS

2: ROBOT

3: CNC

4: MC

9: N/A

Additional function software module

0

0: Standard software

1: Machine vision

2: Edge computing

Power type

D

D: DC power

A: AC power

Product iteration serial number

2

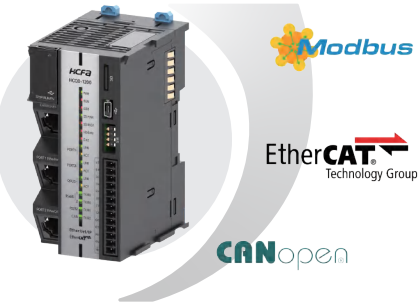
Recommended number of axes

Series name	Classification	Recommended number of axes	Max. number of axes
HCQ0S*	1200	CANOpen: 16 axes	Unlimited
HCQ0	1100	EtherCAT: 8 axes	Up to 8 axes
	1200	EtherCAT: 16 axes	Unlimited
HCQ1	1200	EtherCAT: 16 axes	Up to 16 axes
	1300	EtherCAT: 32 axes	Unlimited
HCQ5	1400	EtherCAT: 64 axes	Up to 64 axes
	1500	EtherCAT: 128 axes	Unlimited
HCQ7*	1500	EtherCAT: 128 axes	Up to 128 axes
	1600	EtherCAT: 256 axes	Unlimited
HCQ9*	1600	EtherCAT: 256 axes	Up to 256 axes
	1700	EtherCAT: 256*2 axes	Unlimited

* Under development

HCQ0-1□00-D

Basic bus motion controller



Basic performance

Program capacity 16MB

Recommend number of axes: 16^{*1}

Output power 16W

16 local extension modules supported

Functions

Number of IO points for main unit

Single-axis positioning and fixed-speed

Electric cam/flying shear/rotary shear

Electronic gear

CNC G-code control/Robot control

Linear interpolation/circular interpolation/helical interpolation

Supported protocol

EtherCAT

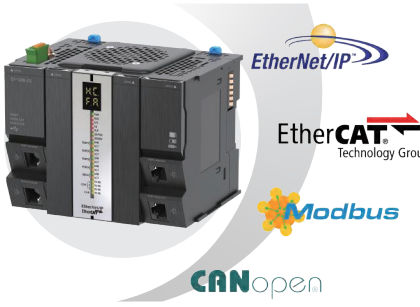
CANOpen

Modbus TCP

Modbus RTU

HCQ1-1□00-D2

Standard bus motion controller



Basic performance

Program capacity 16MB

Recommend number of axes: 32^{*1}

Output power 16W

16 local extension modules supported

Functions

Number of IO points for main unit

Single-axis positioning and fixed-speed

High-speed pulse input/output

Electric cam/flying shear/rotary shear

Electronic gear

CNC G-code control/Robot control

Linear interpolation/circular interpolation/helical interpolation

Supported protocol

EtherCAT

CANOpen

Modbus RTU

EtherNet / IP

Modbus TCP

HCQ5-1□00-A

Basic intelligent mechanical controller



Basic performance

Program capacity 16MB

Recommend number of axes: 128^{*1}

Output power 16W

16 local extension modules supported

Functions

Single-axis positioning and fixed-speed

Electronic gear

Electric cam/flying shear/rotary shear

Linear interpolation/circular interpolation/helical interpolation

CNC G-code control/Robot control

Supported protocol

EtherCAT

CANOpen^{*2}

Modbus RTU

EtherNet / IP

Modbus TCP

^{*1}Recommended axis number for high-configuration models 4ms. For specific models, please refer to product naming rules.

^{*2}Will be supported.



> Electrical specifications

Items	Technical specifications				
Dielectric withstand voltage	AC1000V for 1 min, between power terminal and I/O terminal, between external terminal and shell				
Noise resistance	1500Vp-p or more, Noise width 1μs, 50ns (based on noise simulator) , comply with (IEC61000-4-2/3/4/6)				
Vibration resistance	Installation	Frequency (Hz)	Acceleration (m/s²)	Single amplitude (mm)	10 times of testing in each direction (X-, Y-, and Z-axis directions) (Total: 80 min, each)
	DIN rail mounting	10-57	-	0.035	
		57-150	4.9	-	
Insulation resistance	50 MΩ or more using 500 V DC insulation resistance meter (Between all terminals and ground terminal)				
IP protection level	IP20				
Working atmosphere	Max. 50°C, free from excessive dust and corrosive gas				
Working altitude	2000m (80kPa)				
Degree of pollution	2, Normally there is only non-conductive pollution, but temporary conductivity caused by condensation should also be expected				

> Environment specifications

Classifications	Items	Working environment	Transport environment	Storage environment
Environment parameter (IEC60721-3)	Temperature	0~50°C (No freezing)	-40~75°C	-25~75°C
	Humidity	5-95%RH (No condensation)		
	Impact (collision)	Acceleration 150m2, action time 11ms, twice in each direction (X-, Y-, and Z-axis directions)		
	Altitude/Atmosphere	Max.2000m	Max.3000m (>70kPa)	

> Input specifications*

Items	Specifications
Signal name	Transistor input (I0-I2)
Rated input voltage	DC 24V (+20%~-15%, pulse ripple within 10%)
Input type	NPN
Rated input current	3.65mA
ON current	>4.14mA
OFF current	<3.88mA
Input impedance	1.5KΩ
Max. input frequency	1kHz
Common method	Shared with power supply 0V, short-circuited internally

> Output specifications*

Items	Specifications
Signal name	Transistor output (Q0-Q1)
Output polarity	NPN
Control circuit voltage	DC 5~24V
Rated load current	50mA
Max. voltage drop at power-ON	0.05V
Leakage current at power-OFF	<0.1mA
Output frequency	Max. 1kHz
Common method	Shared with power supply 0V, short-circuited internally

*Will be supported.

> Power specifications

Items	Power voltage	Voltage fluctuation range	Input power	Undervoltage level	Output voltage	Voltage fluctuation	Output power
Specifications	DC 24V	-15%~20%	36W	19V	12V	±5%	16W

> Performance specifications

Items	Specifications		
Programming	Program capacity		16MBytes
	I-area (%I)		128KBytes
	Q-area (%Q)		128KBytes
	M-area (%M)		512KBytes
	Power-failure retention area		800KBytes
	Other variables		Not defined
Configuration	Number of extension modules	Digital module	Calculated based on current consumption
		Analog module	
		External power supply	12V/16W
EtherCAT	Communication standard		IEC 61158 Type12
	Physical layer		100BASE-TX
	Transmission speed		100Mbps (100Base-TX)
	Duplex mode		Full duplex
	Topology		Linear, bus and star-type
	Transmission medium		Cat.5E twisted pair cables
	Maximum transmission distance between nodes		100m
	Max. process data		Input: 5,736 bytes Output: 5,736 bytes (but the max. number of frames of process data is 4)
	Communication cycle		Mini.1ms
CANOpen master	Link layer		CAN2.0A
	Terminal resistor		Built-in 120Ω. Do not support disconnection
	Support baud rate bps		20K,50K,100K,125K,250K,500K,800K和1M
	Transmission medium		Cat.5E twisted pair cables
	Max. communication distance		2500 m (20Kbit/s)
	Maximum number of the slaves		32
	Communication cycle		Mini.1ms
Serial ports	Physical layer	COM1	RS485
		COM2	RS485 only support master station
		COM3	RS232
	Terminal resistor	COM1	Built-in 120Ω, support DIP switch
		COM2	Built-in 120Ω. Do not support disconnection
	Baud rate bps		4800~115200
	Max. communication distance	COM1, COM2	500m
		COM3	15m
	Maximum number of the slaves	COM1, COM2	32
		COM3	1
	Transmission medium		Cat.5E twisted pair cables



> Electrical specifications

Items	Technical specifications				
Dielectric withstand voltage	AC1000V for 1 min, between power terminal and I/O terminal, between external terminal and shell				
Noise resistance	1500Vp-p or more, Noise width 1μs, 50ns (based on noise simulator) , comply with (IEC61000-4-2/3/4/6)				
Vibration resistance	Installation	Frequency (Hz)	Acceleration (m/s²)	Single amplitude (mm)	10 times of testing in each direction (X-, Y-, and Z-axis directions) (Total: 80 min, each)
	DIN rail mounting	10-57	-	0.035	
		57-150	4.9	-	
Insulation resistance	50 MΩ or more using 500 V DC insulation resistance meter (Between all terminals and ground terminal)				
IP protection level	IP20				
Working atmosphere	Max. 50°C, free from excessive dust and corrosive gas				
Working altitude	2000m (80kPa)				
Degree of pollution	2, Normally there is only non-conductive pollution, but temporary conductivity caused by condensation should also be expected				

> Environment specifications

Classifications	Items	Working environment	Transport environment	Storage environment
Environment parameter (IEC60721-3)	Temperature	0~50°C (No freezing)	-40~75°C	-25~75°C
	Humidity	5-95%RH (No condensation)		
	Impact (collision)	Acceleration 150m2, action time 11ms, twice in each direction (X-, Y-, and Z-axis directions)		
	Altitude/Atmosphere	Max.2000m	Max.3000m (>70kPa)	

> High-speed input specifications

Items	Specifications
Signal name	High-speed input (DI0-DI15)
Rated input voltage	DC 24V (+20%~-15%, pulse ripple within 10%)
Input type	NPN, PNP
Rated input current	3.65mA
ON current	>4.14mA
OFF current	<3.88mA
Input impedance	1.5KΩ
Max. input frequency	100kHz(Version 2.XX.XX) 200kHz (Version 3.XX.XX or more)
2-phase input worst duty ratio	(40%:60%) ~ (60%:40%)
Common method	Every 8 points share a common terminal.

> High-speed output specifications

Items	Specification
Signal name	Output (DO0-DO15)
Output polarity	NPN
Control circuit voltage	DC 5~24V
Rated load current	250mA
Max. voltage drop at power-ON	0.05V
Leakage current at power-OFF	<0.1mA
Output frequency	100KHZ (Version 2.XX.XX) 200KHz (Version 3.XX.XX or more)
Common method	Every 8 points share a common terminal.

> Power specifications

Items	Power voltage	Voltage fluctuation range	Input power	Undervoltage level	Output voltage	Voltage fluctuation	Output power
Specifications	DC 24V	-15%~20%	36W	19V	12V	±5%	16W

> Performance specifications

Items	Specifications		
Programming	Program capacity		16MBytes
	I-area (%I)		128KBytes
	Q-area (%Q)		128KBytes
	M-area (%M)		512KBytes
	Power-failure retention area		800KBytes
	Other variables		Not defined
Configuration	Number of extension modules	Digital module	Calculated based on current consumption
		Analog module	
		External power supply	12V/16W
EtherCAT	Communication standard		IEC 61158 Type12
	Physical layer		100BASE-TX
	Transmission speed		100Mbps (100Base-TX)
	Duplex mode		Full duplex
	Topology		Linear, bus and star-type
	Transmission medium		Cat.5E twisted pair cables
	Maximum transmission distance between nodes		100m
	Max. process data		Input: 5,736 bytes Output: 5,736 bytes (but the max. number of frames of process data is 4)
	Communication cycle		Mini.1ms
CANOpen master	Link layer		CAN2.0A
	Terminal resistor		Built-in 120Ω. Do not support disconnection
	Support baud rate bps		20K,50K,100K,125K,250K,500K,800K和1M
	Transmission medium		Cat.5E twisted pair cables
	Max. communication distance		2500 m (20Kbit/s)
	Maximum number of the slaves		32
	Communication cycle		Mini.1ms
Serial ports	Physical layer	COM1, COM2	RS485
		COM3	RS232
	Terminal resistor	COM1, COM2	Built-in 120Ω, support DIP switch
	Baud rate bps		4800~115200
	Max. communication distance	COM1, COM2	500m
		COM3	15m
	Maximum number of the slaves	COM1, COM2	32
		COM3	1
	Transmission medium		Cat.5E twisted pair cables

PAC

Basic intelligent mechanical controller

HCQ5-I□00-A



> Electrical specifications

Items	Technical specifications				
Dielectric withstand voltage	AC1000V for 1 min, between power terminal and I/O terminal, between external terminal and shell				
Noise resistance	1500Vp-p or more, Noise width 1μs, 50ns (based on noise simulator) , comply with (IEC61000-4-2/3/4/6)				
Vibration resistance	Installation	Frequency (Hz)	Acceleration (m/s²)	Single amplitude (mm)	10 times of testing in each direction (X-, Y-, and Z-axis directions) (Total: 80 min, each)
	DIN rail mounting	10-57	-	0.035	
		57-150	4.9	-	
Insulation resistance	50 MΩ or more using 500 V DC insulation resistance meter (Between all terminals and ground terminal)				
IP protection level	IP20				
Working atmosphere	Max. 50°C, free from excessive dust and corrosive gas				
Working altitude	2000m (80kPa)				
Degree of pollution	2, Normally there is only non-conductive pollution, but temporary conductivity caused by condensation should also be expected				

> Environment specifications

Classifications	Items	Working environment	Transport environment	Storage environment
Environment parameter (IEC60721-3)	Temperature	0~50℃ (No freezing)	-40~75℃	-25~75℃
	Humidity	5-95%RH (No condensation)		
	Impact (collision)	Acceleration 150m2, action time 11ms, twice in each direction (X-, Y-, and Z-axis directions)		
	Altitude/Atmosphere	Max.2000m	Max.3000m (>70kPa)	

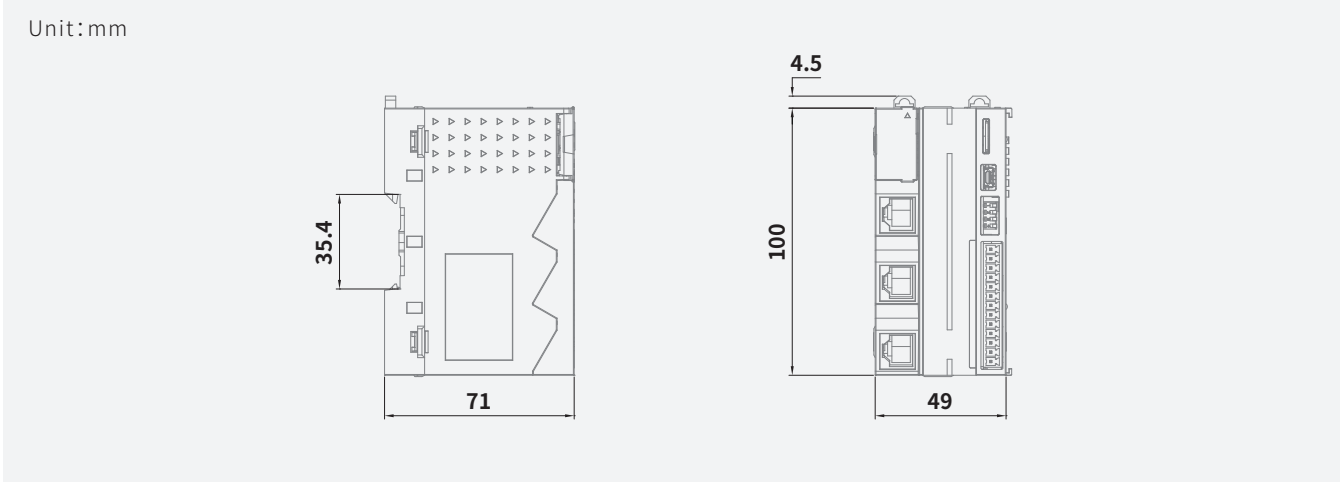
> Power specifications (PD01)

Items	Power voltage	Voltage fluctuation range	Input power	Undervoltage level	Output voltage	Voltage fluctuation	Output power
Specifications	AC 100~240V	-15%~20%	100W	80V	12V	±5%	60W

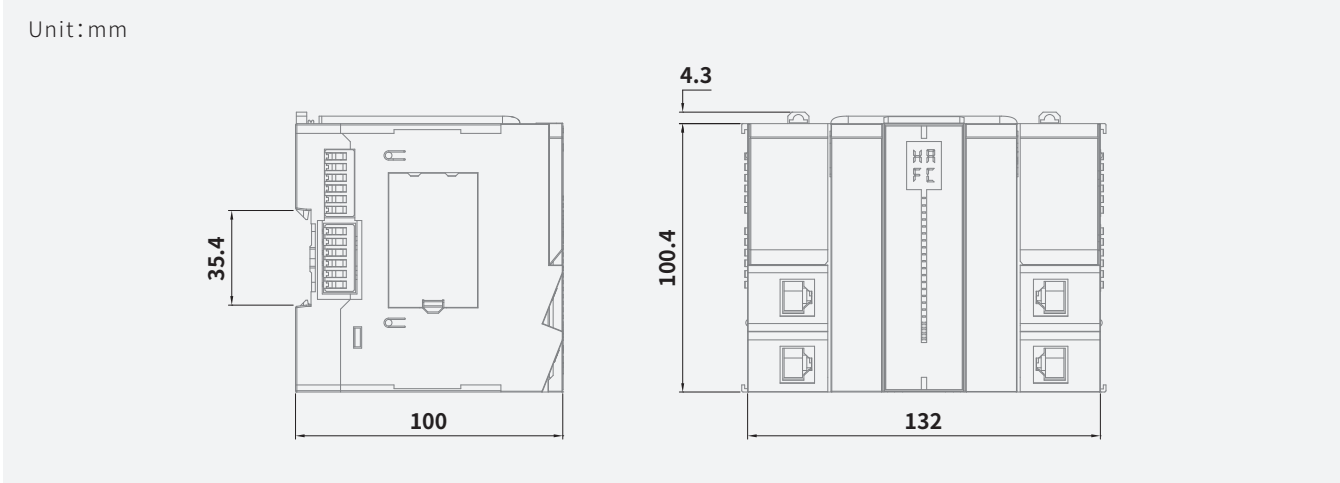
> Performance specifications

Items	Specifications		
Programming	Program capacity		16MBytes
	I-area (%I)		128KBytes
	Q-area (%Q)		128KBytes
	M-area (%M)		512KBytes
	Power-failure retention area		800KBytes
	Other variables		Not defined
Configuration	Number of extension modules	Digital module	Calculated based on current consumption
		Analog module	
		External power supply	12V/16W
EtherCAT	Communication standard		IEC 61158 Type12
	Physical layer		100BASE-TX
	Transmission speed		100Mbps (100Base-TX)
	Duplex mode		Full duplex
	Topology		Linear, bus and star-type
	Transmission medium		Cat.5E twisted pair cables
	Maximum transmission distance between nodes		100m
	Max. process data		Input: 5,736 bytes Output: 5,736 bytes (but the max. number of frames of process data is 4)
Serial ports	Communication cycle		Mini.1ms
	Physical layer	COM1, COM2	RS485
		COM3	RS232
	Terminal resistor	COM1, COM2	Built-in 120Ω, support DIP switch
	Baud rate bps		4800~115200
	Max. communication distance	COM1, COM2	500m
		COM3	15m
	Maximum number of the slaves	COM1, COM2	32
		COM3	1
	Transmission medium		Cat.5E twisted pair cables

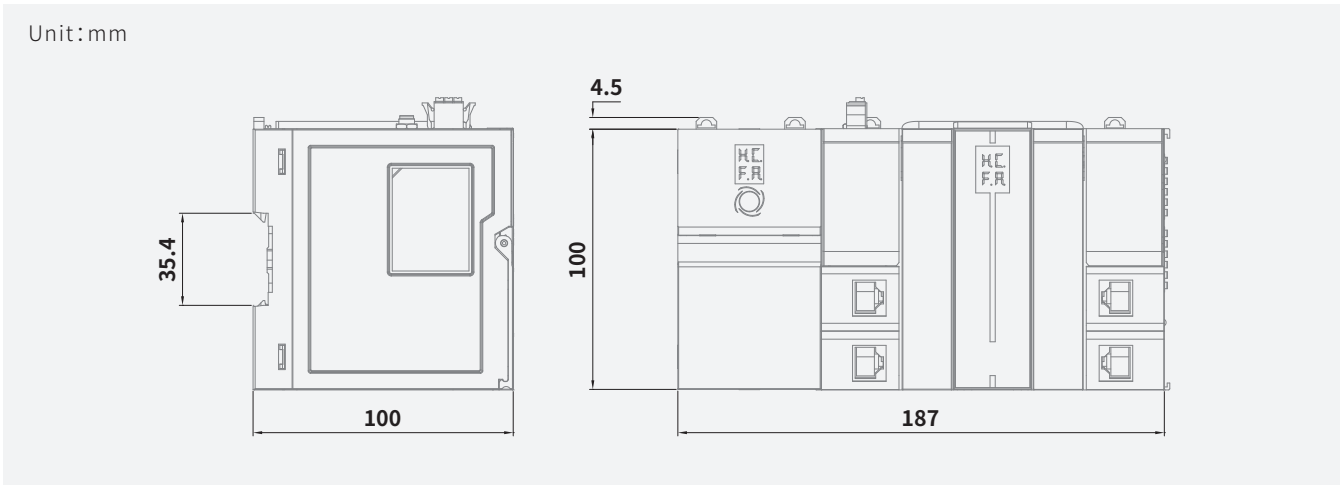
HCQ0-1□00-D



HCQ1-1□00-D



HCQ5-1□00-A



Naming rule for IQ8000 series

HC-IQ8560-1050-D

Product name HC HC: HCFA controller	Series name IQ8 IQ8: Industrial PC: 8000 series	Processor 5 5: X86-J1900 6: X86-8145 7: X86-I3 8: X86-I5 9: X86-I7	Storage specifications 6 5: 2G+64G 6: 4G+128G 7: 8G+256G 8: 16G+512G
Display specifications 0 0: No display screen	Operating system 1 1: Linux(Ubuntu) 2: Windows10 3: Windows7 4: QNX	Reserved 0 0: Reserved	Control software module 5 0: CODESYS 1: HCPACS 2: ROBOT 3: CNC 4: MC 5: N/A
Additional function software module 0 0: Standard software 1: Machine vision 2: Edge computing	Power type D D: DC power A: AC power		



> Main units

Model name	Description
HC-IQ8560-I050-D	2G, 64G SSD, Linux system

> Environment specifications

Items	Specifications
Working temperature	0 ~ 55°C
Storage temperature	-25 ~ 70°C (No condensation)
Relative humidity	10% ~ 95% (No condensation)
Working altitude	2km or less
Electromagnetic interference	EFT 2KV (Power cable, signal cable)
Vibration	5~8.4Hz, amplitude 3.5mm, 8.4~150Hz, Acceleration 9.8m/s ² , scan at a rate of one multiplication frequency per minute, ten times in each direction (X-, Y-, and Z-axis directions).
Impact (collision)	147m/s ² , three times in each direction (X-, Y-, and Z-axis directions)
Pollution level	Pollution degree 2
Protection level	IP20
Cooling method	Forced air cooling
Installation method	Screw-fixed installation

> Power specifications

Items	Specifications
Input voltage	DC 24V±20%
Allowable instantaneous power-failure time	Depend on the UPS
Power consumption	48W Max.

> Performance Specifications

Items			Specifications
Host system	CPU	CPU type	J1900
		No. of cores/threads	4 cores/4 threads
		Main/Turbo frequency	2GHz/2.42 GHz
		Buffer	2 MB L2
	Memory	Internal memory	2G DDR3L
Operating system	Window OS		Window7-32bit Window7-64bit
	Linux OS		Ubuntu16.04 64bit
Storage device	Hard disk	SSD	mSATA×1 64GB
	SD-card storage		miniSD×1
Interfaces	USB	Type A	USB2.0 A-type×2, USB3.0 A-type×2
	LAN		100/1000M×4
	CAN		Isolated CAN 2.0 (not supported now)
	Serial ports		Isolated RS232×1, RS485×2
	VGA		VGA DSUB15×1
	HDMI		HDMI×1
	I/O		DI×3, DO×2
	Power buttons		Power buttons with light×1
	Power interfaces		DC 24V/2A
Extension interfaces	PCIe extension		Gen2x1 ×1, motion control module can be extended
	IOT extension		2G/4G/5G

> Input specifications

Items			Specifications
Input points			2points
Input form			NPN/PNP
Input voltage			DC 24V±10%
Input impedance			4.3kΩ
Input current			5.3mA/DC24V
Input sensitivity current	ON-current		2.13mA or more
	OFF-current		1.8mA or less
Input response frequency			5kHz
Input signal form			NPN/PNP open-collector transistor
Circuit isolation			Optocoupler isolation
Input operation display			N/A

> Output Specifications

Items		Specifications
Output points		2points
Output type		Transistor/NPN
External voltage		DC 5~30V
Max. load	Resistive load	0.5A/1 point
	Inductive load	12W/DC 24V
Open-circuit leakage current		0.1mA or less/DC 30V
Turn-on voltage drop		1.5V or less
Response tiem	OFF→ON	0.2ms or less/200mA or more(at 24V DC)
	ON→OFF	0.2ms or less/200mA or more(at 24V DC)
Circuit isolation		Optocoupler isolation
Output operation display		N/A

> Ethernet specifications

Items	Specifications
Interface type	RJ45 connector
Data transmission speed	100/1000Mbps
Communication mode	Full duplex/Half duplex
Interfaces	RJ45 connector
Max. transmission distance between stations	100m
Supported protocol	Self-defined
Transmission medium	Cat.5E twisted pair cables

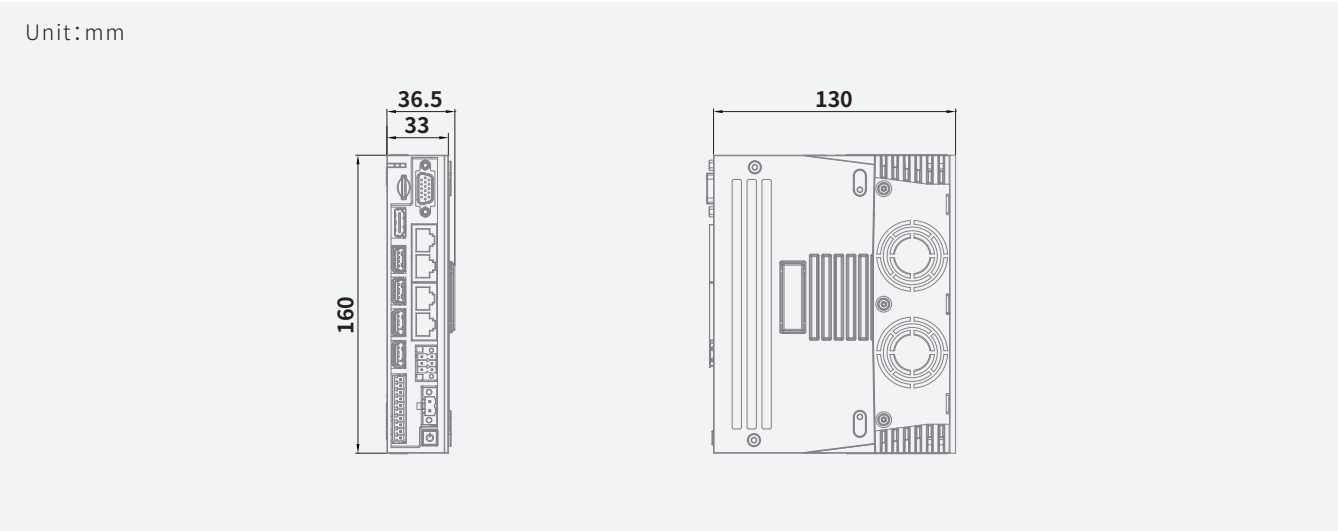
> RS485 specifications

Items	Specifications
Interface type	RS485
Data transmission speed	Max.115200bps
Communication mode	Half duplex
Max. transmission distance	100m (At a specific baud rate)
Supported protocol	Self-defined
Isolation status	Digital isolation
Terminal resistor	Not built-in

> RS232 specifications

Items	Specifications
Interface type	RS232
Data transmission speed	Max.115200bps
Communication mode	Half duplex
Max. transmission distance	5m
Supported protocol	Self-defined
Isolation status	Digital isolation

HC-IQ8560-1050-D



Modular Compact Easy-to-use

Digital module

High-density compact design, up to 16 I/O points on the module with a thickness of only 12mm

Analog module

Support a variety of voltage and current input and output

Temperature measurement module

Support a variety of thermocouples, thermal resistance etc., and can get the temperature data through the host controller easily

High-speed pulse I/O module

Support encoder input and high-speed pulse output, up to 200kHz pulse I/O



Coupler module

- Support EtherCAT input/output

Coupler module

- Support EtherCAT input/output

Digital input module

- 16/32-point digital input module

Digital output module

- 16/32-point digital output module

Digital I/O module

- 8-point input/8-point output
- 16-point input/16-point output

Analog input module

- 4-ch analog input
- Voltage input:
 - 0~10V
 - 10~10V
 - 5~5V
 - 0~5V
 - 1~5V
- Current input:
 - 0~20mA
 - 4~20mA

Analog output module

- 4-ch analog input
- Voltage input:
 - 0~10V
 - 10~10V
 - 5~5V
 - 0~5V
 - 1~5V
- Current input:
 - 0~20mA
 - 4~20mA

Temperature measurement module

- Support thermocouple: K, J, E, T, N, B, R, S (Default: K-type)
- Support thermal resistance: PT100, PT1000, Ni100, Ni1000 (Default: PT100) three-wire system

High-speed counter

- 4-ch high-speed counter (encoder) module, input signal supports pulse + direction, up to 200kHz

Pulse output Step drive module

- 20-50V DC single-axis, support PPV CSP and other motor control modules

Terminal module

Note: The -D2 models are the upgraded version of the corresponding -D, and there is no difference in their functions. It is recommended to purchase the D2 models.

HCQX-SERIES UNIT LINEUP

Naming rule for HCQX-series extension modules

HCQX-ID16-D2

Product name

HC

HC: HCFA controller

Series name

QX

QX: Q-series modules

Function modules

ID

EC: Coupler
ID: Digital input
OD: Digital output
MD: Digital I/O
AD: Analog input
DA: Analog output
PD: Power extension
TS: Temperature measurement
HC: High-speed counter

Number of channels

16

16: Number of channels

Power type

D

D: DC power
A: AC power

Product iteration serial number

2

HCQX-ST1505-D2

Product name

HC

HC: HCFA controller

Series name

QX

QX: Q-series modules

Function modules

ST

ST: Step drive

Number of channels

1

1: Single-axis
2: Two-axis

Working voltage

5

5: 50V (×10)

Peak current

05

05: 5A

Power type

D

D: DC power
A: AC power

Product iteration serial number

2

Coupler module

Models	Output power	Max. distance between stations	Max. number of local extension modules	External dimension WxDxH(mm)
 HCQX-EC01-D	16W	100m*	16	49x71.2x100
 HCQX-EC02-D	16W	100m*	16	49x71.2x100

Power module

Models	Output power	Max. distance between stations	Max. number of local extension modules	External dimension WxDxH(mm)
 HCQX-PD01-A	AC100~240V 50/60Hz	12V 60W	5 years, Based on working20 hours a day at an ambient temperature of 30°C	50x100x100

Digital input module

Models		Number of channels	Input/output type				External dimension WxDxH(mm)
			Input		Output		
	HCQX-ID16-D2	16	16	DC24V (NPN/PNP)	-	-	15.2x71.2x100
	HCQX-ID16-D	16	16	DC24V (NPN/PNP)	-	-	14.7x100x100
	HCQX-ID32-D2	32	32	DC24V (NPN/PNP)	-	-	28.2x71.2x100

*The transmission medium between the two stations is Ethernet cable;

Digital output module

Models		Number of channels	Input/output type				External dimension WxDxH(mm)
			Input		Output		
	HCQX-OD16-D2*	16	-	-	16	NPN	15.2x71.2x100
	HCQX-OD16-D	16	-	-	16	NPN	14.7x100x100
	HCQX-OD32-D2*	32	-	-	32	NPN	28.2x71.2x100

Digital I/O module

Models		Number of channels	Input/output type				External dimension WxDxH(mm)
			Input		Output		
	HCQX-MD16-D2*	16	8	DC 24V (NPN/PNP)	8	NPN	15.2x71.2x100
	HCQX-MD16-D	16	8	DC 24V (NPN/PNP)	8	NPN	14.7x100x100
	HCQX-MD32-D2*	32	16	DC 24V (NPN/PNP)	16	NPN	28.2x71.2x100

Analog input module

Models		Number of channels	Input type		Channel data update time	External dimension WxDxH(mm)
			Voltage	Current		
	HCQX-AD04-D	4	0~10V -10~10V -5~5V 0~5V 1~5V	0~20mA 4~20mA	1ms	14.7x100x100

*PNP output needs to be customized, the model name is:HCQX-□□□□, If needed, please contact HCFA sales or distributors.

Analog output module

Models		Number of channel	Output type		Channel data update time	External dimension WxDxH(mm)
			Voltage	Current		
	HCQX-DA04-D	4	0~10V -10~10V -5~5V 0~5V 1~5V	0~20mA 4~20mA	1ms	14.7x100x100

Temperature measurement module

Models		Number of channels	Corresponding sensor	Intput type		External dimension WxDxH(mm)
				Items	Input temperature*	
	HCQX-TS04-D	4	Thermocouple:K, J, E, T, N, B, R, S (Default: K-type)	Input range	-200~1370°C	14.7x100x100
				Resolution	<±0.3%(For full scale)	
			Thermal resistance: PT100, PT1000, Ni100, Ni1000(Default: PT100) 3-wire	Input range	-200~850°C	
				Resolution	<±0.5°C	

High-speed counter module

Models	Number of channel	Pulse input method	Max. response frequency (A/B-phase)	External dimension WxDxH(mm)
	4	Phase difference pulse(x1/2/4), Pulse + direction input, up/down pulse input	Single-phase 200kHz	15.2x71.2x100

Step drive module

Models	Number of channel	Motor control mode	Max. output current	Input voltage	External dimension WxDxH(mm)
	Single-axis	PP, PV, CSP、Homing	Max.5A (peak current)	20/50V	15.2x71.2x100

End unit

Models	Functions	External dimension WxDxH(mm)
	Attached to the end of the CPU units or extension modules	1x90x100

*The specific temperature range may vary depending on the sensor type.

General Specifications for HCQX-series Extension Modules

Electrical specifications

Items		Specifications
Insulation voltage	Electrostatic	AC 500V60s
Insulation resistance	Electrostatic	1MΩ
EMC requirements	Discharge	Contact ±4kV, air ±8kV
	EFT	±2kV
	Surge	DC500V

Environment specifications

Items	Specifications
Working temperature	0~55℃
Storage temperature	-25~75℃
Relative numidity	95%no condensation
Altitude	2km or less
Atmosphere	108kPa~66kPa
Noise resistance	±2kV 5~100kHz
Sinusoidal vibration	9Hz<f<100Hz, 1.0 acceleration, constant amplitude
Drop	1m, 10 times, for packaging transportation

Power specification for IO special modules

Items	Specifications
Rated power for control end	DC 12V
Input voltage range	DC 10.8~13.2V
Max. current consumption	100mA/12V
Rated power for signal end	DC 24V
Input voltage range	DC 20.4~28.8V

Coupler/power/terminal modules
HCQX SERIES

ETHERCAT COUPLER



HCQX-EC01-D

EtherCAT

Fast Ethernet

ETHERCAT COUPLER



HCQX-EC02-D

EtherCAT

Fast Ethernet

Support SLOT nodes

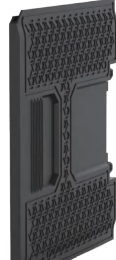
AC POWER



HCQX-PD01-A

AC 110V~220V

END UNIT



HCQX-END

Attached to the end of the modules

Coupler module— Performance specifications

Items Models	Specifications	
	HCQX-EC01-D	HCQX-EC02-D
Functions	Connect the terminal module and the 100BASE-TX EtherCAT network	Connect terminal module and 100BASE-TX EtherCAT network, support SLOT node
Number of local extension	Up to 16	Up to 16
Data transmission medium	EtherNet/EtherCAT (Cat.5E twisted pair cables at least) Shielded	EtherNet/EtherCAT (Cat.5E twisted pair cables at least) Shielded
Distance between station	Ethernet transmission, max.100m	Ethernet transmission, max.100m
Transmission protocol / transmission rate	EtherCAT/100Mbaud	EtherCAT/100Mbaud
Delay	about 1μs	About 1μs
Bus interface	2 × RJ45	2 × RJ45
Power supply	DC 24V (-15%~+20%)	DC 24V (-15%~+20%)
Current consumption	70mA+ (Σ QBUS current/4)	70mA+ (Σ QBUS current/4)
QBUS Load power	Max.1750mA (21W) (-25℃~+55℃)	Max.1750mA (21W) (-25℃~+55℃)
	Max.1333mA (16W) (>+55℃)	Max.1333mA (16W) (>+55℃)
Electrical isolation	Isolated power supply	Isolated power supply

AC power module - Power specifications

Items	Specifications
Models	HCQX-PD01-A
Input voltage	AC 100~240V 50/60Hz
Output voltage	12V
Load power	60W

Digital I/O Module
HCQX SERIES

DIGITAL INPUT



HCQX-ID16-D2
16-point digital input
Support NPN/PNP input



HCQX-ID16-D
16-point digital input
Support NPN/PNP input



HCQX-ID32-D2
32-point digital input
Support NPN/PNP input

DIGITAL OUTPUT



HCQX-OD16-D2*
16-point digital output
Support NPN output



HCQX-OD16-D
16-point digital output
Support NPN output



HCQX-OD32-D2*
32-point digital output
Support NPN output

DIGITAL IN/OUT



HCQX-MD16-D2*
16-point digital I/O
Support NPN/PNP input
Support NPN output



HCQX-MD16-D
16-point digital I/O
Support NPN/PNP input
Support NPN output



HCQX-MD32-D2*
32-point digital I/O
Support NPN/PNP input
Support NPN output

*PNP output needs to be customized, the model name is:HCQX-□□□□, If needed, please contact HCFA sales or distributors.

Digital input modules — Performance Specifications

Items	Specifications	
Models	HCQX-ID16-D / HCQX-ID16-D2	HCQX-ID32-D2
Input points	16	32
Input form	NPN/PNP	NPN/PNP
Input voltage range	DC 24V (+20%~-15%)	DC 24V (+20%~-15%)
Input signal current	7mA / DC 24V	7mA / DC 24V
Input resistance	4.86kΩ	4.86kΩ
Input sensitivity ON-current	5.35mA or more	5.35mA or more
Input sensitivity OFF-current	2.1mA or less	2.1mA or less
Input voltage threshold	VIH_Min:15V VIL_Max:5V	VIH_Min:15V VIL_Max:5V
Input frequency response	5kHz	5kHz
Input response time	0.1ms or less	0.1ms or less
Pulse shape	Pulse width:100us or more Rising/falling edge:50us or less	Pulse width:100us or more Rising/falling edge:50us or less
Wiring method	2-wire, Shared by common terminal	2-wire, Shared by common terminal
Common method	Every 8 points share a common terminal	Every 8 points share a common terminal
Isolation voltage level	1.5kVrms	1.5kVrms

Digital output modules — Performance Specifications

Items	Specifications	
Models	HCQX-OD16-D / HCQX-OD16-D2	HCQX-OD32-D2
Output points	16	32
External power range	DC 5V~30V	DC 5V~30V
Output form	The standard models support NPN; PNP needs to be customized	The standard models support NPN; PNP needs to be customized
Max. load current	0.25A/point 2A/8point	0.25A/point 2A/8point
Voltage drop at power-ON	1V or less	1V以下
Leakage current at -OFF	0.1mA/DC 24V	0.1mA/DC 24V
Output response	5kHz	5kHz
Output response time	0.1ms point	0.1ms or less
Wiring method	2-wire, Shared by common terminal	2-wire, Shared by common terminal
Common method	Every 8 points share a common terminal	Every 8 points share a common terminal
Isolation voltage level	1.5kVrms	1.5kVrms

Digital I/O module — Performance Specifications

Items	Specifications	
Models	HCQX-MD16-D / HCQX-MD16-D2	HCQX-MD32-D2
I/O points	8, 8	16, 16
Input form	NPN/PNP	NPN/PNP
Output form	The standard models support NPN; PNP needs to be customized	The standard models support NPN; PNP needs to be customized
Input voltage range	DC 24V (+20%~-15%)	DC 24V (+20%~-15%)
Input signal current	7mA / DC 24V	7mA / DC 24V
Input resistance	4.86kΩ	4.86kΩ
Input sensitivity ON-current	5.35mA or more	5.35mA or more
Input sensitivity OFF-current	2.1mA or less	2.1mA or less
Input voltage threshold	VIH_Min:15V VIL_Max:5V	VIH_Min:15V VIL_Max:5V
Input frequency response	5kHz	5kHz
Input response time	0.1ms or less	0.1ms or less
Input pulse waveform	Pulse width:100us or more Rising/falling edge:50us or less	Pulse width:100us or more Rising/falling edge:50us or less
External power range	DC 5V~30V	DC 5V~30V
Max. load current	0.25A/point 2A/8point	0.25A/point 2A/8point
Voltage drop at power-ON	1V or less	1V or less
Leakage current at power-OFF	0.1mA/DC 24V	0.1mA/DC 24V
Output response frequency	5kHz	5kHz
Output response time	0.1ms or less	0.1ms or less
Wiring method	2-wire, Shared by common terminal	2-wire, Shared by common terminal
Common method	Every 8 points share a common terminal	Every 8 points share a common terminal
Isolation voltage level	1.5kVrms	1.5kVrms

ANALOG INPUT



HCQX-AD04-D

4-ch analog input

Differential/
single-ended input

Input voltage range: 0~10V, -10~10V, -5~5V, 0~5V, 1~5V

Input current range: 0~20mA, 4~20mA

ANALOG OUTPUT



HCQX-DA04-D

4-ch analog output

Single-ended output

Input voltage range: 0~10V, -10~10V, -5~5V, 0~5V, 1~5V

Input current range: 0~20mA, 4~20mA

TEMPERATURE MEASUREMENT



HCQX-TS04-D

4-ch temperature measurement

Thermocouple type: K, J, E, T, N, B, R, S

Thermal resistance: PT100, PT1000, Ni100, Ni1000

Analog input module — Performance Specifications

Items	Specifications
Models	HCQX-AD04-D
Analog current consumption	Type: 80mA
Voltage sampling input	0~10V, -10~10V, -5~5V, 0~5V, 1~5V
Max. voltage input	-50V~+50V
Current sampling input	0~20mA, 4~20mA
Max. current sampling input	-50mA~+50mA
Voltage input type	Differential input/single-ended input
Current input type	Single-ended input
Sampling rate	4ksps
Accuracy	±0.3%FSR(Full scale range)
Voltage channel temperature drift	±7uV/°C (0.003%FSR)
Current channel temperature drift	±3nA/°C

Analog output module — Performance Specifications

Items	Specifications
Models	HCQX-DA04-D
Analog current consumption	Type: 160mA
Voltage conversion output	0~10V, -10~10V, -5~5V, 0~5V, 1~5V
Current conversion output	0~20mA, 4~20mA
Voltage output type	Single-ended output
Current output type	Single-ended output
Conversion rate	4ksps
Accuracy	±0.3%FSR
Voltage channel temperature drift	±0.03%FSR
Current channel temperature drift	±0.05%FSR
Voltage output load	Min: 1kΩ
Current output load	Max: 0.625 kΩ

Temperature measurement module — Performance Specifications

Items	Specifications
Models	HCQX-TS04-D
Signal voltage	Thermocouple: K, J, E, T, N, B, R, S (Default K-type) Thermal resistance: PT100, PT1000, Ni100, Ni1000 (Default PT100) 3-wire system
Settings	No need to set the address in the software, codesys will make the configuration automatically; Functions include overrun detection / disconnection detection / sampling cycle setting / sensor-type setting / Input filter setting and temperature unit conversion setting Typical 1Khz; Depends on sensor-type, conversion time and length
Input filter limit frequency	Typical 1Khz; Depends on sensor type, conversion time and length
Resolution	0.1 °C per digit , 0.1°F per digit
Warm-up time during TC test	30 mins
Absolute max. ratings	±150mV
Conversion time	About 100ms~1.3s, according to the configuration and filter settings and provide disconnection detection. (Turned on by default) and takes 460ms. TC time: 100ms* number of open channels*filtering times of this channel PT time: 200ms* number of open channels*filtering times of this channel
Temperature range	Determined by the corresponding sensor type; For TC, default setting K: -200~1370 °C, -7~55mV; For PT, default setting PT100: -200~850°C, 18~391Ω.
Measurement error (total error range)	TC: <±0.3% (For full scale) PT: <±0.5°C

HIGH SPEED COUNTER



HCQX-HC04-D2

4-ch high-speed counting

Single-ended input

Single-phase / dual-phase pulse input

STEP DRIVER



HCQX-ST1505-D2

Single-axis control

Supported mode: PP PV CSP HM

High-speed counter module —Line drive specifications

Items	specifications
Models	HCQX-HC04-D2
Collector input	DC 24V/8.4mA
ON-voltage/ON-current	DC 15V or more/5mA or more
Single-phase max. response frequency (A/B-phase)	200kHz
ON/OFF response time	Less than 2μs

High-speed counter module — Input specifications

Items	specifications
Models	HCQX-HC04-D2
Number of channel	4
Number of input points per channel	4
Rated input voltage	DC 24V (DC 20.4~28.8V)
Input resistance	3kΩ
Input type	NPN /PNP
Wiring method	Three-wire encoder
Pulse input method	Orthogonal phase pulse(x2/4)/Pulse + direction/Up/down pulse
Counting unit	Pulse
Counting range	- 2,147,483,648~2,147,483,647

High-speed counter module — Counting functions

Items	specifications
Models	HCQX-HC04-D2
Counter type	Ring counter or linear counter
Counter control	Gate control, counter reset and counter preset
Lock function	1 external input lock and 1 internal lock
Measurement method	Pulse rate measurement and pulse period measurement

Step drive module — Power Specifications

Items	Specifications
Models	HCQX-ST1505-D2
QBUS rated voltage	DC 12V
QBUS current consumption	Type: 100mA (without encoder) Max: 300mA (with encoder)
Input voltage range	DC 20~50V
Max. input current	5A

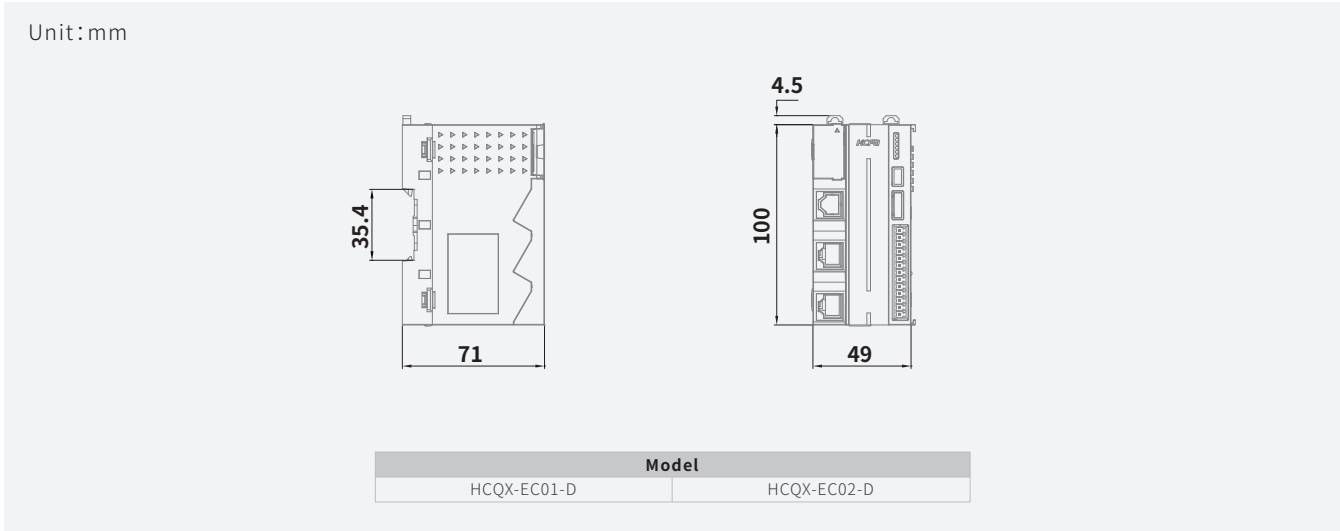
Step drive module — Control Specifications

Items	Specifications
Models	HCQX-ST1505-D2
Control protocol	CiA402
Communication scan cycle	250μs, 500μs, 1ms, 2ms, 4ms, 8ms
Subdivision level	32~256 step
Power supply to the encoder	4.5~5V, 200mA (Max)
Encoder input type	Differential input
Encoder max. response frequency	200kHz
Motor control mode	PP, PV, CSP, Homing
Digital input	I0~I4, single-ended DC 24V, max. pulse frequency 5kHz
Digital output	Q0~Q1, open-drain collector, max. 30V/250mA, max. pulse frequency 2kHz
Motor parameters	The motor parameters can be detected by servo drive automatically

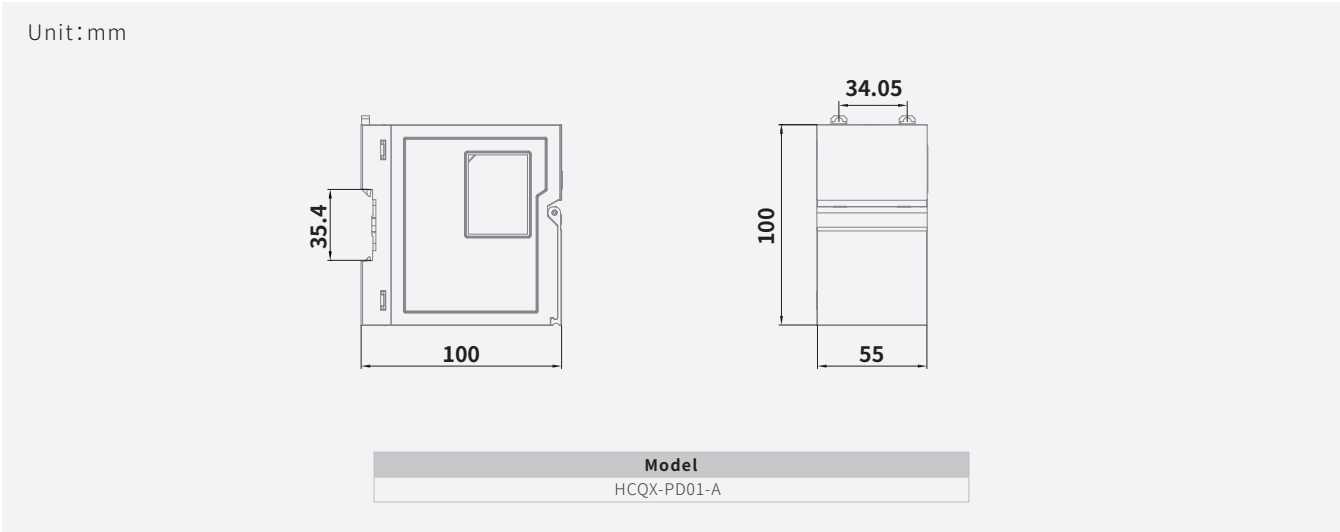
Step drive module — Drive Specifications

Items	Specifications
Models	HCQX-ST1505-D2
Power output type	Dual H-bridge
Current control	PWM frequency 25kHz
Output current	Continuous max. peak current 5A
Protection functions	Overcurrent protection, undervoltage protection, overvoltage protection, over-temperature protection

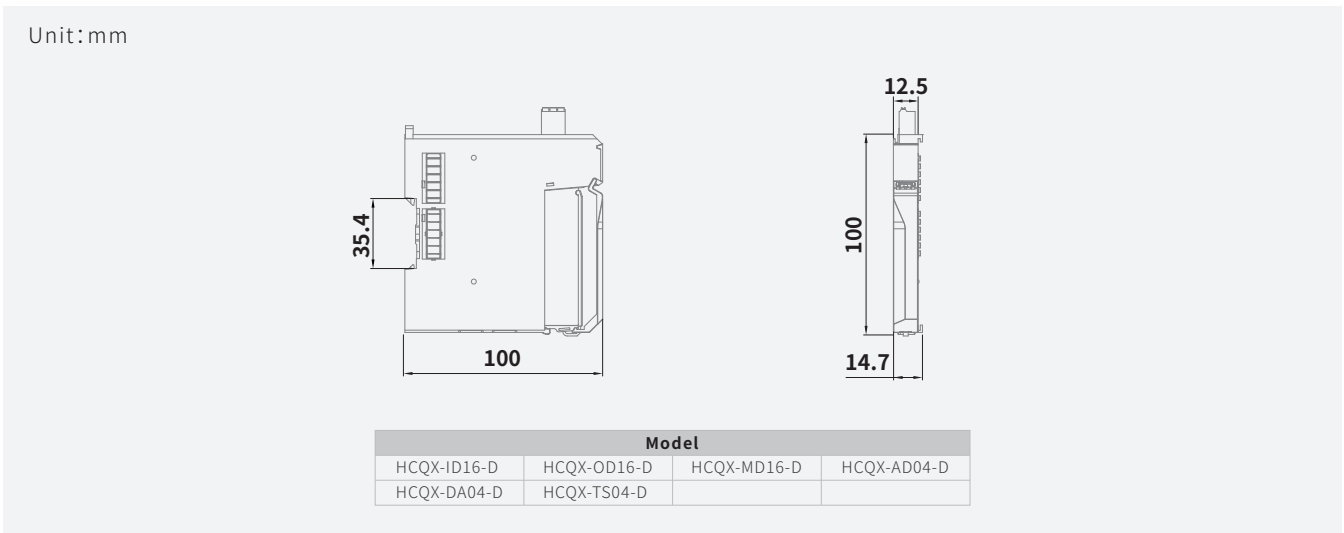
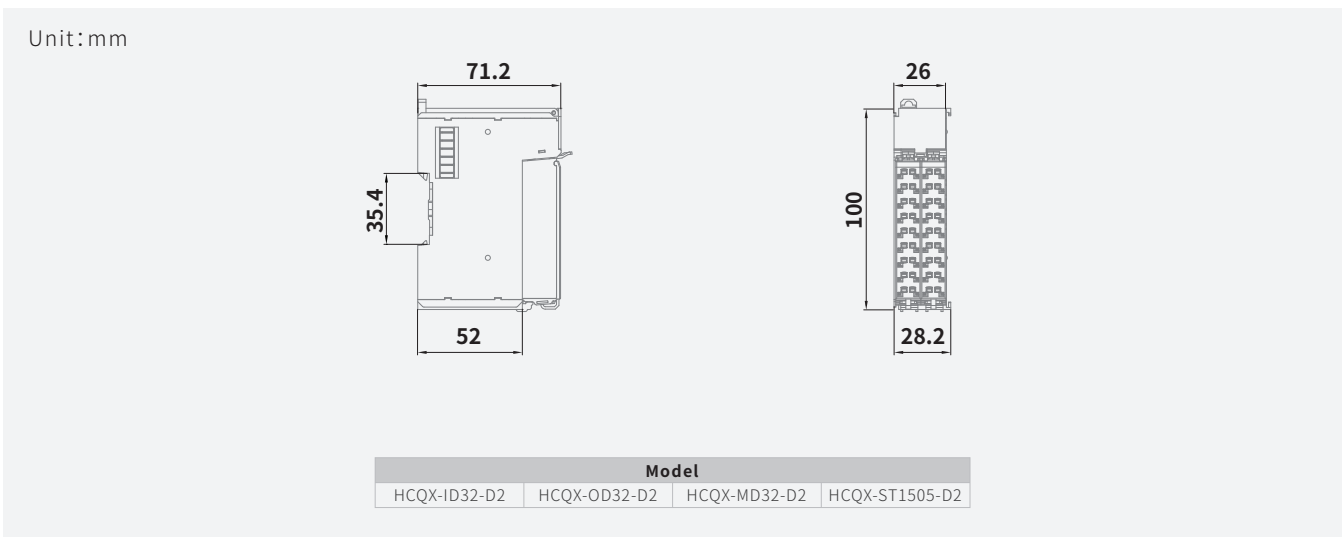
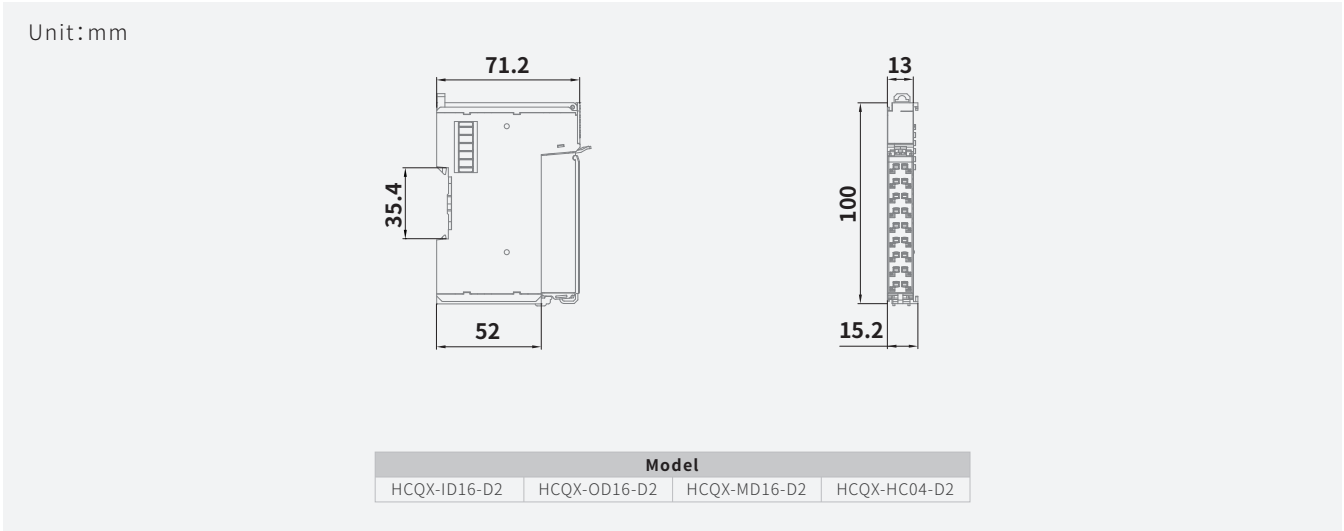
Coupler modules



Power modules



Extension modules



Q SERIES DISTRIBUTED I/O SYSTEM

Transparent protective cover design

Increases the dust-proof ability of the module , so that it can be easily competent in dusty environments.

Provide solutions for discrete control sites

Distributed design, supports EtherCAT protocol, and can be flexibly arranged in the industrial field. Up to 32 I/O points can be supported on a single module.

The module supports 24VDC input power supply, no additional power supply module needed, and 24VDC 0V port is provided for easy wiring.

HCNxE-SERIES UNIT LINEUP

Naming rule for HCNxE-series extension modules

HCNxE-ID32-D

Product name

HC

HC: HCFA controller

Distributed modules

NXE

NXE: EtherCAT module
NXP: ProfiNet module
NXM: Modbus TCP module
NXC: CANOpen module

Function modules

ID

ID: Digital input
OD: Digital output
MD: Digital I/O

Number of channels

32

32: Number of channels
Note: For digital I/O, represented by 4-digit, for example: 2408, indicating 24 input points and 8 output points

Power type

D

D: DC power
A: AC power

Distributed digital input modules

Models		Number of channel	Input/output type				External dimension WxDxH(mm)
			Input		Output		
	HCNxE-ID32-D	32	32	DC 24V (NPN/PNP)	-	-	160x28x50

Distributed digital output modules

Models		Number of channel	Input/output type				External dimension WxDxH(mm)
			Input		Output		
	HCNxE-OD32-D	32	-	-	32	NPN	160x28x50

Distributed digital I/O modules

Models		Number of channel	Input/output type				External dimension WxDxH(mm)
			Input		Output		
	HCNxE-MD1616-D	32	16	DC 24V (NPN/PNP)	16	NPN	160x28x50
	HCNxE-MD2408-D	32	24	DC 24V (NPN/PNP)	8	NPN	160x28x50

Environment specificaions

Items	Specifications				
Ambient temperature	For operation:0~55℃ (32~131℉) For storage: -25~75℃ (-13~167℉)				
Relative humidity	For operation:5~95%RH (No condensation)				
Vibration resistance	Installation	Frequency (Hz)	Frequency (m/s²)	Halfamplitude (mm)	10 times of testing in each direction (X-, Y-, and Z-axis directions) (Total: 80 min, each)
	When installed on DIN rail	10-57	-	0.035	
		57-150	4.9	-	
	When installed directly	10-57	-	0.075	
		57-150	9.8	-	
Shock resistance	147m/s ² , Action time: 11ms, 3 times by half-sine pulse in each direction X, Y, and Z				
Noise resistance	By noise simulator at noise voltage of 10,000Vp-p, noise width of 1μs, rise time of 1ns and period of 30 to 100Hz				
Dielectric withstand voltage	AC 500V one minute		Between all the terminals and grounding terminals		
Insulation resistance	5MΩor more by 500V DC megger				
Grounding	Class D grounding (grounding resistance: 100Ωor less) <Common grounding with a heavy electrical system is not allowed.				
Working atmosphere	Free from corrosive or flammable gas and excessive conductive dusts				
Working altitude	2000m or less				

Power specifications

Items	Rated power of control side	Input voltage range of control side	Max.current consumption of control side	Rated power of IO side	Input voltage range of IO side	Max. current of IO side
Specifications	DC 24V	DC 20.4~28.8V	50mA/24V	DC 24V	DC 20.4~28.8V	5A

REMOTE DIGITAL INPUT



HCNxE-ID32-D

32-point digital input

Support NPN/PNP input

REMOTE DIGITAL OUTPUT



HCNxE-OD32-D

32-point digital output

Support NPN output

REMOTE DIGITAL IN/OUT



HCNxE-MD1616-D

32-point digital I/O

Support NPN/PNP input

Support NPN output



HCNxE-MD2408-D

32-point digital I/O

Support NPN/PNP input

Support NPN output

Digital input module

Items	Specifications
Models	HCNxE-ID32-D
Input points	32
Rated input voltage	DC 24V (DC 20.4~28.8V)
Rated input current	8.4mA/24V
ON-voltage/ON-current	DC 15V or more/5mA or more
ON/OFF response time	125μs or more
Input resistance	3kΩ
Input type	Compatible with NPN and PNP (switched by the Switch)
Wiring method	2-wire sensor, 3-wire sensor

Digital output module

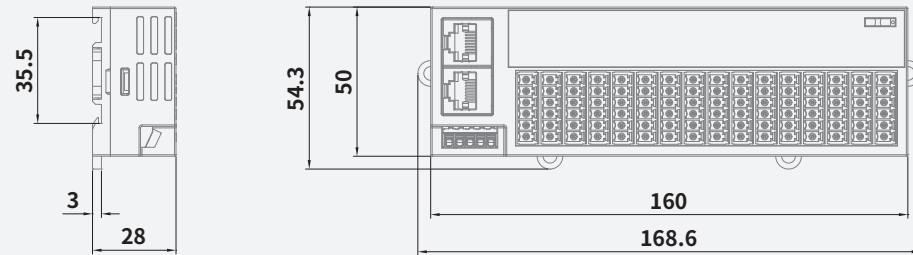
Items	Specifications
Models	HCNxE-OD32-D
Output points	32
Rated load voltage	DC 24V (DC 20.4~28.8V)
Rated load current	0.5A/ch, 2A/8ch
Leakage current at power-OFF	0.1mA or less
Residual voltage at power-ON	0.3V or less
ON/OFF response time	125μs or more
Output type	NPN, built-in common terminal
Wiring method	2-wire
Protection functions	Overcurrent protection, overvoltage protection, over-temperature protection

Digital I/O module

Items	Specifications	
Models	HCNxE-MD1616-D	HCNxE-MD2408-D
Input points	16	24
Output points	16	8
Rated input voltage	DC 24V (DC 20.4~28.8V)	DC 24V (DC 20.4~28.8V)
Rated input current	8.4mA/24V	8.4mA/24V
ON-voltage/ON-current	DC 15V or more/5mA or more	DC 15V or more/5mA or more
ON/OFF response time	125μs or more	125μs or more
Input resistance	3kΩ	3kΩ
Input type	Compatible with NPN and PNP (switched by the Switch)	Compatible with NPN and PNP (switched by the Switch)
Wiring method	2-wire sensor, 3-wire sensor	2-wire sensor, 3-wire sensor
Rated load voltage	DC 24V (DC 20.4~28.8V)	DC 24V (DC 20.4~28.8V)
Rated load current	0.5A/ch, 2A/8ch	0.5A/ch, 2A/8ch
Leakage current at power-OFF	0.1mA or less	0.1mA or less
Residual voltage at power-ON	0.3V or less	0.3V or less
Output type	NPN, built-in common terminal	NPN, built-in common terminal
Wiring method	2-wire	2-wire
Protection functions	Overcurrent protection, overvoltage protection, over-temperature protection	Overcurrent protection, overvoltage protection, over-temperature protection

HCNxE-series

Unit:mm

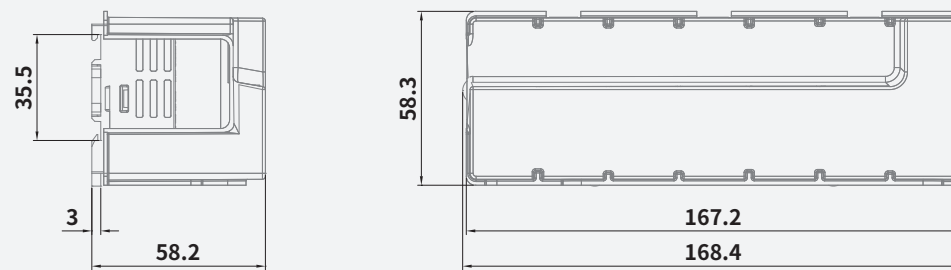


Models

HCNXC-ID32-D	HCNXC-OD32-D	HCNXC-MD1616-D	HCNXC-MD2408-D
--------------	--------------	----------------	----------------

HCNxE-series(with protective cover)

Unit:mm



Models

HCNxE-ID32-D	HCNxE-OD32-D	HCNxE-MD1616-D	HCNxE-MD2408-D
--------------	--------------	----------------	----------------

Rich PLC products

From the early A1P / A2P- series to the newly-launched R8P-series, HCFA has accumulated many years of PLC research and development experience, and constantly improves various PLC product lines according to customer needs.

The same setup programming software HCPWORK2, allows customers to use only one software for project development, reducing learning costs and improving production efficiency.

Make upgrading much easier!

The extension modules are compatible with the upgrade version of most CPU units, making system

2023



A/R-SERIES LINEUP

Naming rule for A-series PLC

HCA8C-16X16YT-A

Product name

HC

HC: HCFA controller

Series name

A8

A1: Simple-typecontroller
A2: General-purpose controller
A8: High-performance controller

Series models

C

N/A: Standard-type
P: Upgraded-type
C: Compact type

Input points

16

16: 16 points

Input type

X

X : Digital input for main units
EX: Digital input for extension modules
AD: Analog input
PT: Thermal resistance input
TC: Thermocouple input
HC: High-speed input
LC : Load cell

Output points

16

16: 16points

Output type

Y

Y : Digital output for main units
EY: Digital output for extension modules
DA: Analog output
PG: Pulse output
GM: Motion control

Output method

T

R: Relay output
T: Transistor output

Power type

A

D: DC power
A: AC power
N/A: For modules

Naming rule for R-seires PLC

HCR8C-32MT-D

Product name

HC

HC: HCFA controller

Series name

R8

R1: Simple-type controller
R2: General-purpose
R8: High-performance controller

Series models

C

N/A: Standard-type
A : A-series
P: Upgraded-type
C: Compact-type

Total points

32

10: 10 points
14: 14 points
... : ...
80: 80 points
128: 128 points

Function module

M

M: Standard control

Output type

T

R: Relay output
T: Transistor output

Power type

D

D: DC power
A: AC power



A-series simple-type PLC

Basic function

Up to 2 axes

30 control points

Program capacity 2k steps

Function

Positioning function

Clock function

Board extension

High-speed input/output

Interfaces

RS422

RS485



A-series general-purpose PLC

Basic function

Up to 2 axes

256 control points

Program capacity 8k steps

Function

Positioning function

Clock function

Board extension

High-speed input/output

Support right-extension modules

Interfaces

RS422

RS485



R-series general-purpose PLC

Basic function

Up to 4 axes

256 control points

Program capacity 64k steps

Function

Positioning function

Clock function

Board extension

High-speed input/output

Support right-extension modules

Protocol

Modbus RTU

Modbus TCP

Interfaces

RS422

RS485

RS232

Ethernet × 1



R-series high-performance PLC

Basic function

Up to 4 axes

256 control points

Program capacity 64k steps

Function

Positioning function

SD memory card

Board extension

High-speed input/output

Support right-extension modules

Protocol

Modbus RTU

Modbus TCP

Interfaces

RS485 × 2

RS232 × 2

Ethernet × 1



R-series high-performance PLC

Basic function

Up to 8 axes

256 control points

Program capacity 64k steps

Function

Positioning function

SD memory card

High-speed input/output

Support right-extension modules

Protocol

Modbus RTU

Modbus TCP

CANOpen*

Interfaces

RS485 × 2

RS232 × 2

Ethernet × 1



R-series high-performance PLC

Basic function

Up to 8 axes

256 control points

Program capacity 64k steps

Function

Positioning function

SD memory card

Board extension

High-speed input/output

Support right-extension modules

Protocol

Modbus RTU

Modbus TCP

CANOpen*

Interfaces

RS485 × 2

RS232 × 2

Ethernet × 1

*Will be supported.



> Main units

Models	Description
HCA1P-8X6YT/R-A/D	8 input points, 6 output points, transistor/relay output
HCA1P-12X8YT/R-A/D	12 input points, 8 output points, transistor/relay output
HCA1P-16X14YT/R-A/D	16 input points, 14 output points, transistor/relay output

> Environment specifications

Items	Specifications
Working temperature	0~55℃
Storage temperature	-25~70℃ (No condensation)
Relative humidity	10%~95% (No condensation)
Working altitude	2000m Max.
Electromagnetic interference	EFT 2KV (Power cable, signal cable)
Vibration	5~8.4Hz, amplitude 3.5mm, 8.4~150Hz, Acceleration 9.8m/s ² , scan at a rate of one multiplication frequency per minute, ten times in each direction (X-, Y-, and Z-axis directions)
Impact (collision)	147m/s ² , three times in each direction (X-, Y-, and Z-axis directions)
Pollution level	Pollution degree2
Protection level	IP20
Cooling method	Natural air cooling
Installation method	DIN rail mounting 35mm

> Power specifications

Items	Spefications
Power specifications	AC power:AC 100~240V DC power:DC 24V±20%
Power consumption	AC power :19W (6X4Y, 8X6Y) , 20W (12X8Y) , 21W (16X14Y) DC power:6W (6X4Y) , 6.5W (8X6Y) , 7W (12X8Y) , 8W (16X14Y)
Rush current	AC power:Max.15A 5ms or less/AC 100V, max.25A 5ms or less/AC 200V DC power:Max.10A 100μs/DC 24V
Input specifications	DC 24V 7mA/5mA No voltage contact or NPN open-collector transistor input
Output specifications	Relay output:2A/1 point, 8A/4 points COM AC 250V, DC 30V or less Transistor output:0.5A/1 point, 0.8A/4 points COM DC 5~30V
I/O extension, special extension	Some inputs/outputs and analog inputs/outputs can be extended by installing function extension boards

> Performance specifications

	Items	Specifications
Performance	Program capacity	Built-in 2,000 steps,(EEPROM without battery) , comment input, write during RUN Memory Box with program transfer function can be installed (max. 2,000 steps)
	Clock function	Built-in real-time clcok (with time setting and time comparison instructions)
	Instructions	Basic instruction: 27, Step ladder instruction: 2, Applied instruction: 85
	Operation processing time	Basic instruction:0.5~0.7μs/instruction, Applied instruction:3.7~100μs/instruction
	High-speed processing	I/O refresh instruction, input filter adjustment command, input interrupt function, pulse catch function
	Max. I/O points	30 points(4 input points and 2 output points can be extended by function extension boards)
	Auxiliary relay, timer	Auxiliary relay:512 points, Timer:64 points
	Counter	For general use, 16-bit up counter:32 points For high-speed use, 32-bit up/down counter:[1-phase]60kHz/2points, 10kHz/4 poitns [2-phase]30kHz/1 point, 5kHz/1 point
Others	Data registers	For general use: 256 points, for index use:16 points, for file use: Up to 1,500 points
	COM port	Built-in communication port, RS422/RS485
	Corresponding data communication	N:N network, parallel link, PC link, programming communication

> Input specifications

	Items	Specifications
Input points	HCA1P-8X6Y□	8 points
	HCA1P-12X8Y□	12 points
	HCA1P-16X14Y□	16 points
Input form		NPN/PNP
Input voltage		DC 24V±10%
Input resistance	X000~X007	3.3kΩ
	X010 or more	4.3kΩ
Input current	X000~X007	7mA/DC 24V
	X010 or more	5mA/DC 24V
Input sensitivity current at power-ON	X000~X007	4.5mA or more
	X010 or more	3.5mA or more
Input sensitivity current at power-OFF	All inputs	1.5mA or less
Input response time	X000~X001	About 10μs
	X002~X007	About 50μs
	X010 or more	About 10μs
Input circuit isolation		Optocoupler isolation
Input operation display		LED lit when driving

> Output specifications

Items		Transistor output specifications
External voltage		DC 5~30V
Max. load	Resistive load	Make sure that the total load current of resistance load per common terminal not exceed the following value: 1 output point: 0.5A 4 output points: 0.8A 8 output points: 1.6A
	Inductive load	12W/DC 24V
Mini. load		-
Open circuit leakage current		0.1mA or less/DC 30V
ON voltage		1.5V or less

Items			Relay output specifications
External voltage			DC 30V or less AC 240V or less (AC 250V or less when not compatible with CE, UL, cUL standards)
Max. load	Resistive load	2A/1 point	Make sure that the total load current of resistance load per common terminal not exceed the following value: 1 output point: 2A 4 output points: 8A 8 output points: 8A
	Inductive load	80VA	-
Mini. load			DC 5V 2mA (Reference)
Open circuit leakage current			-
Response time	OFF→ON		About 10ms
	ON→OFF		About 10ms
Circuit insulation			Mechanical insulation
Operation display			LED lit when the relay coil is energized

> RS485 specifications

Items	Specifications
Interface type	RS485
Data transmission speed	Max.115200bps
Communication mode	Half-duplex
Max. transmission distance	50m (At a specific baud rate)
Supported protocol	N:N network, parallel link, PC link
Isolation status	Non-isolated
Terminating resistor	Not built-in

> RS422 specifications

Items	Specifications
Interface type	RS422
Data transmission speed	Max.115200bps
Communication mode	Full-duplex
Max. transmission distance	50m (At a specific baud rate)
Supported protocol	Programming port protocol
Isolation status	Non-isolated

PLC

HCA2P

A-series General-purpose PLC

HCA2P | Specifications



> Main units

Models	Description
HCA2P-14X10YT/R-A/D	14 input points, 10 output points, transistor/relay output
HCA2P-24X16YT/R-A/D	24 input points, 16 output points, transistor/relay output
HCA2P-36X24YT/R-A/D	36 input points, 24 output points, transistor/relay output

> Environment specifications

Items	Specifications
Working temperature	0~55℃
Storage temperature	-25~70℃ (No condensation)
Relative humidity	10%~95% (No condensation)
Working altitude	2000m Max.
Electromagnetic interference	EFT 2KV (Power cable, signal cable)
Vibration	5~8.4Hz, amplitude 3.5mm, 8.4~150Hz, Acceleration 9.8m/s ² , scan at a rate of one multiplication frequency per minute, ten times in each direction (X-, Y-, and Z-axis directions)
Impact (collision)	147m/s ² , three times in each direction (X-, Y-, and Z-axis directions)
Pollution level	Pollution degree2
Protection level	IP20
Cooling method	Natural air cooling
Installation method	DIN rail mounting 35mm

> Power specifications

Items	Spefications
Power specifications	AC power:AC 100~240V DC power:DC 24V±20%
Power consumption	AC power:30W (14X10Y) , 32W (24X16Y) , 35W (36X24Y) DC power:15W (14X10Y) , 18W (24X16Y) , 20W (36X24Y)
Rush current	AC power:Max.30A 5ms or less/AC 100V, max.50A 5ms or less/AC 200V DC power:Max.25A 1ms or less/DC 24V, max.22A 0.3ms or less/DC 12V
Input specifications	DC 24V 7mA/5mA, No voltage contact or NPN open-collector transistor input
Output specifications	Relay output:2A/1 point,8A/4 points COM AC 250V, DC 30V or less Transistor output:0.5A/1 point, 0.8A/4 points COM DC 5~30V
I/O extension, special extension	Can be connected to HCA8C series I/O extension modules; Some inputs/outputs and analog inputs/outputs can be extended by installing function extension boards

> Performance specifications

	Items	Specifications
Performance	Program capacity	Built-in 8,000 steps,(EEPROM without battery) , comment input, write during RUN Memory Box with program transfer function can be installed (max. 8,000 steps)
	Clock function	Built-in real-time clcok (with time setting, time comparison instructions,with correction for leap year)
	Instructions	Basic instruction: 27, Step ladder instruction: 2, Applied instruction: 89
	Operation processing time	Basic instruction:0.5~0.7μs/instruction, Applied instruction:3.7~100μs/instruction
	High-speed processing	I/O refresh instruction, input filter adjustment command, input interrupt function, pulse catch function
	Max. I/O points	256 points
	Auxiliary relay, timer	Auxiliary relay:1,536 points, Timer:256 points
	Counter	For general use, 16-bit up counter:200 points; For general use, 32-bit up/down counter: 35 points For high-speed use, 32-bit up/down counter:[1-phase]60kHz/2 points, 10kHz/4 points[2-phase]30kHz/1 point, 5kHz/1 point
Others	Data registers	For general use: 8000 points, for index use:16 points, for file use: Up to 7,000 points
	COM port	Built-in communication port, RS422/RS485
	Special extension	Analog,positioning modules
	Corresponding data communication	N:N network, parallel link, PC link, programming communication

> Input Specifications

	Items	Specifications
Input points	HCA2P-14X10Y□	14points
	HCA2P-24X16Y□	24points
	HCA2P-36X24Y□	36points
Input form		NPN/PNP
Input voltage		DC 24V±10%
Input resistance	X000~X007	3.3kΩ
	X010 or more	4.3kΩ
Input current	X000~X007	7mA/DC 24V
	X010 or more	5mA/DC 24V
Input sensitivity current at power-ON	X000~X007	4.5mA or more
	X010 or more	3.5mA or more
Input sensitivity current at power-OFF	All inputs	1.5mA or less
Input response time	X000~X001	About 10μs
	X002~X007	About 50μs
	X010 or more	About 10μs
Input circuit isolation		Optocoupler isolation
Input operation display		LED lit when driving

> Output specifications

Items		Transistor output specifications
External voltage		DC 5~30V
Max. load	Resistive load	Make sure that the total load current of resistance load per common terminal not exceed the following value: 1 output point: 0.5A 4 output points: 0.8A 8 output points: 1.6A
	Inductive load	12W/DC 24V
Mini. load		-
Open circuit leakage current		0.1mA or less /DC 30V
ON voltage		1.5V or less

Items			Relay output specifications
External voltage			DC 30V or less AC 240V or less (AC 250V or less when not compatible with CE, UL, cUL standards)
Max. load	Resistive load	2A/1 point	Make sure that the total load current of resistance load per common terminal not exceed the following value: 1 output point: 2A 4 output points: 8A 8 output points: 8A
	Inductive load	80VA	-
Mini. load			DC 5V 2mA (Reference)
Open circuit leakage current			-
Response time	OFF→ON		About 10ms
	ON→OFF		About 10ms
Circuit insulation			Mechanical insulation
Operation display			LED lit when the relay coil is energized

> RS485 Specifications

Items	Specifications
Interface type	RS485
Data transmission speed	Max.115200bps
Communication mode	Half-duplex
Max. transmission distance	50m (At a specific baud rate)
Supported protocol	N:N network, parallel link, PC link
Isolation status	Non-isolated
Terminating resistor	Not built-in

> RS422 Specifications

Items	Specifications
Interface type	RS422
Data transmission speed	Max.115200bps
Communication mode	Full-duplex
Max. transmission distance	50m (At a specific baud rate)
Supported protocol	Programming port protocol
Isolation status	Non-isolated

PLC

HCR2

R-series Gengeral-purpose PLC

HCR2 | specifications



> Main units

Models	Description
HCR2-24MT/R-A	14 input points, 10 output points, transistor/relay output
HCR2-40MT/R-A	24 input points, 16 output points, transistor/relay output
HCR2-60MT/R-A	36 input points, 24 output points, transistor/relay output

> Environment Specifications

Items	Specifications
Working temperature	0~55℃
Storage temperature	-25~70℃ (No condensation)
Relative humidity	10%~95% (No condensation)
Working altitude	2000m Max.
Electromagnetic interference	EFT 2KV (Power cable, signal cable)
Vibration	5~8.4Hz, amplitude 3.5mm, 8.4~150Hz, Acceleration 9.8m/s ² , scan at a rate of one multiplication frequency per minute, ten times in each direction (X-, Y-, and Z-axis directions)
Impact (collision)	147m/s ² , three times in each direction (X-, Y-, and Z-axis directions)
Pollution level	Pollution degree 2
Protection level	IP20
Cooling method	Natural air cooling
Installation method	DIN rail mounting 35mm

> Power Specifications

Items	Specifications
Input voltage	AC 100~240V 50/60Hz
Max. input current	220V/320mA
Power efficiency	80%
Allowable instantaneous power-failure time	Continue to operate for instantaneous power failures below 10ms When the power supply voltage is 200VAC, it can be changed to 10~100ms by user program
Protection functions	Overload protection (110%-150% of rated output power); Protection mode: hiccup mode, Can restore automatically after the abnormal load condition is removed
Output voltage	External 24VDC power: 24V/0.8A
Power consumption	45W Max.
Output power right-extension modules	5V/2A 24V/0.8A
Number of right extension modules	Up to 8 (without extension power supply)

> Performance specifications

Items			Specifications
Number of control axes			4 axes
Pulse output form			Transistor
Max. frequency			Pulse 200kHz
Positioning	Pulse output mode		PULSE/SIGN mode
	Positioning range	Control unit	Motor Unit System
		Positioning range	-2147483648~+2147483647
	Speed instruction	Speed instruction unit	pps
		Base speed	0~200Kpps
		Max. speed	1pps~200Kpps
		Homing return speed	1pps~200Kpps
		Creeping speed	1pps~200Kpps
		Acceleration time	0~32767ms
		Deceleration time	0~32767ms
	Acceleration/deceleration processing		Trapezoidal acceleration/deceleration
	Interpolation function		N/A

> Input specifications

high-speed input			Specifications
Input points			8点 (X000~X007)
Input form			NPN/PNP
Input voltage		All inputs	DC 24V±10%
Input resistance		All inputs	2.7kΩ
Input current		All inputs	8.5mA/DC 24V
Input sensitivity current	On-current	All inputs	5.3mA以上
	OFF-current	All inputs	1mA以下
Input response frequency		All inputs	200kHz
Input signal form		All inputs	NPN/PNP Open collector transistor
Circuit isolation		All inputs	Digital isolation
Input operation display		-	LED lit at power-ON

Low-speed input			Specifications
Input points			X010 or more
Input form			NPN/PNP
Input voltage		All inputs	DC 24V±10%
Input resistance		All inputs	4.3kΩ
Input current		All inputs	5.3mA/DC 24V
Input sensitivity current	On-current	All inputs	2.13mA or more
	OFF-current	All inputs	1.8mA or less
Input response frequency		All inputs	5kHz
Input signal form		All inputs	NPN/PNP Open collector transistor
Circuit isolation		All inputs	Optocoupler isolation
Input operation display		-	LED lit at power-ON

> Output specifications

Items			Transistor output specifications
Output points			10 points/16 points/24 points
Output type			Transistor/NPN (PNP needs to be customized)
External voltage		All outputs	DC 5~30V
Max. load	Resistive load	All outputs	0.5A/1点 Make sure that the total load current per common terminal should be the following: - 1 output point:0.5A - 4 output points:0.8A - 8 output points:1.6A
	Inductive load	All outputs	12W/DC 24V
Open circuit leakage current		All outputs	0.1mA or less /DC 30V
ON-voltage drop		All outputs	1.5V or less
Response time	OFF→ON	Y000~Y007	2.5μs or less/10mA or more(DC 5~24V)
		Y010 or more	0.2ms or less/200mA or more(DC 24V时)
	ON→OFF	Y000~Y007	2.5μs or less/10mA or more(DC 5~24V)
		Y010 or more	0.2ms or less/200mA or more(DC 24V时)
Circuit isolation		All outputs	Optocoupler isolation
Output operation display		-	LED lit when driving

Items			Relay output specifications
Output points			10 points/16 points/24 points
Output type			Relay
External voltage			DC 30V or less AC 240V or less
Max. load			2A/1 point Make sure that the total load current per common terminal should be the following: ·4 output points/common terminal:8A or less ·8 output points/common terminal:8A or less
Open circuit leakage current			-
Response time	OFF→ON		About 10ms
	ON→OFF		About 10ms
Circuit isolation	All outputs		Mechanical isolation
Output operation display			LED lit when output is ON

> Ethernet specifications

Items	Specifications
Interface type	RJ45 connector
Data transmission speed	100/10Mbps
Communication mode	Full/half-duplex
Max. transmission distance	100m
Supported protocol	Download monitoring protocol Modbus TCP/IP slave
Transmission medium	Cat.5E twisted pair cables

> RS485 specifications

Items	Specifications
Interface type	RS485
Data transmission speed	Max.115200bps
Communication mode	Half-duplex
Max. transmission distance	100m (At a specific baud rate)
Supported protocol	Modbus RTU master/slave station Download monitoring protocol Free communication protocol
Isolation status	Non-isolated
Terminating resistor	Not built-in

> RS232 specifications

Items	Specifications
Interface type	RS232
Data transmission speed	Max.115200bps
Communication mode	Full-duplex
Max. transmission distance	5m
Supported protocol	Download monitoring protocol Free communication protocol
Isolation status	Non-isolated

> RS422 specifications

Items	Specifications
Interface type	RS422
Data transmission speed	Max.115200bps
Communication mode	Full-duplex
Max. transmission distance	100m (At a specific baud rate)
Supported protocol	Download monitoring protocol Free communication protocol
Isolation status	Non-isolated

PLC

R-series PLC

HCR8A



> Main units

Models	Description
HCR8A-32MT/R-A	16 input points, 16 output points, transistor/relay output
HCR8A-48MT/R-A	24 input points, 24 output points, transistor/relay output
HCR8A-64MT/R-A	32 input points, 32 output points, transistor/relay output
HCR8A-80MT/R-A	40 input points, 40 output points, transistor/relay output
HCR8A-128MT/R-A	64 input points, 64 output points, transistor/relay output

> Environment specifications

Items	Specifications
Working temperature	0~55℃
Storage temperature	-25~70℃ (No condensation)
Relative humidity	10%~95% (No condensation)
Working altitude	2000m Max.
Electromagnetic interference	EFT 2KV (No condensation)
Vibration	5~8.4Hz, amplitude 3.5mm, 8.4~150Hz, Acceleration 9.8m/s ² , scan at a rate of one multiplication frequency per minute, ten times in each direction (X-, Y-, and Z-axis directions)
Impact (collision)	147m/s ² , three times in each direction (X-, Y-, and Z-axis directions)
Pollution level	Pollution degree 2
Protection level	IP20
Cooling method	Natural air cooling
Installation method	DIN rail mounting 35mm

> Power specifications

Items		AC power specifications
Power voltage		AC 100~240V
Freeze frequency		50/60Hz
Instantaneous power-failure range		The operation of the main units will not be affected When the instantaneous power failure occurs within 10ms.
Power fuse		250V 3.15A
Inrush current	Main units	Max.30A 5ms or less/AC 100V Max.65A 5ms or less/AC 200V

Power	HCR8A-32M□-A	60W
	HCR8A-48M□-A	60W
	HCR8A-64M□-A	60W
	HCR8A-80M□-A	60W
	HCR8A-128M□-A	60W
24VDC power supply	HCR8A-48MT~80MT	600mA or less

> Performance specifications

Items		Specifications
Control points		256 points in total
Operation speed		LD:20ns
Program capacity		64k steps
Number of subprogram (tasks)		Unlimited
Programming port (HCP Woks2)	Ethernet	Suported
	USB(Mini-B)	Suported
	RS485	-
	RS232	Suported
Positioning (Transistor output)		200kpps×4 axes
High-speed counter (1-phase 1-input)		200kHz×3 ch 10kHz×1 ch
SD memory card slot		Suported
Network (Ethernet)	Simple communication	Will be supported
	Modbus/TCP master	Will be supported
	Modbus/TCP slave	Suported
	Socket communication	Will be supported
	FTP server function	Will be supported
Hold during power-failure	Data size	64KB
Extension	Board extension	Suported
	Left extension modules	Will be supported
	Right extension modules	Suported
Serial communication (protocol or instruction)	Modbus RTU	32 slave stations supported
	Modbus RTU slave	Suported
	Free communication protocol	Suported

> Input specifications

Items			Specifications
Input points			16/24/32/40/64 points
Input resistance	Main units	X000~X005	3.9kΩ
		X006,X007	3.3kΩ
		X010 or more	4.3kΩ
	I/O extension units/modules		4.3kΩ
Input current	Main units	X000~X005	6mA/DC 24V
		X006,X007	7mA/DC 24V
		X010 or more	5mA/DC 24V
	I/O extension units/modules		5mA/DC 24V
Input sensitivity ON-current	Main units	X000~X005	3.5mA or more
		X006,X007	4.5mA or more
		X010 or more	3.5mA or more
	I/O extension units/modules		3.5mA or more/DC 24V
Input sensitivity OFF-current			1.5mA or less
Input response frequency	X000~X005		200kHz
	X005 or more		10kHz
Input signal form			No-voltage contact input Sink NPN open-collector transistor Source PNP open-collector transistor
Input circuit isolation			Optocoupler isolation
Operation display			LCD dot matrix lit when input is ON

> Output specifications

Items			Transistor output specifications
Output points			16/24/32/40/64 points
Output type			NPN by default(PNP needs to be customized)
External voltage			DC 5~30V
Max. load			1 output point: 0.5A 4 output points: 0.8A 8 output points: 1.6A
Open-circuit leakage current			0.1mA or less/DC 30V
ON-voltage drop		Y0~Y3	1.0V or less
		Y3 or more	1.5V or less
Response time	Main units	Y0~Y3	5μor less/10mA or more(DC 5~24V)
		Y3 or more	0.2ms or less/200mA or more(DC 24V)
	I/O extension units/modules		0.2ms or less/200mA or more(DC 24V)
Input circuit isolation			Optocoupler isolation
Input operation display			LCD dot matrix lit when output is ON

Items		Relay output sepcifications
Output points		16/24/32/40/64 points
Output type		Relay
External voltage		DC 30V or less 240VAC or less(250VAC or less when not compatible with CE, UL, CUL standards)
Max. load	Resistive load	1 output point : 2A 4 output points: 8A 8 output points: 8A
	Inductive load	80VA
Mini. load		DC 5V 2mA(Reference)
Open-circuit leakage current		-
Response time	OFF→ON	About10ms
	ON→OFF	About10ms
Circuit isolation		Mechanical isolation
Operation display		LCD dot matrix lit when output is ON

> Ethernet specifications

Items	Specifications
Interface type	RJ45 connector
Data transmission speed	100Mbps
Communication mode	Full/half-duplex
Max. transmission distance	100m
Supported protocol	HCP Works 2 connection, Socket communication, simple communication, FTP server
Transmission medium	Cat.5E twisted pair cables

> RS485 specifications

Items	Specifications
Interface type	RS485
Data transmission speed	Max.115200bps
Communication mode	Half-duplex
Max. transmission distance	100m (At a specific baud rate)
Supported protocol	Modbus RTU master/slave Download monitoring protocol Free communication protocol
Isolation status	Digital isolation
Terminating resistor	Not built-in

> RS232 specifications

Items	Specifications
Interface type	RS232
Data transmission speed	Max.115200bps
Communication mode	Full-duplex
Max. transmission distance	5m
Supported protocol	Download monitoring protocol Free communication protocol
Isolation status	Non-isolated

PLC

R-series PLC

HCR8C-32MT-D



> Main units

Models	Description
HCR8C-32MT-D	16 input points, 16 output points, transistor output

> Environment specifications

Items	Specifications	
Working temperature	0~55℃	or less
Storage temperature	-25~70℃ (No condensation)	
Relative humidity	10%~95% (No condensation)	
Working altitude	2000m Max.	
Electromagnetic interference	EFT 2KV (Power cable, signal cable)	
Vibration	5~8.4Hz, amplitude 3.5mm, 8.4~150Hz, Acceleration 9.8m/s ² , scan at a rate of one multiplication frequency per minute, ten times in each direction (X-, Y-, and Z-axis directions)	
Impact (collision)	147m/s ² , three times in each direction (X-, Y-, and Z-axis directions)	
Pollution level	Pollution degree 2	
Protection level	IP20	
Cooling method	Natural air cooling	
Installation method	DIN rail mounting 35mm	

> Power specifications

Items	Specifications
Rated voltage	DC 24V
Voltage fluctuation range	-15%, +20%
Allowable instantaneous power-failure time	The operation of the main units will not be affected When the instantaneous power failure occurs within 5ms.
Output power for right extension moduels	5V/2A
Number of right extension modules	Up to 8 (Extension power supply not connected)

> Performance specifications

Items			Specifications
Number of control axes			8 axes
Pulse output form			Transistor
Max. frequency			Pulse 200kHz
Positioning	Pulse output mode		PULSE/SIGN mode
	Positioning range	Control unit	Pulse
		Positioning range	-2147483648~+2147483647
	Speed instruction	Speed instruction unit	pps
		Base speed	0~200Kpps
		Max. speed	1pps~200Kpps
		Homing return speed	1pps~200Kpps
		Creeping speed	1pps~200Kpps
		Acceleration time	0~32767ms
		Deceleration time	0~32767ms
	Acceleration/ deceleration processing		Trapezoidal acceleration /deceleration
	Interpolation function		N/A

> Input specifications

Items			Specifications
Input points			16 points (X000~X017)
Input form			NPN/PNP
Input voltage		All inputs	DC 24V±10%
Input resistance		All inputs	2.7kΩ
Input current		All inputs	8.5mA/DC 24V
Input sensitivity current	On-current	All inputs	4.03mA or more
	OFF-current	All inputs	3.06mA or less
Input response time	At ON	All inputs	2.5μs or less
	At OFF	All inputs	2.5μs or less
Input signal form		All inputs	No voltage contact input, NPN/PNP open collector transistor
Circuit isolation		All inputs	Optocoupler isolation
Input operation display		-	LED lit when input is ON

> Output specifications

Items			Specifications
Output points			16 points
Output type			Transistor/NPN (PNP type needs to be customized)
External voltage		All outputs	DC 5~30V
Max. load	Resistive load	All outputs	0.5A/1 point The total load current of resistance load per common terminal should be the following: - 1 output point:0.5A - 4 output points:0.8A - 8 output points:1.6A
	Inductive load	All outputs	12W/DC 24V
Open-circuit leakage current		All outputs	0.1mA or less/DC 30V
On-voltage drop		All outputs	1.5V or less
Response time	OFF→ON	Y000~Y007	2.5μs or less/10mA or less(DC 5~24V)
		Y010 or more	0.2ms or less/200mA or less(at 24VDC)
	ON→OFF	Y000~Y007	2.5μs or less/10mA or less(DC 5~24V)
		Y010 or more	0.2ms or less/200mA or less(at 24VDC)
Circuit isolation		All outputs	Optocoupler isolation
Output operation display		-	LED lit when optocoupler is driven

> Ethernet specifications

Items	specifications
Interface type	connector
Data transmission speed	100/10Mbps
Communication mode	Full/Half-duplex
Max. transmission distance	100m
Supported protocol	Download monitoring protocol Modbus TCP/IP slave
Transmission medium	Cat.5E twisted pair cables

> RS485 specifications

Items	specifications
Interface type	RS485
Data transmission speed	Max.115200bps
Communication mode	Half-duplex
Max. transmission distance	100m (At a specific baud rate)
Supported protocol	Modbus RTU master/slave Download monitoring protocol Free communication protocol
Isolation status	Digital isolation
Terminating resistor	Not built-in

> RS232 specifications

Items	Specifications
Interface type	RS232
Data transmission speed	Max.115200bps
Communication mode	Full-duplex
Max. transmission distance	5m
Supported protocol	Download monitoring protocol Free communication protocol
Isolation status	Digital isolation

> CAN specifications

Items	Specifications
Data transmission speed	Max.1Mbps
Communication mode	Half-duplex
Max. transmission distance	2.5km (The actual transmission distance is related to the baud rate)
Supported protocol	CANOpen
Isolation status	Digital isolation

PLC

R-series PLC

HCR8P



> Main units

Models	Description
HCR8P-32MT/R-A	16 input points, 16 output points, transistor/relay output
HCR8P-48MT/R-A	24 input points, 24 output points, transistor/relay output
HCR8P-64MT/R-A	32 input points, 32 output points, transistor/relay output
HCR8P-80MT/R-A	40 input points, 40 output points, transistor/relay output
HCR8P-128MT/R-A	60 input points, 60 output points, transistor/relay output

> Environment specifications

Items	Specifications
Working temperature	0~55℃
Storage temperature	-25~70℃ (No condensation)
Relative humidity	10%~95% (No condensation)
Working altitude	2000m Max.
Electromagnetic interference	EFT 2KV (Power cable, signal cable)
Vibration	5~8.4Hz, amplitude 3.5mm, 8.4~150Hz, Acceleration 9.8m/s ² , scan at a rate of one multiplication frequency per minute, ten times in each direction (X-, Y-, and Z-axis directions)
Impact (collision)	147m/s ² , three times in each direction (X-, Y-, and Z-axis directions)
Pollution level	Pollution degree 2
Protection level	IP20
Cooling method	Natural air cooling
Installation method	DIN rail mounting 35mm

> Power specifications

Items	Specifications
Input voltage	AC 100~240V 50/60Hz
Power fuse	250V 3.15A time-delay fuse
Power efficiency	80%
Allowable instantaneous power-failure time	The operation of the main units will continue when the instantaneous power failure occurs within 10ms. When the voltage is 200VAC, it can be changed to 10-100ms by user program
Output voltage	External 24VDC power: 24V/0.8A
Output power for right extension moduels	5V/2A 24V/0.8A
Number of right extension modules	Up to 8 (Extension power supply not connected)

> Performance specifications

Items			Specifications
Number of control axes			8 axes
Pulse output form			Transistor
Max. frequency			Pulse 200kHz
Positioning	Pulse output mode		PULSE/SIGN mode
	Positioning range	Control unit	Motor unit system
		Positioning range	-2147483648～+2147483647
	Speed instruction	Speed instruction unit	pps
		Base speed	0～200Kpps
		Max. speed	1pps～200Kpps
		Homing return speed	1pps～200Kpps
		Creeping speed	1pps～200Kpps
		Acceleration time	0～32767ms
		Deceleration time	0～32767ms
		Acceleration/ deceleration processing	
	Interpolation function		N/A

> Input specifications

High-speed input			Specifications
Input points			16 points (X000~X017)
Input form			NPN/PNP
Input voltage		All inputs	DC 24V±10%
Input resistance		All inputs	2.7kΩ
Input current		All inputs	8.5mA/DC 24V
Input sensitivity current	ON-current	All inputs	4.03mA or more
	OFF-current	All inputs	3.06mA or less
Input response frequency		All inputs	200kHz
Input signal form		All inputs	NPN/PNP Open collector transistor
Circuit isolation		All inputs	Optocoupler isolation
Input operation display		-	LEDlit when input is ON

Low-speed input			Specifications
Input points			X020 or more
Input form			NPN/PNP
Input voltage		All inputs	DC 24V±10%
Input resistance		All inputs	4.3kΩ
Input current		All inputs	5.3mA/DC 24V
Input sensitivity current	ON-current	All inputs	2.13mA or more
	OFF-current	All inputs	1.8mA or less
Input response frequency		All inputs	5kHz
Input signal form		All inputs	NPN/PNP Open collector transistor
Circuit isolation		All inputs	Optocoupler isolation
Input operation display		-	LEDlit when input is ON

> Output specifications

Items			Transistor output specifications
Output points			16/24/32/40/64 points
Output form			Transistor/NPN (PNP type needs to be customized)
External voltage		All outputs	DC 5~30V
Max. load	Resistive load	All outputs	0.5A/1 point The total load current of resistance load per common terminal should be the following: - 1 output point:0.5A - 4 output points:0.8A - 8 output points:1.6A
	Inductive load	All outputs	12W/DC 24V
Open-circuit leakage current		All outputs	0.1mA or less/DC 30V
ON-voltage drop		All outputs	1.5V or less
Response time	OFF→ON	Y000~Y007	2.5μs or less/10mA or more(DC 5~24V)
		Y0010 or more	0.2ms or less/200mA or more(at 24VDC)
	ON→OFF	Y000~Y007	2.5μs or less/10mA or more(DC 5~24V)
		Y010 or more	0.2ms or less/200mA or more(at 24VDC)
Circuit isolation		All outputs	Optocoupler isolation
Output operation display		-	LED lit whdn optocoupler is driven

Items			Relay output specifications
Output points			16/24/32/40/64 points
Output type			Relay
External voltage			DC 30V or less AC 240V or less
Max. load			2A/1 point The total load current of resistance load per common terminal should be the following: ·4 output points/common terminal:8A or less ·8 output points/common terminal:8A or less
Open-circuit leakage current			-
Response time	OFF→ON		About 10ms
	ON→OFF		About 10ms
Circuit isolation	All outputs		Mechanical isolation
Output operation display			The corresponding LED dots are on when the output is ON

> Ethernet specifications

Items	Specifications
Interface type	RJ45 connector
Data transmission speed	100/10Mbps
Communication mode	Full/Half-duplex
Max. transmission distance	100m
Supported protocol	Download monitoring protocol Modbus TCP/IP slave
Transmission medium	Cat.5E twisted pair cables

> RS485 Specifications

Items	Specifications
Interface type	RS485
Data transmission speed	Max.115200bps
Communication mode	Half-duplex
Max. transmission distance	100m (At a specific baud rate)
Supported protocol	Modbus RTU master/slave Download monitoring protocol Free communication protocol
Isolation status	Digital isolation
Terminating resistor	Not built-in

> RS232 Specifications

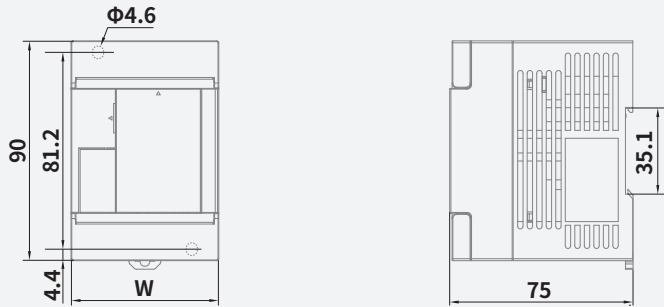
Items	Specifications
Interface type	RS232
Data transmission speed	Max.115200bps
Communication mode	Full-duplex
Max. transmission distance	5m
Supported protocol	Download monitoring protocol Free communication protocol
Isolation status	Digital isolation

> CAN Specifications

Items	Specifications
Data transmission speed	Max.1Mbps
Communication mode	Half-duplex
Max. transmission distance	2.5km (The actual transmission distance is related to the baud rate)
Supported protocol	CANOpen
Isolation status	Digital isolation

HCA1P-series

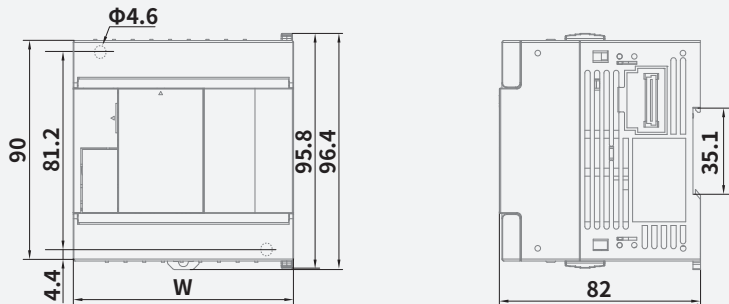
Unit:mm



Models	Width (W)
HCA1P-8X6YT/R-A/D	60.5
HCA1P-12X8YT/R-A/D	75.5
HCA1P-16X14YT/R-A/D	100

HCA2P/R2-series

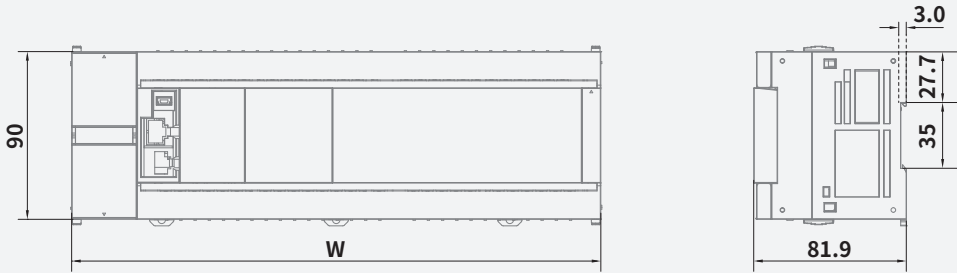
Unit:mm



Models	Width (W)	Models	Width (W)
HCA2P-14X10YT/R-A/D	90	HCR2-40MT/R-A	130
HCA2P-24X16YT/R-A/D	130	HCR2-60MT/R-A	175
HCA2P-36X24YT/R-A/D	175		

HCR8A/R8P- series

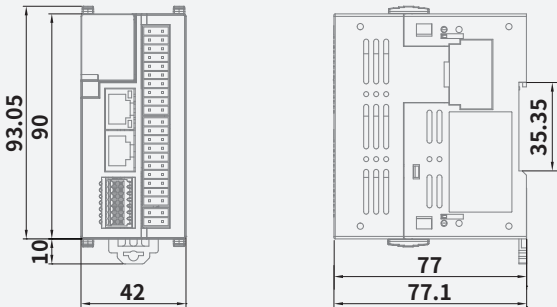
Unit:mm



Models	HCR8P-32MT/R-A	HCR8P-48MT/R-A	HCR8P-64MT/R-A	HCR8P-80MT/R-A	HCR8P-128MT/R-A
Dimensions	HCR8A-32MT/R-A	HCR8A-48MT/R-A	HCR8A-64MT/R-A	HCR8A-80MT/R-A	HCR8A-128MT/R-A
W	151.2	180.7	218.9	284.1	352.7

HCR8C - series

Unit:mm



Models
HCR8C-32MT-D

Naming rule for HCA8C-series extension modules

HCA8C-16X16YT-A

Product name

HC **HC:** HCFA controller

Series name

A8 **A1:** Simple-type controller
A2: General purpose
A8: High-performance controller

Series models

C **空:** Standard-type
P: Upgraded-type
C: Compact-type

Input points

16 **16:** 16 points

Input type

X **X:** Digital input for main units
EX: Digital input for extension modules
AD: Analog input
PT: Thermal resistance input
TC: Thermocouple input
HC: High-speed input
LC: Load cell

Output points

16 **16:** 16 points

Output type

Y **Y:** Digital output for main units
EY: Digital output for extension modules
DA: Analog output
PG: Pulse output
GM: Motion control

Output method

T **R:** Relay output
T: Transistor output

Power type

A **D:** DC power
A: AC power
N/A: None for modules

Naming rule for HCA8P-series extension modules

HCA8P-ADxx-D

Product name

HC **HC:** HCFA controller

Extension series name

A8P **M:** Standard control

Series models

AD **AD:** Analog input **PG:** Pulse output
DA: Analog output

Number of channel

xx **xx:** Number of channels

Power type

D **D:** DC power
A: AC power

Right-extension input modules

Models		Number of channels	Input/output type				Connector type	External dimension WxDxH(mm)
			Input		Output			
	HCA8C-8EX	8	8	DC 24V	-	-	Screw terminal type	29x74.5x94.6
	HCA8C-16EX	16	16	DC 24V	-	-	Screw terminal type	28.9x74.5x94.6
	HCA8C-16EX-C	16	16	DC 24V	-	-	Screw terminal type	19.4x86.8x94.6

Right-extension output modules

Models		Number of channels	Input/output type				Connector type	External dimension WxDxH(mm)
			Input		Output			
	HCA8C-8EYR	8	-	-	8	Relay	Screw terminal type	29x74.5x94.6
	HCA8C-8EYT	8	-	-	8	Transistor	Screw terminal type	29x74.5x94.6
	HCA8C-16EYR	16	-	-	16	Relay	Screw terminal type	28.9x74.5x94.6
	HCA8C-16EYT	16	-	-	16	Transistor	Screw terminal type	28.9x74.5x94.6
	HCA8C-16EYT-C	16	-	-	16	Transistor	Horn connector	19.4x86.8x94.6

Right-extension I/O modules

Models		Total points	Input/output type				Connector type	External dimension WxDxH(mm)
			Input	Output				
	HCA8C-4EX4EYR	8	4	DC 24V	4	Relay	Screw terminal type	29x74.5x94.6
	HCA8C-4EX4EYT	8	4	DC 24V	4	Transistor	Screw terminal type	29x74.5x94.6
	HCA8C-8EX8EYR	16	8	DC 24V	8	Relay	Screw terminal type	28.9x74.5x94.6
	HCA8C-8EX8EYT	16	8	DC 24V	8	Transistor	Screw terminal type	28.9x74.5x94.6
	HCA8C-8EX8EYT-C	16	8	DC 24V	8	Transistor	Horn connector	19.4x86.8x94.6

Analog modules

Models		Number of channels	Input specifications		Channel data update time	External dimension WxDxH(mm)
			Signal voltage	Signal current		
	HCA8P-AD04-D	4	-10V~10V	0~20mA 4~20mA	500μs×Number of channels used ×Average times	19.4x74.8x97.8
	HCA8P-DA04-D	4	-10V~10V	0~20mA 4~20mA	1ms (Regardless of the number of channels used)	19.4x74.8x97.8

Pulse positioning modules

Models		Number of channels	Input signal	Output signal	External dimension WxDxH(mm)
				Pulse output	
	HCA8P-1PG	1	DC 24V±10%	DC 5~24V	19.4x74.9x95.7

Terminal conversion modules

Models		Type	Functions	External dimensionWxDxH(mm)
	HCA8C-CBR	Relay output	Realize the conversion between Ihorn terminal and conventional terminalfor IO modules, which is convenient for users to make wiring	100x90x40.7
	HCA8C-CBT	Transistor output		100x90x40.7

Extension conversion modules

Models		Functions	Power signal		External dimension
			Input	Output	
	HCA8C-CNV5V-TX2N	Interface conversion and power extension	DC 24V	DC 5V	19.5x74.9x96

HCA8 SERIES UNIT

DIGITAL INPUT



HCA8C-8EX

8 points digital input



HCA8C-16EX

16 points digital input



HCA8C-16EX-C

8 points digital input

DIGITAL OUTPUT



HCA8C-8EYR

8 points digital output

Relay output



HCA8C-8EYT

8 points digital output

Transistor output



HCA8C-16EYR

16 points digital output

Relay output



HCA8C-16EYT

16 points digital output

Transistor output



HCA8C-16EYT-C

16 points digital output

Transistor output

DIGITAL IN/OUT



HCA8C-4EX4EYR

4 points digital input/output

Transistor output



HCA8C-4EX4EYT

4 points digital input/output

Transistor output



HCA8C-8EX8EYR

8 points digital input/output

Transistor output



HCA8C-8EX8EYT

8 points digital input/output

Transistor output



HCA8C-8EX8EYT-C

8 points digital input/output

Transistor output

> HCA8-series Modules | Specifications

Models	Input points	Type	Output points	Type	Connector type	I/Ooccupied points	DC5V/power supply capacity(mA)
HCA8C-4EX4EYR	4	DC 24V	4	Relay	Hom connector	16*	40
HCA8C-4EX4EYT	4	DC 24V	4	Transistor	Hom connector	16*	40
HCA8C-8EX	8	DC 24V	-	-	Hom connector	8	25
HCA8C-8EYR	-	-	8	Relay	Hom connector	8	30
HCA8C-8EYT	-	-	8	Transistor	Hom connector	8	30
HCA8C-8EX8EYR	8	DC 24V	8	Relay	Hom connector	16	60
HCA8C-8EX8EYT	8	DC 24V	8	Transistor	Hom connector	16	60
HCA8C-8EX8EYT-C	8	DC 24V	8	Transistor	Screw terminal type	16	60
HCA8C-16EX	16	DC 24V	-	-	Hom connector	16	30
HCA8C-16EYR	-	-	16	Relay	Hom connector	16	50
HCA8C-16EYT	-	-	16	Transistor	Hom connector	16	50
HCA8C-16EX-C	16	DC 24V	-	-	Screw terminal type	16	30
HCA8C-16EYT-C	-	-	16	Transistor	Screw terminal type	16	50

*Note: HCA8C-4EX4EYT; HCA8C-4EX4EYR has four input points and four output points, but it occupies eight input points and eight output points in the PLC; So pay attention to the use of input and output points when needs to connect other extension modules.

> Input specifications

Items		Specifications
Signal voltage		DC 24V+20%-15% ,fluctuation (P-P) within 5%
Input resistance		4.3kΩ
Signal current		5mA / DC 24V
Input sensitivity current	NO	3.5mA or more
	OFF	1.5mA or less
Response time		About 10ms
Signal type		NPN/ PNP input
Circuit isolation		Optocoupler isolation
Operation display		LED lit when the input is ON

> Transistor output specifications

Items				Transistor output specifications	
External power supply				DC 5~30V	
Max. load	Resistance load	HCA8C-16EYT		0.1A/1 point	
		HCA8C-16EYT-C		0.3A/ 1 point	Make sure that the total load current of resistance load per common terminal (16 points) is 1.6A or less The total load current of resistance load per common terminal (16 points) should be the following: 4 points/common: 0.8A; 8 points: 1.6A Make sure that the total load current of resistance load per common terminal (4 points) is 2A or less
		HCA8C-8EYT、HCA8C-16EYT、HCA8C-16EYR		0.5A/1 point	
		HCA8C-8EYR		1A/1 point	
	Inductive load	HCA8C-16EYT		2.4W/1 point (DC 24V)	
		HCA8C-16EYT-C		7.2W/1 point (DC 24V)	
		HCA8C-8EYT、HCA8C-16EYT、HCA8C-16EYR		12W/1 point (DC 24V)	
	Lamp load	HCA8C-16EYT		0.3W/1 point (DC 24V)	
		HCA8C-16EYT-C		1W/1 point (DC 24V)	
		HCA8C-8EYT、HCA8C-16EYT、HCA8C-16EYR		1.5W/1 point (DC 24V)	
		HCA8C-8EYR		3W/1 point (DC 24V)	
	Open-circuit leakage current				0.1WmA or less/DC 30V
ON-voltage				1.5V	
Response time	OFF-ON	Extension modules		0.2ms or less/100mA(DC 24V)	
	ON-OFF	Extension modules		0.2ms or less/100mA(DC 24V)	
Circuit isolation				Optocoupler isolation	
Operation display		Extension modules		LED lit when the optocoupler is driven	

> Relay output specifications

Items			Specifications
External power supply			DC 30V or less, AC 250V or less
Max. load	Resistance load	HCA8C-16EYT	2A/1 point Make sure that the total load current of resistance load per common terminal (16 points) is 8A or less The total load current of resistance load per common terminal should be the following: 4 points/common: 8A; 8 points: 8A
		HCA8C-16EYR	
	Inductive load	HCA8C-16EYT	80VA Please refer to the user manual (item 622) for the life-expectancy standard when inductive load is connected In addition, please refer to the user manual (item 624) for theprecaution on external wiring
		HCA8C-16EYR	
Mini. load			DC 5V 2mA (Reference)
Open-circuit leakage current			-
Response time	OFF-ON		About10ms
	ON-OFF		About10ms
Circuit isolation			Mechanical isolation
Operation display			LED lit when the relay is energized

HCA8 SERIES UNIT

ANALOG INPUT



HCA8P-AD04-D

4-ch analog input

Differential/single-ended input

Input voltage range:-10~10V

Input current range:0~20mA,4~20mA

ANALOG OUTPUT



HCA8P-DA04-D

4-ch analog output

Single-ended output

Output voltage range:-10~10V

Output current range:0~20mA,4~20mA

PULSE POSITIONING MODULE



HCA8P-1PG

Single channel pulse output

Built-in T-shaped acceleration and deceleration function

Multiple positioning control methods

TERMINAL CONVERSION



HCA8C-CBR/CBT

Transistor/relay output

Conversion of horn and conventional terminal

EXTENSION CONVERSION



HCA8C-CNV5V-TX2N

Extension for IO module connector

24VDC power supply extension

Power specifications

Items	Specifications
A/D conversion circuit driving power	DC 24V±10% 100mA (24VDC needs to be supplied from the terminal block)
CPU driving power	DC 5V 100mA (Supplied from the main unit)

Analog input module — Performance specifications

Items	Voltage input	Current input
Analog input range	DC -10V~+10V	DC 0~20mA,4~20mA
Max. absolute input	±15V	0~30mA
Digital output	Decimal	Decimal
Resolution	0.32mV (20Vx1/64000) 2.5mV (20Vx1/8000)	1.25μA (40mAx1/32000) 5.00μA (40mAx1/8000)
Overall accuracy	Ambient temperature 25°C±5°C Full scale 20V±0.3% (±60mV) Ambient temperature 0°C~55°C Full scale 20V±0.3% (±100mV)	Ambient temperature 25°C±5°C Full scale 20mA±0.3% (±100uA) Ambient temperature 0°C~55°C Full scale 20mA±0.3% (±200uA)
AD conversion time	500μs×Number of channels used×Average times	

Analog output module — Performance specifications

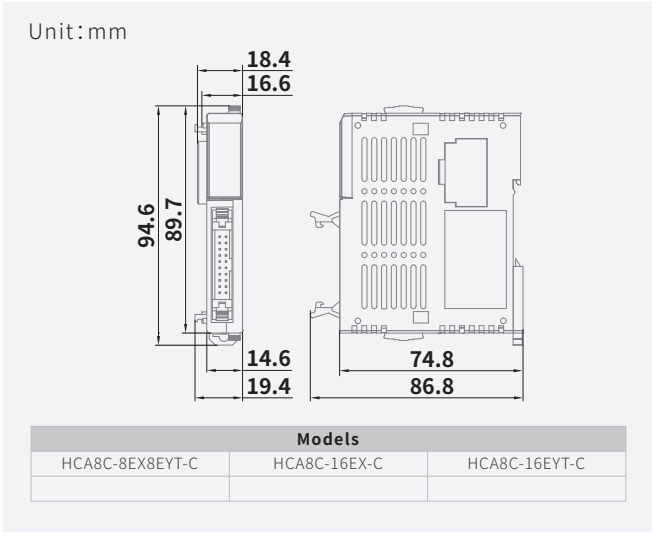
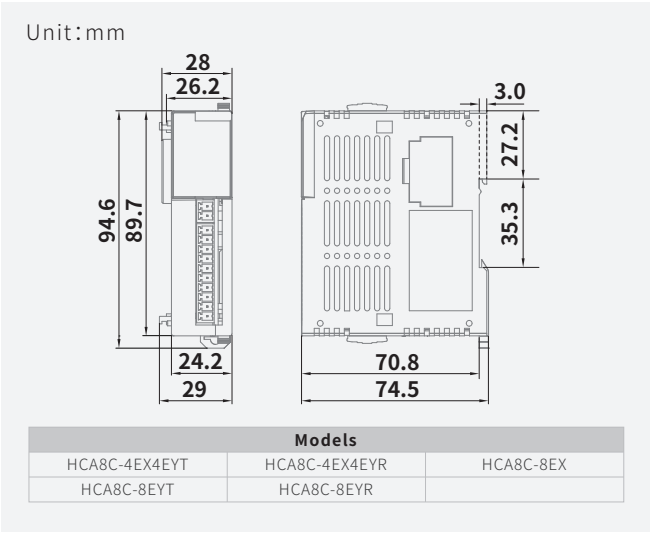
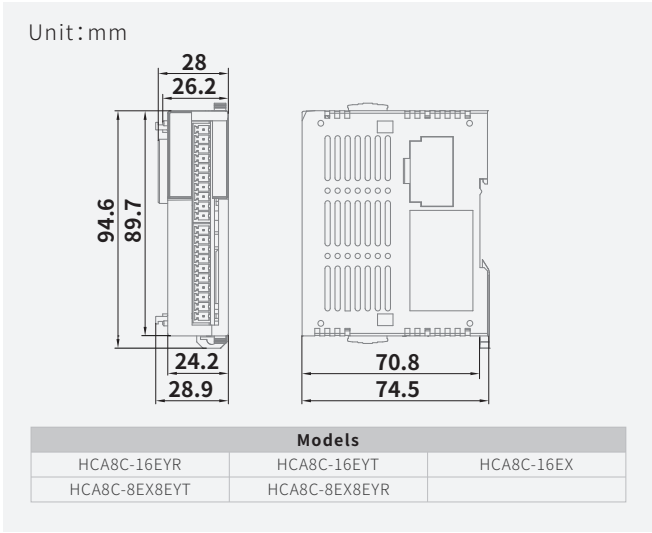
Items	Voltage output	Current output
Analog output range	DC -10~+10V	DC 0~20mA,4~20mA
Offset value	-10~+9V	0~17mA
Gain value	-9~+10V	3~30mA
Digital input	16 bits, binary, with sign	15 bits, binary
Resolution	0.32mV (20Vx1/64000)	0.63μA (20mA/32000)
Overall accuracy	Ambient temperature 25°C±5°C Full scale 20V±0.3% (±60mV) Ambient temperature0°C~55°C Full scale 20V±0.3% (±100mV)	Ambient temperature 25°C±5°C Full scale 20mA±0.3% (±100uA) Ambient temperature 0°C~55°C Full scale 20mA±0.3% (±200uA)
D/A conversion time	1ms (Not related to the number of selected channels)	
Insulation method	The photocoupler is used to insulate the analog input area from the PLC. • The DC/DC converter is used to insulate the power supply line from the analog input area. • Channels are not insulated from each other.	
Occupied points	8 points (can be either inputs or outputs)	

Pulse positioning module — Performance Specifications

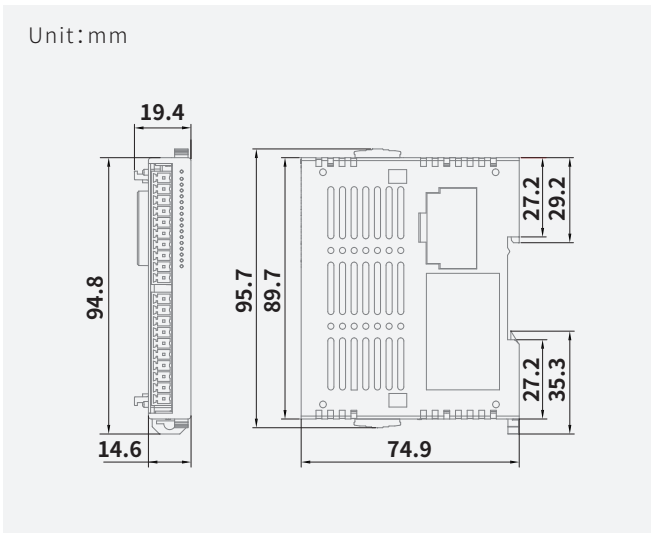
Items		Specifications
Power supply	Input signal	DC 24V±10%,Current consumption 40mA or less
	Output signal	Pulse output: DC 5~24V, current consumption 35mA or less CLR output: DC 5~24V, current consumption 20mA or less
Number of control axes		1
Positioning operation	Method	Incremental/absolute value
	Unit	PLS,um,10 ⁻⁴ inch,mdeg
	Unit magnification	1x,10x,100x,300x
	Range	-2,147,483,648,to2,147,483,647 PLS
	Opeation speed unit	Hz,cm/min,inch/min,10deg/min
	Output frequency	1Hz~200kHz
	Acceleration and deceleration settings	Trapezoidal acceleration/ deceleration: 1~32767 ms
Occupied points		8 points (can be either inputs or outputs)

HCA8-SERIES UNIT DIMENSION DRAWING

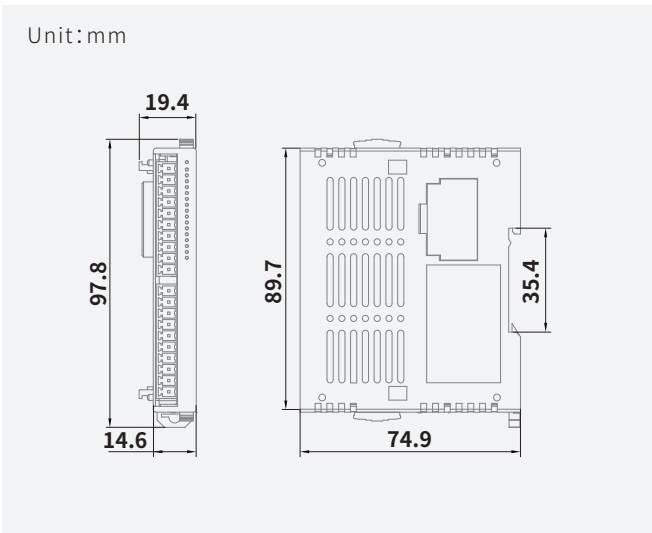
HCA8C-series I/O extension modules



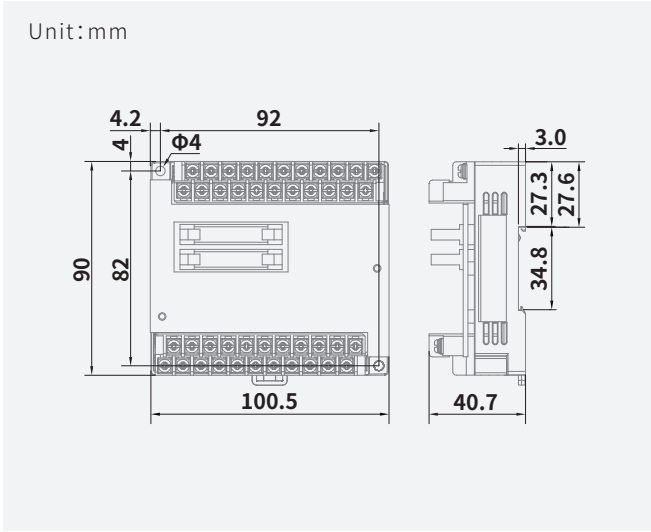
HCA8P-1PG



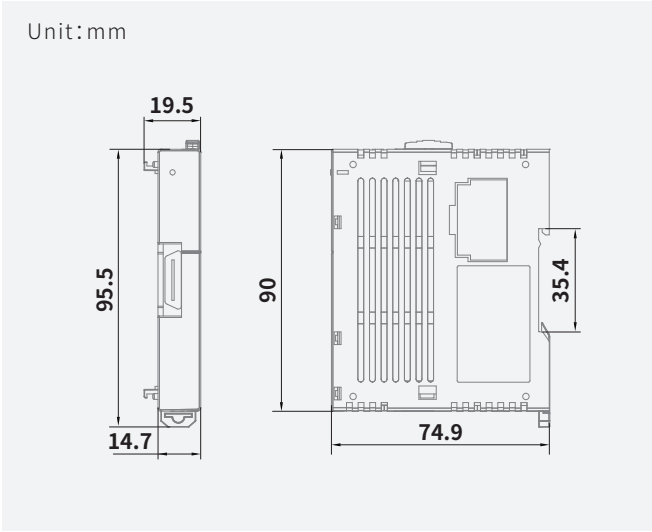
HCA8P-AD/DA04-D

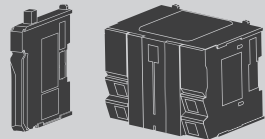


HCA8C-CBR/CBT



HCA8C-CNV5V-TX2N





Seletion Guide for HCFA Control Products

- CPU module / I/O module / HCNXE-series digital module EtherCAT
- coupler module / Matching table for CPU units and modules
- Power module /special module / terminal conversion module / extension conversion module



CPU units

Models	Recommended number of axes	Specifications				Communicaton protocol						Page
		Rated voltage	Input	Output	High-speed input	High-speed output	Modbus TCP	Modbus RTU	CANOpen	EtherCAT	OPC UA	
HCQ0-1100-D	8	DC 24V	-	-	-	-	✓	✓	✓	✓		7
HCQ0-1200-D	16						✓	✓	✓	✓		7
HCQ1-1200-D	16						✓	✓	✓	✓	✓	9
HCQ1-1300-D	32						✓	✓	✓	✓	✓	9
HCQ5-1400-A*1	64	AC 110~220V 50/60Hz	-	-	-	-	✓	✓		✓	✓	11
HCQ5-1500-A*1	128											11
HC-IQ8560-1050-D	-	DC 24V	2 points	2 points	-	-	✓	✓				15

EtherCAT coupler module

Models	Specifications	Page
HCQX-EC01-D	The coupler module connects the EtherCAT master/slave to the EtherCAT terminal	26
HCQX-EC02-D	The coupler module connects the EtherCAT master/slave to the EtherCAT terminal,support SLOT node	26

Power module

Models	Specifications	Page
HCQX-PD01-A	AC 100~240V, AC power module, 50/60Hz, Can connect on the left side of Q5-series	26

I/Omodule*2

Models		Specifications					Page
		Rated voltage	Input		Output		
Digital input module	HCQX-ID16-D2 	DC 24V	16 points	NPN/PNP	-	NPN	27
	HCQX-ID16-D		16 points				27
	HCQX-ID32-D2		32 points				27
Digital output module	HCQX-OD16-D2	DC 24V	-	NPN/PNP	16 points	NPN	27
	HCQX-OD16-D 				16 points		27
	HCQX-OD32-D2				32 points		27
Digital I/O module	HCQX-MD16-D2	DC 24V	8 points	NPN/PNP	8 points	NPN	27
	HCQX-MD16-D 		8 points		8 points		27
	HCQX-MD32-D2		16 points		16 points		27

Special module

Models		Specifications	Page
Analog input module	HCQX-AD04-D	4-channel analog input module, support 0~10V, -10~10V, -5~5V, 0~5V 1~5V 0~20mA, 4~20mA	29
Analog output module	HCQX-DA04-D	4-channel analog output module, support 0~10V, -10~10V, -5~5V, 0~5V 1~5V 0~20mA, 4~20mA	29
Temperature measurement module	HCQX-TS04-D	4-channel temperature acquisition, support common thermocouple and thermal resistance sensors on the market, temperature range Two-wire sensor*2: -200~1370°C Three-wire sensor*3: -200~850°C	29
High-speed counter module	HCQX-HC04-D2	4-channel high-speed counter module, support pulse + direction, up to 200kHz	31
Stepping drive module	HCQX-ST1505-D2	20-50VDC single-axis stepping drive module, supporting control modes such as PP, PV, CSP, HM, etc	31

*1The power supply module needs to be connected to the left-side of Q5-series main units, otherwise it will not work normally;
*2-D2 models is an upgraded version of the corresponding -D models, there is no difference in function, so it is recommended to buy the D2 models;
*3The specific temperature range may vary depending on the sensor type.

HCNXE-series digital module

Models	Specifications					Page
	Rated voltage	Input		Output		
HCNXE-ID32-D	DC 24V	32 points	NPN/PNP	-	NPN/built-in common terminal	39
HCNXE-OD32-D		-		32 points		39
HCNXE-MD1616-D		16 points		16 points		39
HCNXE-MD2408-D		24 points		8 points		39

Accessories

Type	Model name	Specifications	Page
HCQ1 button battery	HCQ1-BAT	HCQ1/HCQ5 button battery, the life expectancy in normal use is 5 years	-
HCQ0 button battery	HCQ0-BAT	HCQ0 button battery, the life expectancy in normal use is 5 years	-
Terminal module	HCQX-END	Connected to the end of the modules	26
	HCQX-END02		26
18PIN terminal block	HCQXT-18P	Removable terminal block	-
Cables	SV-ECAT-xxM	EtherCAT cables	-

CPU units

Models	Specifications					Page
	Rated voltage	Input	Output			
HCA1P CPU units						
HCA1P-8X6YT-A	AC 100~240V	8	DC 24V NPN/PNP	6	Transistor (NPN)	47
HCA1P-8X6YR-A					Relay	47
HCA1P-12X8YT-A		12		8	Transistor (NPN)	47
HCA1P-12X8YR-A					Relay	47
HCA1P-16X14YT-A		16		14	Transistor (NPN)	47
HCA1P-16X14YR-A						Relay
HCA1P-8X6YT-D	DC 24V	8	DC 24V NPN/PNP	6	Transistor (NPN)	47
HCA1P-8X6YR-D					Relay	47
HCA1P-12X8YT-D		12		8	Transistor (NPN)	47
HCA1P-12X8YR-D					Relay	47
HCA1P-16X14YT-D		16		14	Transistor (NPN)	47
HCA1P-16X14YR-D						Relay
HCA2P CPU Units						
HCA2P-14X10YT-A	AC 100~240V	14	DC 24V NPN/PNP	10	Transistor (NPN)	51
HCA2P-14X10YR-A					Relay	51
HCA2P-24X16YT-A		24		16	Transistor (NPN)	51
HCA2P-24X16YR-A					Relay	51
HCA2P-36X24YT-A		36		24	Transistor (NPN)	51
HCA2P-36X24YR-A						Relay
HCA2P-14X10YT-D	DC 24V	14	DC 24V NPN/PNP	10	Transistor (NPN)	51
HCA2P-14X10YR-D					Relay	51
HCA2P-24X16YT-D		24		16	Transistor (NPN)	51
HCA2P-24X16YR-D					Relay	51
HCA2P-36X24YT-D		36		24	Transistor (NPN)	51
HCA2P-36X24YR-D						Relay

*Will be supported.

CPU units

Models	Specifications					Communication protocol			Page
	Rated voltage	Input		Output		Modbus TCP	Modbus RTU	CANOpen	
HCR2 CPU units									
HCR2-40MT-A	AC 100~240V	24	DC 24V NPN/PNP	16	Transistor (NPN)	✓	✓		55
HCR2-40MR-A					Relay	✓	✓		55
HCR2-60MT-A		36		24	Transistor (NPN)	✓	✓		55
HCR2-60MR-A					Relay	✓	✓		55
HCR8A CPU units									
HCR8A-32MT-A	AC 100~240V	16	DC 24V NPN/PNP	16	Transistor (NPN)	✓	✓		59
HCR8A-32MR-A					Relay	✓	✓		59
HCR8A-48MT-A		24		24	Transistor (NPN)	✓	✓		59
HCR8A-48MR-A					Relay	✓	✓		59
HCR8A-64MT-A		32		32	Transistor (NPN)	✓	✓		59
HCR8A-64MR-A					Relay	✓	✓		59
HCR8A-80MT-A		40		40	Transistor (NPN)	✓	✓		59
HCR8A-80MR-A					Relay	✓	✓		59
HCR8A-128MT-A		64		64	Transistor (NPN)	✓	✓		59
HCR8A-128MR-A					Relay	✓	✓		59
HCR8C CPU units									
HCR8C-32MT-D	DC 24V	16	DC 24V NPN/PNP	16	Transistor (NPN)	✓	✓	✓ *	63
HCR8P CPU units									
HCR8P-32MT-A	AC 100~240V	16	DC 24V NPN/PNP	16	Transistor (NPN)	✓	✓	✓ *	67
HCR8P-32MR-A					Relay	✓	✓	✓ *	67
HCR8P-48MT-A		24		24	Transistor (NPN)	✓	✓	✓ *	67
HCR8P-48MR-A					Relay	✓	✓	✓ *	67
HCR8P-64MT-A		32		32	Transistor (NPN)	✓	✓	✓ *	67
HCR8P-64MR-A					Relay	✓	✓	✓ *	67
HCR8P-80MT-A		40		40	Transistor (NPN)	✓	✓	✓ *	67
HCR8P-80MR-A					Relay	✓	✓	✓ *	67
HCR8P-128MT-A		64		64	Transistor (NPN)	✓	✓	✓ *	67
HCR8P-128MR-A					Relay	✓	✓	✓ *	67

I/O modules

Models	Specification					Connector type	Page
	Rated voltage	Input	Output				
Right-side extension input modules							
HCA8C-8EX	DC 5~30V	8	DC 24V NPN/PNP	-	-	Screw terminal type	77
HCA8C-16EX		16		-	-	Screw terminal type	77
HCA8C-16EX-C		16		-	-	Horn connector	77
Right-side extension output modules							
HCA8C-8EYR	DC 5~30V	-	-	8	Relay	Screw terminal type	77
HCA8C-8EYT		-	-	8	Transistor (NPN)	Screw terminal type	77
HCA8C-16EYR		-	-	16	Relay	Screw terminal type	77
HCA8C-16EYT		-	-	16	Transistor (NPN)	Screw terminal type	77
HCA8C-16EYT-C		-	-	16	Transistor (NPN)	Horn connector	77
Right-side extension I/O modules							
HCA8C-4EX4EYR	DC 5~30V	4	DC 24V NPN/PNP	4	Relay	Screw terminal type	78
HCA8C-4EX4EYT		4		4	Transistor (NPN)	Screw terminal type	78
HCA8C-8EX8EYR		8		8	Relay	Screw terminal type	78
HCA8C-8EX8EYT		8		8	Transistor (NPN)	Screw terminal type	78
HCA8C-8EX8EYT-C		8		8	Transistor (NPN)	Horn connector	78

Special modules

Models	Specifications	Page
HCA8P-AD04-D	4-channel analog input module, 12-bit resolution	81
HCA8P-DA04-D	4-channel analog output module, 12-bit resolution	81
HCA8P-1PG	Single-channel incremental/absolute pulse output module	81

Terminal conversion module/extension conversion module

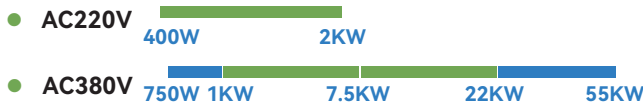
Models	Specifications	Page
HCA8C-CBR	Relay output type, realize the conversion of horn terminal and conventional terminal of IO modules	81
HCA8C-CBT	Transistor output type, realize the conversion of horn terminal and conventional terminal of IO modules	81
HCA8C-CNV5V-TX2N	Extension IO module connector and 24VDC extension power supply	81

Matching table for CPU units and modules

Models \ CPU	HCA1P	HCA2P	HCR1	HCR2	HCR8A	HCR8C	HCR8P
HCA8P-AD04-D				✓	✓	✓	✓
HCA8P-DA04-D				✓	✓	✓	✓
HCA8C-4EX4EYR		✓		✓	✓	✓	✓
HCA8C-8EX8EYT-C		✓		✓	✓	✓	✓
HCA8C-8EX8EYR		✓		✓	✓	✓	✓
HCA8C-8EX8EYT		✓		✓	✓	✓	✓
HCA8C-16EX		✓		✓	✓	✓	✓
HCA8C-8EX		✓		✓	✓	✓	✓
HCA8C-4EX4EYT		✓		✓	✓	✓	✓
HCA8C-16EX-C		✓		✓	✓	✓	✓
HCA8C-16EYT-C		✓		✓	✓	✓	✓
HCA8C-16EYT		✓		✓	✓	✓	✓
HCA8C-8EYT		✓		✓	✓	✓	✓
HCA8C-16EYR		✓		✓	✓	✓	✓
HCA8C-POWER	Independent module, not the extension modules						
HCA8C-CBR/CBT							
HCA8P-1PG				✓	✓	✓	✓

Y7Smart Advanced Servo System

Abundant voltage levels and power specifications Note



Note: 0321 of the green part will be fully launched in 2023, and the blue part will be launched in Q2 of 2024

With 5S as the design concept Flexible response to market changes

Faster response, higher precision, maximize system performance!

Higher speed, higher torque to achieve high-speed equipment!

Rich bus, All-in-one controlled by the "core"!

Meet the **high-performance** industry needs of general markets such as machine tools/laser/packaging/woodworking/photovoltaic/3C



3.5Hz
Speed loop response

20BIT
Magnetic

23/25BIT
light weave

6500
Low power rpm

4000
High Power rpm

350
MAX %

300
MAX %

Digital quantity

1VPP

BiSS-C

Safety shutdown

Dynamic braking

Brake control and detection

Temperature check

